

R8 Collets

All R8 Collets are made with hardened threaded bushing in the back for long life. R8 Collets do not collapse.

Part Number (Inch)	Size	Part Number (Inch)	Size	Part Number (Inch)	Size
800-004	1/16"	800-026	13/32"	800-048	3/4"
800-006	3/32"	800-028	7/16"	800-050	25/32"
800-008	1/8"	800-030	15/32"	800-052	13/16"
800-010	5/32"	800-032	1/2"	800-054	27/32"
800-012	3/16"	800-034	17/32"	800-056	7/8"
800-014	7/32"	800-036	9/16"	800-064*	1"
800-016	1/4"	800-038	19/32"	860-001S	R8 Steel Emergency Collet: 1/16" pilot hole
800-018	9/32"	800-040	5/8"		
800-020	5/16"	800-042	21/32"		
800-022	11/32"	800-044	11/16"		
800-024	3/8"	800-046	23/32"		

Note: *Cannot be used with notches, flats, or Weldon Shank. We recommend using End Mill Holders. Step depth approximately 3/4".

Part Number (Metric)	Size	Part Number (Metric)	Size	Part Number (Metric)	Size
820-003	3mm	820-009	9mm	820-015	15mm
820-004	4mm	820-010	10mm	820-016	16mm
820-005	5mm	820-011	11mm	820-017	17mm
820-006	6mm	820-012	12mm	820-018	18mm
820-007	7mm	820-013	13mm	820-019	19mm
820-008	8mm	820-014	14mm	820-020	20mm

R8 Collet Sets

Part Number	Description	Size Range
810-SET-06	6 Piece R8 Collet Set	1/8" - 3/4" by 1/8ths
810-SET-08	8 Piece R8 Collet Set	1/8" - 1" by 1/8ths
810-SET-11	11 Piece R8 Collet Set	1/8" - 3/4" by 1/16ths
810-SET-12	12 Piece R8 Collet Set	1/8" - 3/4" by 1/16ths + 7/8"
810-SET-13	13 Piece R8 Collet Set	1/8" - 7/8" by 1/16ths
810-SET-14	14 Piece R8 Collet Set	1/16" - 7/8" by 1/16ths
810-SET-21	21 Piece R8 Collet Set	1/8" - 3/4" by 1/32nds
810-SET-23	23 Piece R8 Collet Set	1/16" - 3/4" by 1/32nds
810-SET-25	25 Piece R8 Collet Set	1/8" - 7/8" by 1/32nds
810-SET-27	27 Piece R8 Collet Set	1/16" - 7/8" by 1/32nds
820-SET-18-MM	18 Piece R8 Metric Collet Set	3 - 20mm by 1mm

R8 Collet Rack

Part Number	Description
RACK-R8	Metal Rack, holds 24 piece R8 Collets or R8 Chucks



Accuracy

Size Range (Inch)	T.I.R.
1/16" - 3/8"	0.0007
13/32" - 1"	0.0011
Size Range (Metric)	T.I.R.
3 - 10 mm	0.0007
11 - 20mm	0.0011

