

FLAP WHEELS AND ACCESSORIES

Flap Wheels

Designed to deliver a consistent finish with a uniform rate of cut, flap wheels wear away, continually exposing fresh abrasive. Conformable to most shapes, they are available in coarse to fine grit.

Typical Applications

- Metal fabrication
- Blending welds
- Deburring
- Cleaning and finishing



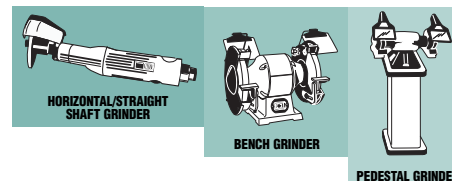
BEST Metalite Plus R369 Flap Wheels	
FEATURES	BENEFITS
<ul style="list-style-type: none"> • Long lasting P-graded aluminum oxide/ceramic abrasive blend 	<ul style="list-style-type: none"> • Superior life and aggressive cut, lasting 2 to 3 times longer on polishing, blending, cleaning, and finishing applications • Lowest total cost, aggressively grinds and finishes metals ranging from carbon to stainless steel
<ul style="list-style-type: none"> • Heavy cotton backing 	<ul style="list-style-type: none"> • Extended durability; reduced edge wear
<ul style="list-style-type: none"> • Small diameter available with 1/4" x 1-1/4" steel shank or 1/4"-20 threaded mandrel 	<ul style="list-style-type: none"> • Fast wheel changes



GOOD Metalite R265 Flap Wheels	
FEATURES	BENEFITS
<ul style="list-style-type: none"> • P-graded, aluminum oxide abrasive 	<ul style="list-style-type: none"> • Uniform stock removal and long life
<ul style="list-style-type: none"> • Excellent balance 	<ul style="list-style-type: none"> • Smooth, chatter-free finish
<ul style="list-style-type: none"> • Small diameter available with 1/4" x 1-1/4" steel shank or 1/4"-20 threaded mandrel 	<ul style="list-style-type: none"> • Fast wheel changes



Ask your Norton distributor about the full line of Merit Abrasive Specialty Products.



Large Diameter Flap Wheels

SIZE DIAMETER X FACE WIDTH X CENTER HOLE	MAX. RPM.	STD. PKG.	BEST METALITE PLUS R369*			GOOD METALITE R265*			
			P60 GRIT UPC NO.	P80 GRIT UPC NO.	P120 GRIT UPC NO.	P40 GRIT UPC NO.	P60 GRIT UPC NO.	P80 GRIT UPC NO.	P120 GRIT UPC NO.
3-1/2 x 1 x 5/8	12,000	10					63642502668	63642502669	
4 x 1 x 5/8	12,000	10					63642502673	63642502674	63642502675
4 x 2 x 5/8	12,000	10					63642502677		
5 x 1 x 5/8	6,200	5						63642502678	
6 x 1 x 1	6,200	5	69957394198	69957394199	69957394200	63642502679	63642502680	63642502681	63642502682
6 x 1-1/2 x 1	6,200	5					63642502686	63642502687	
6 x 2 x 1	6,200	5				63642502689	63642502691	63642502692	63642502694
6 x 3 x 1	6,200	5						63642502696	
8 x 1 x 1	4,700	3						63642502698	
8 x 2 x 1	4,700	3					63642502700	63642502701	

REDUCING BUSHINGS FOR 1" CENTER HOLE WHEELS ARE AVAILABLE IN THE BEAR-TEX CONVOLUTE WHEEL SECTION.

