

Straight Shank Chucking Reamers

High Speed Steel
Straight Flute — Right Hand Cut

45° Chamfer for reaming of most materials



List No. 1655

Diameter Tolerances

up to 1/2" — +.0002/-0

over 1/2" to 5/8" — +.0003/-0

over 5/8" to 1 1/2" — +.0001/+ .0004

STANDARD All sizes — 1 each

PACKAGE

FRAC-TIONAL	SIZE WIRE GAGE AND DECIMAL	DEC. EQUIV.	SHANK DIA.	FLUTE LENGTH	OAL	NO. OF FLUTES	EDP NO.	LIST PRICE
	#60	.0400	.0390	1/2	2 1/2	4	22101	\$15.77
	59	.0410	.0390	1/2	2 1/2	4	22102	15.77
	58	.0420	.0390	1/2	2 1/2	4	22103	15.77
	57	.0430	.0390	1/2	2 1/2	4	22104	15.77
	56	.0465	.0455	1/2	2 1/2	4	22105	15.77
3/64		.0469	.0455	1/2	2 1/2	4	22106	15.77
	55	.0520	.0510	1/2	2 1/2	4	22107	15.77
	54	.0550	.0510	1/2	2 1/2	4	22108	15.77
	53	.0595	.0585	1/2	2 1/2	4	22109	15.77
1/16		.0625	.0585	1/2	2 1/2	4	22110	14.19
	52	.0635	.0585	1/2	2 1/2	4	22111	14.19
	51	.0670	.0660	3/4	3	4	22112	12.69
	50	.0700	.0660	3/4	3	4	22113	12.69
	49	.0730	.0660	3/4	3	4	22114	12.69
	48	.0760	.0720	3/4	3	4	22115	12.69
5/64		.0781	.0720	3/4	3	4	22116	12.76
	47	.0785	.0720	3/4	3	4	22117	12.69
	46	.0810	.0771	3/4	3	4	22118	12.69
	45	.0820	.0771	3/4	3	4	22119	12.69
	44	.0860	.0810	3/4	3	4	22120	12.69
	43	.0890	.0810	3/4	3	4	22121	12.69
	42	.0935	.0880	3/4	3	4	22122	12.69
3/32		.0937	.0880	3/4	3	4	22123	11.41
	41	.0960	.0928	7/8	3 1/2	4	22124	12.81
	40	.0980	.0928	7/8	3 1/2	4	22125	12.81
	39	.0995	.0928	7/8	3 1/2	4	22126	12.81
	38	.1015	.0950	7/8	3 1/2	4	22127	12.81
	37	.1040	.0950	7/8	3 1/2	4	22128	12.81
	36	.1065	.1030	7/8	3 1/2	4	22129	12.81
7/64		.1094	.1030	7/8	3 1/2	4	22130	13.19
	35	.1100	.1030	7/8	3 1/2	4	22131	13.19
	34	.1110	.1055	7/8	3 1/2	4	22132	13.19
	33	.1130	.1055	7/8	3 1/2	4	22133	13.19
	32	.1160	.1120	7/8	3 1/2	4	22134	13.19
	31	.1200	.1120	7/8	3 1/2	4	22135	13.19
1/8	.1240	.1240	.1190	7/8	3 1/2	4	22136	13.19
		.1250	.1190	7/8	3 1/2	4	22137	10.53
	.1260	.1260	.1190	7/8	3 1/2	4	22138	13.19
	30	.1285	.1190	7/8	3 1/2	4	22139	13.19
	29	.1360	.1275	1	4	4	22140	15.77
9/64		.1405	.1350	1	4	4	22141	15.77
		.1406	.1350	1	4	4	22142	15.77
	27	.1440	.1350	1	4	4	22143	15.77
	26	.1470	.1430	1	4	4	22144	15.77
	25	.1495	.1430	1	4	4	22145	15.77
	24	.1520	.1460	1	4	4	22146	15.77
	23	.1540	.1460	1	4	4	22147	15.77
5/32		.1562	.1510	1	4	6	22148	15.77
	22	.1570	.1510	1	4	6	22149	15.77

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