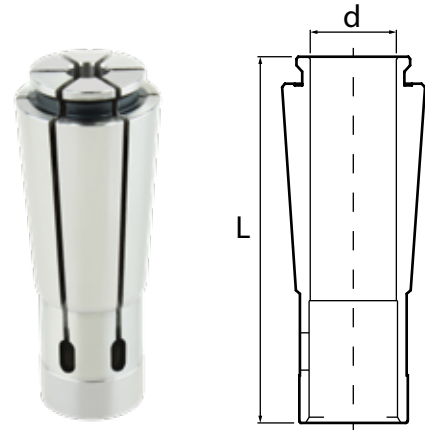


VCK Collets

Dimensional Data

Collet Series	L	Collet Range (d)
VCK6	1.567" (39.8mm)	1/8" - 1/4" (2mm - 6mm)
VCK13	2.126" (54mm)	1/8" - 1/2" (3mm - 12mm)



VCK6 Collets

Size range: 1/8" - 1/4"

Size range: 2.0 - 6.0mm
(0.079 - 0.236")

Inch

Part Number	Size	Collet Series
VCK6-1/8	1/8"	VCK6
VCK6-3/16	3/16"	VCK6
VCK6-1/4	1/4"	VCK6

Metric

Part Number	Size	Collet Series
VCK6-2	2.0mm	VCK6
VCK6-3	3.0mm	VCK6
VCK6-4	4.0mm	VCK6
VCK6-5	5.0mm	VCK6
VCK6-6	6.0mm	VCK6

VCK13 Collets

Size range: 1/8" - 1/2"

Size range: 3 - 12mm
(0.118 - 0.472")

Inch

Part Number	Size	Collet Series
VCK13-1/8	1/8"	VCK13
VCK13-3/16	3/16"	VCK13
VCK13-1/4	1/4"	VCK13
VCK13-5/16	5/16"	VCK13
VCK13-3/8	3/8"	VCK13
VCK13-7/16	7/16"	VCK13
VCK13-1/2	1/2"	VCK13

Metric

Part Number	Size	Collet Series
VCK13-3	3.0mm	VCK13
VCK13-4	4.0mm	VCK13
VCK13-5	5.0mm	VCK13
VCK13-6	6.0mm	VCK13
VCK13-7	7.0mm	VCK13
VCK13-8	8.0mm	VCK13
VCK13-9	9.0mm	VCK13
VCK13-10	10.0mm	VCK13
VCK13-11	11.0mm	VCK13
VCK13-12	12.0mm	VCK13

Tightening Torque for VC Collet Chucks

Collet Type	Size	Nut Tightening Torque (ft/lbs)	
		< Ø3mm	Ø3 - Ø6mm
VC	VCK6	7-22	22-37
	VCK13	29-55	