* P-GRADED



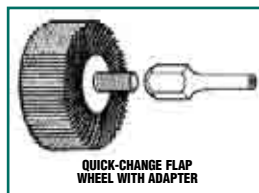
DIE GRINDER

Small Diameter Flap Wheels

SIZE DIAMETER X FACE WIDTH X SHANK	MAX. RPM.	MIN./ STD. PKG.	BEST METALITE PLUS R369*			GOOD METALITE R265*			
			P60 GRIT UPC NO.	P80 GRIT UPC NO.	P120 GRIT UPC NO.	P60 GRIT UPC NO.	P80 GRIT UPC NO.	P120 GRIT UPC NO.	P180 GRIT UPC NO.
WITH 1/4" - 20 THREADED MANDREL									
1 x 5/8 x 1/4-20	30,000	10/20				63642502624	63642502625	63642502626	
1 x 1 x 1/4-20	30,000	20/20	69957394189	69957394190	69957394191	63642502628	63642502629	63642502630	63642502631
		10/20							
1-3/8 x 5/8 x 1/4-20	30,000	10/20				63642502632	63642502633	63642502634	
1-5/8 x 1 x 1/4-20	23,000	20/20						63642502640	
		10/20							
2 x 1/2 x 1/4-20	23,000	10/20				63642502642	63642502643	63642502644	
2 x 1 x 1/4-20	23,000	20/20	69957394192	69957394193	69957394194				
		10/20				63642502646	63642502647	63642502648	63642502649
2-1/2 x 1/2 x 1/4-20	23,000	20/20				63642502650	63642502651		
2-1/2 x 1 x 1/4-20	23,000	10/20				63642502654	63642502655	63642502656	
3 x 1/2 x 1/4-20	20,000	10/20					63642502659	63642502660	
3 x 1 x 1/4-20	20,000	20/20	69957394195	69957394196	69957394197				
		10/20				63642502664	63642502665	63642502666	
WITH 1/4" X 1-1/4" STEEL SHANK									
1 x 5/8 x 1/4	30,000	10/20				63642502576	63642502577	63642502578	
1 x 1 x 1/4	30,000	20/20	69957394176	69957394181	69957394182				
		10/20				63642502580	63642502581	63642502582	63642502583
1-3/8 x 5/8 x 1/4	30,000	10/20				63642502584	63642502585		
1-5/8 x 1 x 1/4	23,000	10/20				63642502592	63642502593	63642502594	
2 x 1/2 x 1/4	23,000	20/20					63642502597		
		10/20				63642502596			
2 x 1 x 1/4	23,000	20/20	69957394183	69957394184	69957394185				
		10/20				63642502600	63642502601	63642502602	63642502603
2-1/2 x 1/2 x 1/4	23,000	20/20				63642502604		63642502606	
		10/20					63642502605		
2-1/2 x 1 x 1/4	23,000	10/20				63642502608	63642502609	63642502610	
3 x 1/2 x 1/4	20,000	20/20				63642502612	63642502613	63642502614	
3 x 1 x 1/4	20,000	20/20	69957394186	69957394187	69957394188				
		10/20				63642502620	63642502621	63642502622	63642502623

* P-GRADED

Adapters for Small Diameter Flap Wheels with 1/4"-20 Threaded Mandrel



QUICK-CHANGE FLAP WHEEL WITH ADAPTER

DESCRIPTION	SHANK LENGTH	STD. PKG.	UPC NO.
1/4" Diameter x 1" Long	5/8"	10	63642543318
1/4" Diameter x 4" Long	5/8"	10	63642543319

Portable Tool Adapter Kit For Large Diameter Flap Wheels

To permit use of coated abrasive flap wheels on 1/4" electric drills and other adjustable-chuck power tools, a special adapter kit is available with a 1/4" steel shank. The kit will accommodate flap wheels 3-1/2" through 6" in diameter with face widths up to and including 1-1/2", with 5/8" center hole only (may be used on wheels with 1" center holes reduced to 5/8" with reducing bushings).



STD. PKG	UPC NO.
1 Kit	63642542750

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Recommended Grit Selection

Stock Removal/Rough Finishing	40, 60 Grit
Surface Preparation/Blending	80, 120 Grit
Light Finishing/Contouring	180 Grit