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CRESCENT NICHOLSON CRESCENT H.K. PORTER

EMEA Product and Brand Overview

CRESCENT NICHOLSON®

Date: December, 2017 Prepared By: A. Tolga Kirmaci Market Manager EMEA – Hand Tools



The Back Story

In the early 1800s, and for centuries prior, the file was an essential sharpening tool in every shop, farm, and household. But this seemingly simple tool was deceptively difficult to make. Special steel with specific carbon content had to be precisely shaped, annealed ground, chiseled, and hardened to achieve acceptable sharpness and durability. The only way to accomplish this was to produce files by hand, with master craftsmen closely guarding their secret techniques. But in 1864, William T. Nicholson changed history: He designed and patented the equipment to successfully manufacture machine-made files.

Today, 150 years later, Nicholson® is the most recognized brand of file in the world. Over time, the Nicholson product line has increased in scope and size, and now includes files, rasps, hacksaws, and handsaws, all manufactured to uncompromising standards of quality.

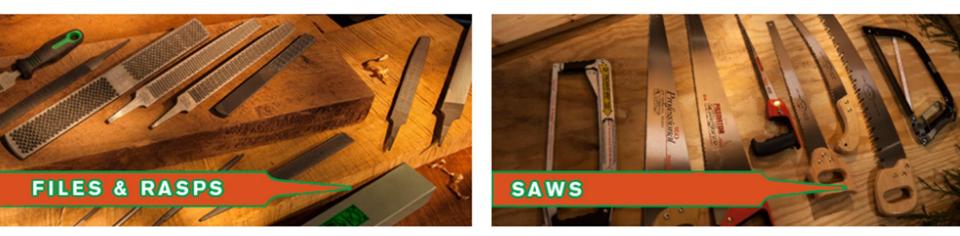






The Back Story

In 1864, Nicholson® became the first successful manufacturer of machine-made files. Today, they are the most recognized brand of file in the world. Over the years, the Nicholson product line has increased in scope and size, and now includes files, rasps and handsaws, all manufactured to uncompromising standards of quality.









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Value Proposition



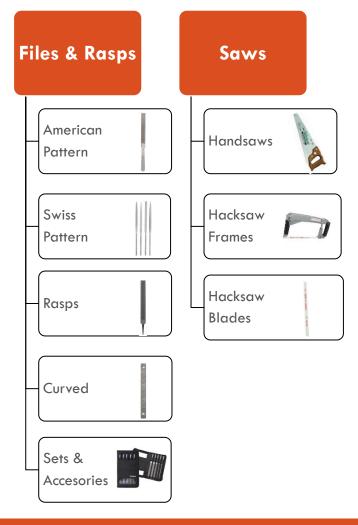
Position StatementNicholson files provide hard-working professional tradesmen and
with unsurpassed material removal per stroke and longevity.Brand Scope / AudienceNicholson provides an extensive line of files, rasps, file
accessories, as well as hand saws and hacksaws for professional
tradesmen and consumer DIY'ers.Brand PersonalityPROUD, DETAILED ORIENTED, RELIABLE

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Sub-Category Overview



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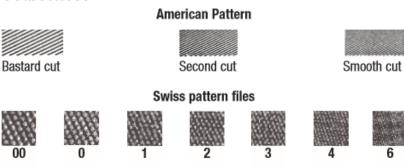
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File Terminology

Coarseness



- Work to be accomplished, roughing or finishing, will determine type of teeth and coarseness for each application.
- Most American pattern files are available with 3 grades of cut: bastard-cut, second-cut and smooth-cut.
- Swiss pattern files are available in seven cuts: No. 00, 0,1, 2, 3, 4, and 6

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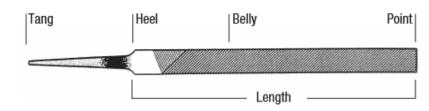
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 The degree of coarseness is greater in longer files, but differences between bastard, second and smooth are proportionate. Length



- Length is measured exclusive of tang, from point to heel, unless specified otherwise.
- Desired stroke length, type of material and size will determine length required.



• Area to be filed will determine specific cross-section (round, square, flat, etc.) to be used.

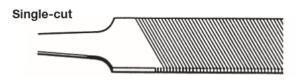
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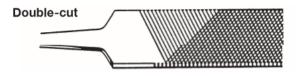
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Kinds of Teeth



- · Single set of parallel, diagonal rows of teeth.
- Single-cut files are often used with light pressure to produce a smooth surface finish or to put a keen edge on knives, shears or saws.



- 2 sets of diagonal rows of teeth.
- Second set of teeth cut in opposite diagonal direction and on top of the first set.
- First set of teeth is known as the overcut, second is known as upcut.
- Upcut is finer than overcut.

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 Double-cut file is used with heavier pressure than the single-cut and removes material faster from the workpiece.

