



# CoolPAK™ L3250

**Nonchlorinated Straight Cutting Oil**

CoolPAK™ L3250 is a nonchlorinated straight cutting oil designed for the general machining of a wide range of materials. CoolPAK L3250 provides great lubricity and will not stain nonferrous metals.

## Application Guidelines

- For additional product application information including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at [2trim.us/distributors.php](http://2trim.us/distributors.php), your District Sales Manager, or call our Tech Line at 1-800-537-3365

## Physical Properties Typical Data

Color (Concentrate)	Clear amber
Odor (Concentrate)	Mild
Form (Concentrate)	Liquid
Flash Point (Concentrate)	> 329°F (ASTM D93-08)
Viscosity	20.9 cSt @104°F (40°C)
V.O.C. Content (EPA Method 24)	21 lb/g

## Additional Information

- Before using on any metals or applications not specifically recommended, consult Master Fluid Solutions.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.

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## CoolPAK L3250

- Nonchlorinated
- Good lubricity
- Residues are easily cleaned with Master Fluid Solutions' Master Stages™ CLEAN 2029 "One Step"
- No active sulfur
- Does not stain nonferrous metals

## Health and Safety

See the most recent SDS at:  
[2trim.us/s/?i=2347-en-US-US](http://2trim.us/s/?i=2347-en-US-US)



## Packaging

5-gallon pail  
SKU: CPL3250/5  
UPC-12: 641238075929

54-gallon drum  
SKU: CPL3250/54  
UPC-12: 641238075912

270-gallon tote  
SKU: CPL3250/NR270P  
UPC-12: 641238075905

Master Fluid Solutions  
501 West Boundary Street  
Perrysburg, OH 43551-1200  
USA

+1 419-874-7902  
[info@masterchemical.com](mailto:info@masterchemical.com)  
[masterfluidsolutions.com/na/en-us/](http://masterfluidsolutions.com/na/en-us/)

**Master Fluid Solutions™**  
—Cutting Edge Metalworking Solutions™