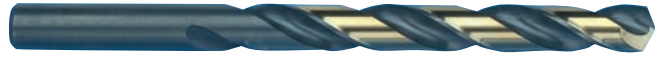


DRILLS-METALWORKING

**MARXBORE™ Heavy Duty
135° Split Point
Jobber Length Drills**



LIST NO. 384 & 384QI					
FRACTIONAL SIZES					
SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	384 EDP NO.	384QI EDP NO.
1/16	.0625	7/8	1 7/8	80590	87950
5/64	.0781	1	2	80591	87951
3/32	.0938	1 1/4	2 1/4	80592	87952
7/64	.1094	1 1/2	2 5/8	80593	87953
1/8	.1250	1 5/8	2 3/4	80594	87954
9/64	.1406	1 3/4	2 7/8	80595	87955
5/32	.1562	2	3 1/8	80596	87956
11/64	.1719	2 1/8	3 1/4	80597	87957
3/16	.1875	2 1/16	3 1/2	80598	87958
13/64	.2031	2 1/16	3 3/8	80599	87959
7/32	.2188	2 1/2	3 3/4	80600	87960
15/64	.2344	2 5/8	3 7/8	80601	87961
1/4-E	.2500	2 3/4	4	80602	87962
17/64	.2656	2 7/8	4 1/8	80603	87963
9/32	.2812	2 9/16	4 1/4	80604	87964
19/64	.2969	3 1/16	4 3/8	80605	87965
5/16	.3125	3 3/16	4 1/2	80606	87966
21/64	.3281	3 1/16	4 3/8	80607	87967
11/32	.3438	3 1/16	4 3/4	80608	87968
23/64	.3594	3 1/2	4 7/8	80609	87969
3/8	.3750	3 5/8	5	80610	87970
25/64	.3906	3 3/4	5 1/8	80611	87971
13/32	.4062	3 7/8	5 1/4	80612	87972
27/64	.4219	3 15/16	5 3/8	80613	87973
7/16	.4375	4 1/16	5 1/2	80614	87974
29/64	.4531	4 3/16	5 5/8	80615	87975
15/32	.4688	4 5/16	5 3/4	80616	87976
31/64	.4844	4 3/8	5 7/8	80617	87977
1/2	.5000	4 1/2	6	80618	87978

Gold & Black Finish
Straight Shank — High Speed Steel
135° Split Point — Heavy Duty

List No. 384 MADE IN USA

List No. 384QI QUALITY IMPORT

USE

135° Self-centering split point eliminates “walking” and reduces thrust. Recommended for tough drilling applications including medium and high tensile strength materials.

STANDARD PACKAGE

Fractional Sizes

Sizes 1/16" thru 3/8" — 12 ea.
Sizes 25/64" thru 1/2" — 6 ea.

Letter Sizes

Sizes A-V — 12 each
Sizes W-Z — 6 each

LIST NO. 384 & 384QI					
LETTER SIZES					
SIZE	DECIMAL EQUIV.	FLUTE LENGTH	OVERALL LENGTH	384 EDP NO.	384QI EDP NO.
A	.2340	2 5/8	3 7/8	80619	87980
B	.2380	2 3/4	4	80620	87981
C	.2420	2 3/4	4	80621	87982
D	.2460	2 3/4	4	80622	87983
1/4-E	.2500	2 3/4	4	80602	87962
F	.2570	2 7/8	4 1/8	80624	87984
G	.2610	2 7/8	4 1/8	80625	87985
H	.2660	2 7/8	4 1/8	80626	87986
I	.2720	2 7/8	4 1/8	80627	87987
J	.2770	2 7/8	4 1/8	80628	87988
K	.2810	2 15/16	4 1/4	80629	87989
L	.2900	2 15/16	4 1/4	80630	87990
M	.2950	3 1/16	4 3/8	80631	87991
N	.3020	3 1/16	4 3/8	80632	87992
O	.3160	3 3/16	4 1/2	80633	87993
P	.3230	3 5/16	4 5/8	80634	87994
Q	.3320	3 7/16	4 3/4	80635	87995
R	.3390	3 7/16	4 3/4	80636	87996
S	.3480	3 1/2	4 7/8	80637	87997
T	.3580	3 1/2	4 7/8	80638	87998
U	.3680	3 5/8	5	80639	87999
V	.3770	3 5/8	5	80640	88000
W	.3860	3 3/4	5 1/8	80641	88001
X	.3970	3 3/4	5 1/8	80642	88002
Y	.4040	3 7/8	5 1/4	80643	88003
Z	.4130	3 7/8	5 1/4	80644	88004