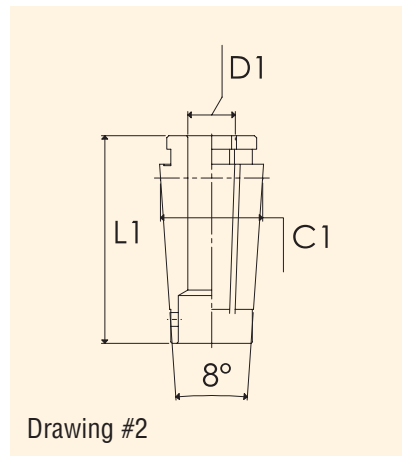
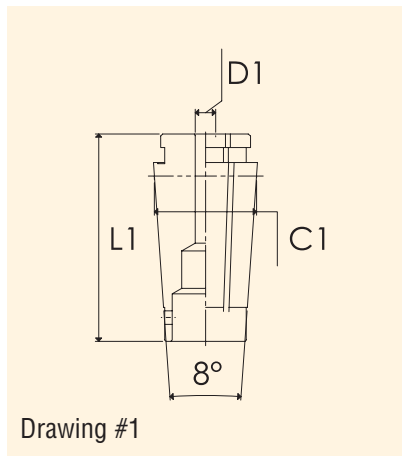


# SK10 Collets



See dimensional data for SK Collets on page 188

## SK10 Collets - Metric

Part Number	Collapse Range (mm)	Collapse Range (")	Drawing	
SK10-2	1.75-2.0	0.068-0.078"	#1	
SK10-2.25	2.0-2.25	0.078-0.088"		
SK10-2.5	2.25-2.5	0.088-0.098"		
SK10-2.75	2.5-2.75	0.098-0.108"		
SK10-3	2.75-3.0	0.108-0.118"		
SK10-3.5	3.0-3.5	0.118-0.137"		
SK10-4	3.5-4.0	0.137-0.157"		
SK10-4.5	4.0-4.5	0.157-0.177"		
SK10-5	4.5-5.0	0.177-0.196"		#2
SK10-5.5	5.0-5.5	0.196-0.216"		
SK10-6	5.5-6.0	0.216-0.236"		
SK10-6.5	6.0-6.5	0.236-0.255"		
SK10-7	6.5-7.0	0.255-0.275"		
SK10-7.5	7.0-7.5	0.275-0.295"		
SK10-8	7.5-8.0	0.295-0.314"		
SK10-8.5	8.0-8.5	0.314-0.334"		
SK10-9	8.5-9.0	0.334-0.354"		
SK10-9.5	9.0-9.5	0.354-0.374"		
SK10-10	9.5-10.0	0.374-0.393"		
SK10-19S	19 Piece SK10 Collet Set - 1.75mm - 10.0mm			

## SK10 Collets - Inch

Part Number	Size	Drawing
SK10-1/8A	0.125"	#2
SK10-3/16A	0.187"	
SK10-1/4A	0.25"	
SK10-5/16A	0.312"	
SK10-3/8A	0.375"	
SK10-05S	5 piece SK10 Collet Set 1/8 - 3/8" x16th	

These inch size collets do not collapse.

SK Collet Drill Chart available on page 229 in the Technical section.

## SK10 Coolant Collets

Part Number	Size	Drawing
SK10-1/4AC	0.25"	#2
SK10-5/16AC	0.312"	
SK10-3/8AC	0.375"	
SK10-6AC	6mm	
SK10-7AC	7mm	
SK10-8AC	8mm	
SK10-9AC	9mm	
SK10-10AC	10mm	

Note: Cutter must be inserted to the full length of the collet.

## SK10 Collet Rack

Part Number	Description
RACK-ER16/SK10	SK10 collet rack, 24 collets capacity



### Accessories:



SK Collets  
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Wrench  
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Back-up screw  
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Coolant-thru and  
Slotted Nuts  
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