

NMTB DA Collet Chuck and DA Collet Chuck Extension

- Ground surface for perpendicular contact between retention knob and holder
- AT3 or better taper
- Equipped with a left-hand-threaded stop screw and chuck nut



TIR: minimal



Speed: up to 10,000 rpm



Set-up: quick and easy



Coolant-thru: none



Drilling
★★★★☆



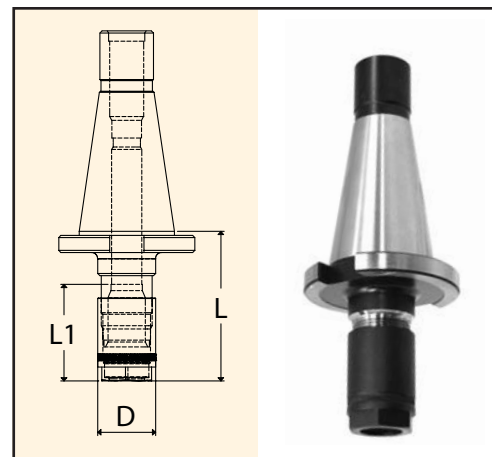
Reaming
★★★★☆

Please note that the maximum RPM listed in our catalog may vary depending on the toolholder shank, weight, balanceability and the G rating.

NMTB 30/40

Part Number	Taper	Collet Series	Collet Range	L	L1	D
N3007-0100-2.75	NMTB30	100DA	3/64-9/16"	2.75"	1.15"	1.06"
N3007-0180-3.00	NMTB30	180DA	3/64-3/4"	3.00"	1.51"	1.44"
N3007-0200-2.50	NMTB30	200DA	3/64-3/8"	2.50"	1.03"	0.86"
N3007-0300-2.50	NMTB30	300DA	3/64-1/4"	2.50"	0.85"	0.55"
N4007-0100-2.75	NMTB40	100DA	3/64-9/16"	2.75"	1.15"	1.06"
N4007-0180-3.00	NMTB40	180DA	3/64-3/4"	3.00"	1.51"	1.44"
N4007-0200-2.50	NMTB40	200DA	3/64-3/8"	2.50"	1.03"	0.86"
N4007-0300-2.50	NMTB40	300DA	3/64-1/4"	2.50"	0.85"	0.55"
N5007-0180-3.50	NMTB50	180DA	3/64-3/4"	3.50"	1.51"	1.44"

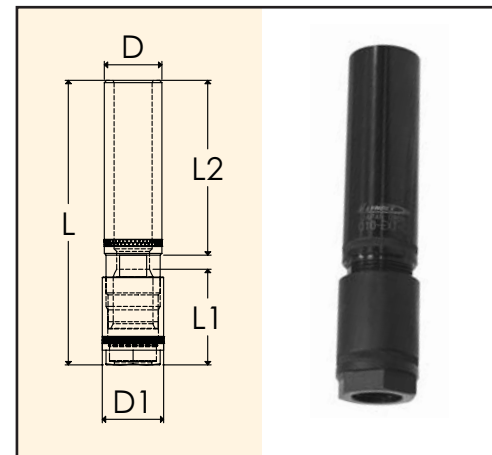
NMTB shanks are suitable for use with Erickson QC spindles.



DA Collet Chuck Extension

Part Number	Collet Series	Collet Range	L	L1	L2	D	D1
010-EXT-100S	100DA	3/64-9/16"	4.94"	1.66"	3.00"	1"	1.06"
010-EXT-100	100DA	3/64-9/16"	7.44"	1.66"	5.50"	1"	1.06"
018-EXT-125S	180DA	3/64-3/4"	4.90"	1.83"	3.00"	1-1/4"	1.44"
018-EXT-125	180DA	3/64-3/4"	7.40"	1.83"	5.50"	1-1/4"	1.44"
020-EXT-750S	200DA	3/64-3/8"	4.67"	1.34"	3.00"	3/4"	0.86"
020-EXT-750	200DA	3/64-3/8"	7.17"	1.34"	5.50"	3/4"	0.86"
030-EXT-500S	300DA	3/64-1/4"	4.42"	1.18"	3.00"	1/2"	0.55"
030-EXT-500	300DA	3/64-1/4"	6.92"	1.18"	5.50"	1/2"	0.55"

For light or medium milling, we recommend using ER or TG Collet Chucks. DA Collet Chucks are not designed for milling and can crack at the nose when over-tightened or radial load is applied. DA Collet Chucks are therefore not warranted against cracking.



Accessories:



DA Collets
Pages 69-70



DA Back Up Screw
Page 71



DA Nut
Page 71