

SK20 Collets

SK20 Collets

Size range: 3.5mm - 20.00mm (0.138 - 0.787")

Metric

Part Number	Collapse Range (mm)	Collapse Range (in)
SK20-4	3.5 - 4.0	0.137 - 0.157"
SK20-4.5	4.0 - 4.5	0.157 - 0.177"
SK20-5	4.5 - 5.0	0.177 - 0.196"
SK20-5.5	5.0 - 5.5	0.196 - 0.216"
SK20-6	5.5 - 6.0	0.216 - 0.236"
SK20-6.5	6.0 - 6.5	0.236 - 0.255"
SK20-7	6.5 - 7.0	0.255 - 0.275"
SK20-7.5	7.0 - 7.5	0.275 - 0.295"
SK20-8	7.5 - 8.0	0.295 - 0.314"
SK20-8.5	8.0 - 8.5	0.314 - 0.334"
SK20-9	8.5 - 9.0	0.334 - 0.354"
SK20-9.5	9.0 - 9.5	0.354 - 0.374"
SK20-10	9.5 - 10.0	0.374 - 0.394"
SK20-10.5	10.0 - 10.5	0.394 - 0.413"
SK20-11	10.5 - 11.0	0.413 - 0.433"
SK20-11.5	11.0 - 11.5	0.433 - 0.452"
SK20-12	11.5 - 12.0	0.452 - 0.472"
SK20-12.5	12.0 - 12.5	0.472 - 0.492"
SK20-13	12.5 - 13.0	0.492 - 0.511"
SK20-13.5	13.0 - 13.5	0.511 - 0.531"
SK20-14	13.5 - 14.0	0.531 - 0.551"
SK20-14.5	14.0 - 14.5	0.551 - 0.570"
SK20-15	14.5 - 15.0	0.570 - 0.590"
SK20-15.5	15.0 - 15.5	0.590 - 0.610"
SK20-16	15.5 - 16.0	0.610 - 0.630"
SK20-16.5	16.0 - 16.5	0.630 - 0.649"
SK20-17	16.5 - 17.0	0.649 - 0.669"
SK20-17.5	17.0 - 17.5	0.669 - 0.688"
SK20-18	17.5 - 18.0	0.688 - 0.708"
SK20-18.5	18.0 - 18.5	0.708 - 0.728"
SK20-19	18.5 - 19.0	0.728 - 0.748"
SK20-19.5	19.0 - 19.5	0.748 - 0.767"
SK20-20	19.5 - 20.0	0.767 - 0.787"

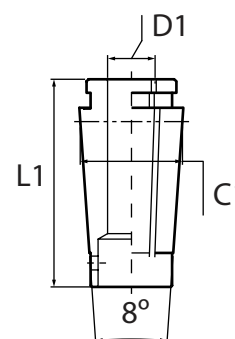
Inch

Part Number	Size
SK20-1/8A	0.125"
SK20-3/16A	0.187"
SK20-1/4A	0.250"
SK20-5/16A	0.312"
SK20-3/8A	0.375"
SK20-7/16A	0.437"
SK20-1/2A	0.500"
SK20-9/16A	0.562"
SK20-5/8A	0.625"
SK20-3/4A	0.750"

These inch size collets do not collapse.

Dimensional Data

Collet Series	C1	L1	Collapse Range (D1)
SK20	1.142" (29mm)	2.126" (54mm)	0.137 - 0.787" (3.5 - 20.0mm)



Metric - Coolant-Thru

Up to 1000 psi capable.

Part Number	Size	Note:
SK20-12AC	12mm	Cutter must be inserted to the full length of the collet.
SK20-16AC	16mm	
SK20-18AC	18mm	
SK20-20AC	20mm	

Inch - Coolant-Thru

Up to 1000 psi capable.

Part Number	Size	Note:
SK20-7/16AC	0.437"	AC-type collets are mechanically sealing and can handle coolant through the tool up to 1000 psi. No additional coolant disk or nut is required when using these collets.
SK20-1/2AC	0.500"	
SK20-9/16AC	0.562"	
SK20-5/8AC	0.625"	
SK20-3/4AC	0.750"	

Note: SK Collet Drill Chart available on page 248 in the Technical section.



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Screw
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Coolant-thru
Nut
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