

SK Collet Chuck Accessories

SK Collet Extractor

Part Number	Description
SKR-6	SK6 Collet Extractor
SKR-10	SK10 Collet Extractor
SKR-16	SK16 Collet Extractor
SKR-20	SK20 Collet Extractor
SKR-25	SK25 Collet Extractor



Replacement Nut for SK Collet Chuck Standard Style

Part Number	Description
SKN-6WB	Nut for SK6 Collet Chuck
SKN-10B	Nut for SK10 Collet Chuck
SKN-16B	Nut for SK16 Collet Chuck
SKN-20B	Nut for SK20 Collet Chuck
SKN-25B	Nut for SK25 Collet Chuck



High-Speed Style

Part Number	Description
SKN-6WB (GH)	Nut for SK6 High-Speed Collet Chuck
SKN-10B (GH)	Nut for SK10 High-Speed Collet Chuck
SKN-16B (GH)	Nut for SK16 High-Speed Collet Chuck
SKN-20B (GH)	Nut for SK20 High-Speed Collet Chuck
SKN-25B (GH)	Nut for SK25 High-Speed Collet Chuck



Wrench for SK Collet Chuck

Standard Style Part Number	High-Speed Style Part Number	Description
SKL-6W	GH6	Wrench for SK6 Collet Chuck
SKL-10	GH10	Wrench for SK10 Collet Chuck
9HC16	GH16	Wrench for SK16 Collet Chuck
9HC22	GH20	Wrench for SK20 Collet Chuck
9HC22	GH25	Wrench for SK25 Collet Chuck



Torque Wrench and Attachment for SK Collet Chuck

Part Number	Description
TQW-025	Torque wrench for SK6 Collet Chuck Nut
TQW-150	Torque wrench for SK10/16/20/25 Collet Chuck Nut
TQW-SK06(18)	SK6 attachment for TQW-025 torque wrench
TQW-SK10(1)	SK10 attachment for TQW-150 torque wrench
TQW-SK16(43)	SK16 attachment for TQW-150 torque wrench
TQW-ER32/SK20(50)	SK20 attachment for TQW-150 torque wrench
TQW-SK25(60)	SK25 attachment for TQW-150 torque wrench



ER Collet Chuck Accessories

Torque Wrench and Attachment for ER Collet Chuck Nut

Part Number	Description
TQW-025	Torque Wrench for ER8 Chuck Nut
TQW-150	Torque Wrench for ER11/16/20/25/32/40 Chuck Nut
TQW-ER08	ER8 Attachment for TQW-025 Torque Wrench
TQW-ER11(17)	ER11 Attachment for TQW-150 Torque Wrench
TQW-ER16(32)	ER16 Attachment for TQW-150 Torque Wrench
TQW-ER20(32)	ER20 Attachment for TQW-150 Torque Wrench
TQW-ER25(43)	ER25 Attachment for TQW-150 Torque Wrench
TQW-ER32(50)	ER32 Attachment for TQW-150 Torque Wrench
TQW-ER40(63)	ER40 Attachment for TQW-150 Torque Wrench

Note: (XX) Denotes nut diameter.



Replacement Back Up Screws for ER Collet Chuck

Part Number	Description
ER8-3	ER8 Backup Screws
ER8-3 (C)	ER8 Coolant-thru Backup Screws
ER11-3	ER11 Backup Screws*
ER11-3 (C)	ER11 Coolant-thru Backup Screws*
ER16-3	ER16 Backup Screws
ER16-3 (C)	ER16 Coolant-thru Backup Screws
ER20-3	ER20 Backup Screws
ER20-3 (C)	ER20 Coolant-thru Backup Screws
ER25-3	ER25 Backup Screws
ER25-3 (C)	ER25 Coolant-thru Backup Screws
ER32-3	ER32 Backup Screws
ER32-3 (C)	ER32 Coolant-thru Backup Screws
ER40-3	ER40 Backup Screws
ER40-3 (C)	ER40 Coolant-thru Backup Screws

Note: *ER11-3 can also be used with ER16 Collet Chuck Extension.



