

HSK VC Collet Chucks

- Feature TiN Bearing Nut which considerably improves cutting rigidity and finish
- Extra thick body for aggressive milling
- High concentricity and repeatability
- Ideal for high-speed applications


T.I.R.: <0.00012" or better

Speed: up to 40,000 RPM

Set-up: quick and easy

Coolant-Thru: thru-tool coolant


Milling



Tapping



Drilling



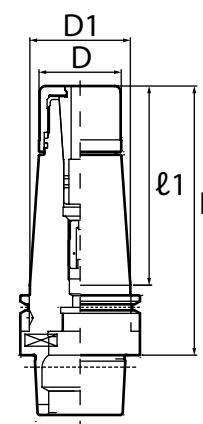
Reaming

Please note that the maximum RPM listed in our catalog may vary depending on the toolholder shank, weight, balanceability and the G rating.

HSK40A

Part Number	Collet Size	Collet Range	Wrench	L	ℓ1	D	D1	Back-up Screw
HSK40A-VC6-65	VCK6	0.125 - 0.250"	GH10	2.559"	1.693"	1.083"	1.362"	VCG6-8A
HSK40A-VC6-90	VCK6	0.125 - 0.250"	GH10	3.543"	2.677"	1.083"	1.330"	VCG6-8A
HSK40A-VC13-90	VCK13	0.125 - 0.500"	GH16	3.543"	2.756"	1.575"	1.575"	VCG13-15A
HSK40A-VC13-120	VCK13	0.125 - 0.500"	GH16	4.724"	3.937"	1.575"	1.575"	VCG13-15A

Note: Wrench, Coolant Tubes and Coolant Tube Wrenches are sold separately. See page 74 for more details.



HSK40E

Part Number	Collet Size	Collet Range	Wrench	L	ℓ1	D	D1	Back-up Screw
HSK40E-VC6-65	VCK6	0.125 - 0.250"	GH10	2.559"	1.693"	1.083"	1.362"	VCG6-8A
HSK40E-VC6-90	VCK6	0.125 - 0.250"	GH10	3.543"	2.677"	1.083"	1.330"	VCG6-8A
HSK40E-VC13-90	VCK13	0.125 - 0.500"	GH16	3.543"	2.756"	1.575"	1.575"	VCG13-15A
HSK40E-VC13-120	VCK13	0.125 - 0.500"	GH16	4.724"	3.937"	1.575"	1.575"	VCG13-15A

Note: Wrench, Coolant Tubes and Coolant Tube Wrenches are sold separately. See page 74 for more details.

