

# Straight Shank Chucking Reamers (continued)

List No. 1655

Alésoir machine

Rima de máquina

Decimal Sizes: Pages 96-100  
Dowel Pin Sizes: Page 100  
Metric Sizes: Pages 94-95

Reamers

FRAC-TIONAL	SIZE		DEC. EQUIV.	SHANK DIA.	FLUTE LENGTH	OAL	NO. OF FLUTES	EDP NO.
	LETTER	DECIMAL						
3/8	U	.3740	.3680	.3105	1 3/4	7	6	22210
			.3740	.3105	1 3/4	7	6	22211
	V	.3760	.3750	.3105	1 3/4	7	6	22212
			.3760	.3105	1 3/4	7	6	22213
25/64	W		.3770	.3105	1 3/4	7	6	22214
			.3860	.3105	1 3/4	7	6	22215
	X		.3906	.3105	1 3/4	7	6	22216
			.3970	.3105	1 3/4	7	6	22217
13/32	Y		.4040	.3105	1 3/4	7	6	22218
			.4062	.3105	1 3/4	7	6	22219
	Z		.4130	.3730	1 3/4	7	6	22220
			.4219	.3730	1 3/4	7	6	22221
7/16		.4365	.4365	.3730	1 3/4	7	6	22222
			.4375	.3730	1 3/4	7	6	22223
		.4385	.4385	.3730	1 3/4	7	6	22224
			.4531	.3730	1 3/4	7	6	22225
29/64	19/32		.4687	.3730	1 3/4	7	6	22226
			.4844	.4355	2	8	6	22227
	31/64	.4990	.4990	.4355	2	8	6	22228
			.5000	.4355	2	8	6	22229
1/2		.5010	.5010	.4355	2	8	6	22230
			.5312	.4355	2	8	6	22231
	9/16		.5625	.4355	2	8	8	22232
			.5937	.4355	2	8	8	22233
5/8	21/32		.6250	.5615	2 1/4	9	8	22234
			.6562	.5615	2 1/4	9	8	22235
	11/16		.6875	.5615	2 1/4	9	8	22236
			.7187	.5615	2 1/4	9	8	22237
3/4	23/32		.7500	.6240	2 1/2	9 1/2	8	22238
			.7812	.6240	2 1/2	9 1/2	8	22239
	13/16		.8125	.6240	2 1/2	9 1/2	8	22240
			.8437	.6240	2 1/2	9 1/2	8	22241
7/8	29/32		.8750	.7490	2 5/8	10	8	22242
			.9062	.7490	2 5/8	10	8	22243
	15/16		.9375	.7490	2 5/8	10	8	22244
			.9687	.7490	2 5/8	10	8	22245
1	11/16		1.0000	.8740	2 3/4	10 1/2	8	22246
			1.0625	.8740	2 3/4	10 1/2	8	22247
	1 1/8		1.1250	.8740	2 7/8	11	10	22248
			1.1875	.9990	2 7/8	11	10	22249
1 1/4	1 3/16		1.2500	.9990	3	11 1/2	10	22250
			1.3750	.9990	3 1/4	12	10	22251
	1 1/2		1.5000	1.2490	3 1/2	12 1/2	10	22252

## Straight Shank Chucking Reamer Sets

High Speed Steel — Straight Flute  
Right Hand Cut

SET NO.	PCS. PER SET	SIZE RANGE	EDP NO.
501	29	1/16 to 1/2 by 64ths	22301
502	26	A to Z	22302
503	60	Nos. 1 to 60	22303

Jeu d'alésoirs

Juego de rimas



List No. 1655  
In Metal Indexed Case