



CoolPAK™ R6350

Corrosion Inhibitor

CoolPAK™ R6350 is a barium-free, nonstaining, water displacing, thin-film corrosion inhibitor or rust preventative which can be used on a variety of metals. R6350 provides indoor protection for bearings and other precision parts, in-process parts in storage, as well as parts in transit.

Application Guidelines

- R6350 can be applied by dip, spray, wipe, flow coating, or brush
- If applied by dipping, the holding tank should be configured to include a sloped bottom with drain for removal of any water which R6350 will extract from the surface of the parts
- **DO NOT SPRAY NEAR OPEN FLAME OR SPARKS**
- For additional product application information including performance optimization, please contact your Master Fluid Solutions' Authorized Distributor at 2trim.us/distributors.php, your District Sales Manager, or call our Tech Line at 1-800-537-3365

Physical Properties Typical Data

Color (Concentrate)	Light brown
Odor (Concentrate)	Slight
Form (Concentrate)	Liquid
Flash Point (Concentrate)	> 181°F (ASTM D93-08)
Viscosity	3.95 cSt @104°F (40°C)
V.O.C. Content (ASTM E1868-10)	493 g/l

Additional Information

- Before using on any metals or applications not specifically recommended, consult Master Fluid Solutions.
- This product should not be mixed with other metalworking fluids or metalworking fluid additives, except as recommended by Master Fluid Solutions, as this may reduce overall performance, result in adverse health effects, or damage the machine tool and parts. If contamination occurs, please contact Master Fluid Solutions for recommended action.

The information herein is given in good faith and believed current as of the date of publication and should apply to the current formula version. Because conditions of use are beyond our control, no guarantee, representation, or warranty expressed or implied is made. Consult Master Fluid Solutions for further information. Contact your Master Fluid Solutions' District Sales Manager for the latest version of this document. CoolPAK™ is a trademark of Master Chemical Corporation d/b/a Master Fluid Solutions.

CoolPAK™ R6350 | ©2017-2018 Master Fluid Solutions | 2018-06-09

CoolPAK R6350

- Barium free
- Light film for limited carryoff
- Good corrosion inhibition, generally in excess of six months in dry storage
- Humidity Cabinet Test: No rust at 650 hours (ASTM D1748)
- Oxidation resistant to resist tarnishing over long storage periods
- Easily removed with detergent cleaners, such as Master STAGES™ CLEAN 2029 "One Step"
- Water displacing to help prevent rust due to water trapped under the protective film

Health and Safety

See the most recent SDS at:
2trim.us/s/?i=2592-en-US-US



Packaging

5-gallon pail
SKU: CPR6350/5
UPC-12: 641238076032

54-gallon drum
SKU: CPR6350/54
UPC-12: 641238076025

Master Fluid Solutions
501 West Boundary Street
Perrysburg, OH 43551-1200
USA

+1 419-874-7902
info@masterchemical.com
masterfluidsolutions.com/na/en-us/

Master Fluid Solutions™
—Cutting Edge Metalworking Solutions™