Coolant Tube Wrench for HSK Holders

Part Number	Description
HSK40-WRENCH	Wrench for HSK40 Coolant Tube
HSK63-WRENCH	Wrench for HSK63 Coolant Tube
HSK100-WRENCH	Wrench for HSK100 Coolant Tube

Note: Coolant Tube Wrenches are needed to remove or install coolant tubes in HSK toolholders.



Coolant Tube for HSK Holders

Part Number	Description
HSK40-TUBE	Coolant Tube for HSK40 holder
HSK63-TUBE	Coolant Tube for HSK63 holder
HSK100-TUBE	Coolant Tube for HSK100 holder



TQW Torque Wrench



The TQW Torque Wrench is very accurate and easy-to-use, guaranteeing maximum accuracy and preventing tool over-tightening or breakage.

Features

- Variable torque adjustable wrench
- Robust and durable
- Ergonomic grip
- Easy to read inch and metric scale
- Strong steel shaft is highly corrosion resistant
- Easy to set up and operate:
 1. Set wrench to desired torque setting
 2. Insert attachment
 3. Torque down on collet nut until it clicks in place



A wide selection of attachments are available: ER, SK, TG, Pull Stud, Milling Chuck, CAPTO

Design and Construction



A Lock & Unlock collar securely locks the preset torque and prevents inadvertent adjustment.



Handle is shaped to provide a firm and ergonomic grip.

Type	Part Number	Attachments (Type and Size)			Torque Range		Torque Wrench	
		Description	mm	inch	lbs.	N.m	Part Number	Description
ER8	TQW-ER8NA	Fork	11	0.43	4	6	TQW-025	14x18, 25 ft.lbs
ER11	TQW-ER11 (17)	Hex/OE	17	0.67	11	15		
ER11	TQW-ER11NA		15	0.59	11	15		
ER16	TQW-ER16/SK13(32)	Hook	32 [+/-5mm]	1.25	40 (SK = 22-48)	54 (SK: 30 - 65 N.m)	TQW-150	14x18, 150 ft.lbs
ER20	TQW-ER20(32)		32 [+/-5mm]	1.25	45	61		
ER25	TQW-ER25(43)		43 [+/-5mm]	1.69	70	95		
ER32	TQW-ER32/SK20(50)		50 [+/-5mm]	1.96	95 (SK = 45-63)	129 (SK = 60-85)		
ER40	TQW-ER40(63)		63 [+/-5mm]	2.48	115	156		
SK6 High Speed	TQW-GH06	High Speed Nut Wrench	19.5	0.768	7-22	10-30	TQW-025	14x18, 25 ft.lbs
SK10 High Speed	TQW-GH10		27.5	1.083	15-40	20-55		
SK16 High Speed	TQW-GH16		40	1.575	29-55	40-75	TQW-150	14x18, 150 ft.lbs
SK20 High Speed	TQW-GH20		48.5	1.909	45-63	60-85		
SK25 High Speed	TQW-GH25		55	2.165	45-63	60-85		
C1.1/4 High Speed	TQW-GH32		68	2.677	N/A			
SK6	TQW-SK06(18)	Hook/OE	18	0.71	7-22	10-30	TQW-025	14x18, 25 ft.lbs
SK10	TQW-SK10(11)		25.4	1.00	15-40	20-55		
SK16	TQW-SK16(43)	Hook	43 [+/-5mm]	1.69	29-55	40-75	TQW-150	14x18, 150 ft.lbs
SK25	TQW-SK25(60)		60 [+/-5mm]	2.36	45-63	60-85		
TG75	TQW-TG075(50)	Hook	50 [+/-5mm]	1.96	55	75	TQW-150	14x18, 150 ft.lbs
TG100	TQW-TG100(63)		63 [+/-5mm]	2.48	75	102		
TG150	TQW-TG150(82)		82 [+/-5mm]	3.22	100	136		
Pull Stud - 13mm	TQW-PS(13)	Hex/OE	13	0.51	30 ~ 40	40 to 54	TQW-025	14x18, 25 ft.lbs
Pull Stud - 3/4" (19mm)	TQW-PS(19)		19	0.75	65 ~ 85	88 to 115	TQW-150	14x18, 150 ft.lbs
Pull Stud - 30mm	TQW-PS(30)		30	1.18	85 ~ 110	115 to 150		
Pull Stud - 1.1/4"	TQW-PS(32)		31.75	1.25	85 ~ 110	115 to 150		