

SK6 Collets

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Size range: 0.7mm - 6.0mm (0.028 - 0.236")

Metric

Part Number	Collapse Range (mm)	Collapse Range (in)	Figure
SK6-0.8	0.7 - 0.8	0.027 - 0.031"	1
SK6-1	0.9 - 1.0	0.035 - 0.039"	1
SK6-1.25	1.15 - 1.25	0.045 - 0.049"	1
SK6-1.5	1.3 - 1.5	0.051 - 0.059"	1
SK6-1.75	1.5 - 1.75	0.059 - 0.068"	1
SK6-2	1.8 - 2.0	0.070 - 0.078"	1
SK6-2.25	2.05 - 2.25	0.080 - 0.088"	1
SK6-2.5	2.3 - 2.5	0.090 - 0.098"	1
SK6-2.75	2.55 - 2.75	0.100 - 0.108"	1
SK6-3	2.8 - 3.0	0.110 - 0.118"	1
SK6-3.5	3.0 - 3.5	0.118 - 0.137"	2
SK6-4	3.5 - 4.0	0.137 - 0.157"	2
SK6-4.5	4.0 - 4.5	0.157 - 0.177"	2
SK6-5	4.5 - 5.0	0.177 - 0.196"	2
SK6-5.5	5.0 - 5.5	0.196 - 0.216"	2
SK6-6	5.5 - 6.0	0.216 - 0.236"	2
SK6-SET-16-MM	16 Piece SK6 Collet Set - 0.7mm - 6.0mm		

Inch

Part Number	Size	Figure
SK6-1/8A	0.125"	1
SK6-3/16A	0.187"	1

These inch size collets do not collapse.

Dimensional Data

Collet Series	C1	L1	Collapse Range (D1)
SK6	0.394" (10mm)	0.969" (24.6mm)	0.027 - 0.236" (0.7 - 6.0mm)

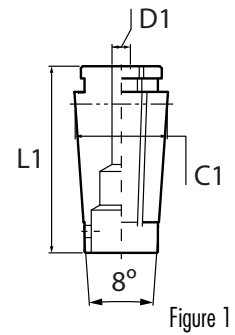


Figure 1

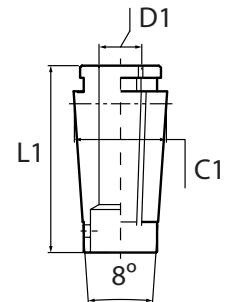


Figure 2

SK6 Collet Rack



Part Number	Description
RACK-ER11/SK6	SK6 collet rack, 35 collets capacity

Note: SK Collet Drill Chart available on page 248 in the Technical section.

