

5C Collets

All 5C collets (except 5C Step Collets) have external and internal threads.

5C Collet Sets

Part Number	Description	Size Range
510-SET-08	8 Piece 5C Collet Set	1/8" - 1" by 1/8ths
510-SET-09	9 Piece 5C Collet Set	1/8" - 1-1/8" by 1/8ths
510-SET-09S	9 Piece 5C Collet Set	1/16" + 1/8" - 1" by 1/8ths
510-SET-15	15 Piece 5C Collet Set	1/8" - 1" by 1/16ths
510-SET-16	16 Piece 5C Collet Set	1/8" - 1-1/16" by 1/16ths
510-SET-16S	16 Piece 5C Collet Set	1/16" - 1" by 1/16ths
510-SET-17	17 Piece 5C Collet Set	1/16" - 1-1/16" by 1/16ths
510-SET-18	18 Piece 5C Collet Set	1/16" - 1-1/8" by 1/16ths
510-SET-24-MM	24 Piece 5C Collet Set, Metric	3.0 - 26.0mm x 1.0mm
510-SET-29	29 Piece 5C Collet Set	1/8" - 1" by 1/32nds
510-SET-31	31 Piece 5C Collet Set	1/8" - 1-1/16" by 1/32nds
510-SET-31S	31 Piece 5C Collet Set	1/16" - 1" by 1/32nds
510-SET-33	33 Piece 5C Collet Set	1/16" - 1-1/16" by 1/32nds
510-SET-35	35 Piece 5C Collet Set	1/16" - 1-1/8" by 1/32nds
510-SET-61	61 Piece 5C Collet Set	1/8" - 1-1/16" by 64ths
510-SET-61S	61 Piece 5C Collet Set	1/16" - 1" by 64ths
510-SET-65	65 Piece 5C Collet Set	1/8" - 1-1/8" by 64ths
510-SET-65S	65 Piece 5C Collet Set	1/16" - 1-1/16" by 64ths
510-SET-69	69 Piece 5C Collet Set	1/16" - 1-1/8" by 64ths
580-SET-07-HEX	7 Piece 5C Hex Collet Set	1/8" - 7/8" by 1/8ths
580-SET-13-HEX	13 Piece 5C Hex Collet Set	1/8" - 7/8" by 1/16ths
580-SET-06-SQ	6 Piece 5C Square Collet Set	1/8" - 3/4" by 1/8ths
580-SET-11-SQ	11 Piece 5C Square Collet Set	1/8" - 3/4" by 1/16ths

Accuracy (For 5C Hex & Square)

Size Range	T.I.R
1/8" - 11/16"	0.0025
3/4" - 7/8"	0.0031

5C Square Collets

Part Number (Inch)	Size
540-008	1/8"
540-012	3/16"
540-016	1/4"
540-020	5/16"
540-024	3/8"
540-028	7/16"
540-032	1/2"
540-036	9/16"
540-040	5/8"
540-044	11/16"
540-048	3/4"



5C Step Collets

Part Number (Inch)	Size
550-002	2"
550-003	3"
550-004	4"
550-005	5"
550-006	6"

Steps Collets have a soft face for easy machining while the 5C collet portion is hardened. 5C collet portion has external threads only to engage into the collet draw bar (no ID threads).



5C Hex Collets

Part Number (Inch)	Size
530-008	1/8"
530-012	3/16"
530-016	1/4"
530-020	5/16"
530-024	3/8"
530-028	7/16"
530-032	1/2"
530-036	9/16"
530-040	5/8"
530-044	11/16"
530-048	3/4"
530-052	13/16"
530-056	7/8"

