

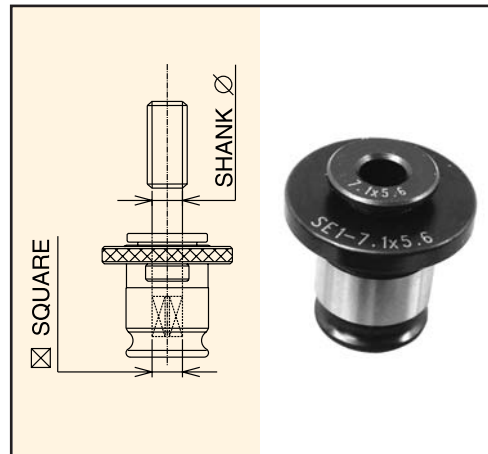
Tap Collets

Positive Drive Tap Collets - ISO Standard

Standard collets are used for standard and coolant-thru tap holders, maximum 750 PSI.

Part Number	System	Tap Size	Tap Shank Ø	Drive Square ☒
SE1-2.24X1.8	#1	M3	2.24	1.80
SE1-2.50X2.0	#1	M3.5, M2	2.50	2.00
SE1-2.80X2.24	#1	M2.5, M2.2	2.80	2.24
SE1-3.15X2.50	#1	M4, M3	3.15	2.50
SE1-3.55X2.80	#1	M4.5, M3.5	3.55	2.80
SE1-4.0X3.15	#1	M5, M4	4.00	3.15
SE1-4.5X3.55	#1	M6	4.50	3.55
SE1-5.0X4.0	#1	M5	5.00	4.00
SE1-5.6X4.5	#1	M5	5.60	4.50
SE1-6.3X5.0	#1	M8, M6	6.30	5.00
SE1-7.1X5.6	#1	M7	7.10	5.60
SE1-8.0X6.3	#1	M11, M10, M8	8.00	6.30
SE1-9.0X7.1	#1	M12, M9	9.00	7.10
SE1-10.0X8.0	#1	M10	10.0	8.00
SE1-11.2X9.0	#1	M14	11.2	9.00
SE2-6.3X5.0	#2	M8, M6	6.30	5.00
SE2-7.1X5.6	#2	M7	7.10	5.60
SE2-8.0X6.3	#2	M11, M10, M8	8.00	6.30
SE2-9.0X7.1	#2	M12, M9	9.00	7.10
SE2-10.0X8.0	#2	M10	10.0	8.00
SE2-11.2X9.0	#2	M14	11.2	9.00
SE2-12.5X10.0	#2	M16	12.5	10.0
SE2-14.0X11.2	#2	M20, M18	14.0	11.2
SE2-16.0X12.5	#2	M22	16.0	12.5
SE2-18.0X14.0	#2	M24	18.0	14.0
SE3-9.0X7.1	#3	M12, M9	9.00	7.10
SE3-10.0X8.0	#3	M10	10.0	8.00
SE3-11.2X9.0	#3	M14	11.2	9.00
SE3-12.5X10.0	#3	M16	12.5	10.0
SE3-14.0X11.2	#3	M20, M18	14.0	11.2
SE3-16.0X12.5	#3	M22	16.0	12.5
SE3-18.0X14.0	#3	M24	18.0	14.0
SE3-20.0X16.0	#3	M30, M27	20.0	16.0
SE3-22.4X18.0	#3	M33	22.4	18.0
SE3-25.0X20.0	#3	M36, M33	25.0	20.0

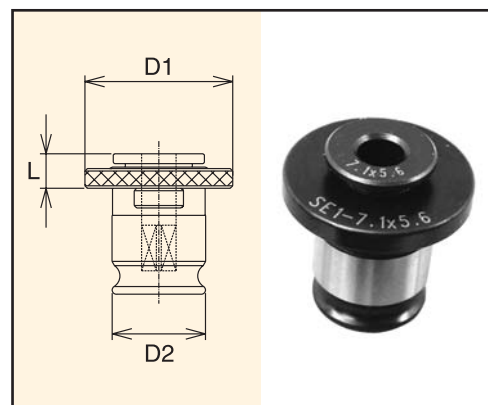
Note: Dimensions are shown in mm.



Note: See pages 236-237 for details about dimensions cross over for ANSI, DIN, ISO, JIS Specification Taps.

Dimensional Data

Type/System	L	D1	D2
#1	0.27"	1.18"	0.75"
#2	0.43"	1.98"	1.22"
#3	0.55"	2.75"	1.89"



Accessories:



Tap Collets
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Tap Spanner Wrench
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