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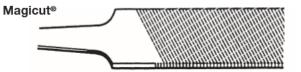
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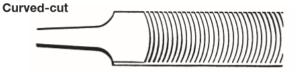
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- Series of individual teeth which are formed by a single-pointed tool.
- Produces a rough cut that is used primarily on wood, hooves, aluminum and lead.



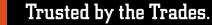
 Single cut teeth divided by angular serrations into shorter cutting edges, which free themselves readily from chips and perform roughing and smoothing at the same time.



- Teeth arranged in curved contours across the file face.
- Curved-cut file is normally used in automotive body shops for smoothing body panels.



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Packaging Terminology



Boxed







Flow Pack

Handled & Carded

Ergonomic Handle & Carded





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American Pattern // Flat Aluminum Type "A" Files

Product Information

Features & Benefits	 Clogging When Filing Alumir Flat Shape All Sizes Have Same Number Per Inch 	 All Sizes Have Same Number of Teeth Per Inch Smooth Finish Obtained By Using 	
Art. No	Description	Pack.	
00001N	6" / 150mm Flat Aluminum Type A	Boxed	
00024N	8" Flat Aluminum Type "A" Boxed		
00047N	10" Flat Aluminum Type "A" Boxed		
00070N	12" / 300mm Flat Aluminium Type A Boxed		



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American Pattern // Flat Aluminum Type "A" Files

Product Information

Features & Benefits	 Special Tooth Construction Eliminates Clogging When Filing Aluminum Flat Shape All Sizes Have Same Number of Teeth Per Inch Smooth Finish Obtained By Using Shearing Cut Toward Left 	
Art. No	Description	Pack.
00001N	6" / 150mm Flat Aluminum Type A	Boxed
00024N	8" Flat Aluminum Type "A" Boxed	
00047N	10" Flat Aluminum Type "A" Boxed	
00070N	12" / 300mm Flat Aluminium Type A Boxed	





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American Pattern // Chain Saw – Round Files

Product Information

 Features & Special Tooth Construction Eliminates Clogging When Filing Aluminum Flat Shape All Sizes Have Same Number of Teet Per Inch Smooth Finish Obtained By Using Shearing Cut Toward Left 		um r of Teeth
Art. No	Description	Pack.
040000	CII / 150 mm 2 Cmm Dourd Chainson C15	Davad
01606N	6" / 150 mm 3.6mm Round Chainsaw 615	Boxed
01611N	6" / 150 mm 4.0mm Round Chainsaw 620	Boxed
01798N	8" / 200 mm 5.2mm Round Chainsaw 832	Boxed
02144N	6" x 1/8" Round Chainsaw File, Knurl Cut	Boxed
02147N	8" x 1/4" Round Chainsaw File, Knurl Cut	Boxed
02229B	8" x 3/16" Round Chainsaw File, Knurl Cut	Carded
02228B	8" x 5/32" Round Chainsaw File, Knurl Cut	Flow Pack
02230B	8" x 7/32" Round Chainsaw File, Knurl Cut	Flow Pack
01611B3	6" / 150 mm 4.0mm Round Chainsaw 620	Handled
01878BC3	3 8" / 200 mm X 5.6mm-7/32 Round Ch.	Set



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American Pattern // Flat Files

Product Information

Features & Benefits

- Used By Machinists, Machinery Builders, Ship and Engine Builders Also By Repairman and Others Who
- Also By Repairman and Others Who Require Rapid Removal of Metal
- Rectangular in Cross Section and Taper Slightly Towards Point in Width

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 Double Cut on Sides, Single Cut on Edges

Art. No	Description	Pack. / Type
03367N	4" Flat Bastard Cut	Boxed / Bastard
03467N	6" Flat Bastard Cut	Boxed / Bastard
03566N	8" Flat Bastard Cut	Boxed / Bastard
03665N	10" Flat Bastard Cut	Boxed / Bastard
03764N	12" Flat Bastard Cut	Boxed / Bastard
03863N	14" Flat Bastard Cut	Boxed / Bastard
03980N	16" / 400mm Flat Bastard Cut	Boxed / Bastard
21748HN	8" Flat Bastard Cut	E. Handle / Bastard
21868HN	10" Flat Bastard Cut	E. Handle / Bastard
03500N	6" Flat Second Cut	Boxed / Second Cut

Art. No	Description	Pack. / Type
03599N	8" Flat Second Cut	Boxed / Second Cut
03698N	10" Flat Second Cut	Boxed / Second Cut
03797N	12" Flat Second Cut	Boxed / Second Cut
03896N	14" Flat Second Cut	Boxed / Second Cut
03434N	4" Flat Smooth Cut	Boxed / Smooth
03533N	6" Flat Smooth Cut	Boxed / Smooth
03632N	8" Flat Smooth Cut	Boxed / Smooth
03731N	10" Flat Smooth Cut	Boxed / Smooth
03830N	12" Flat Smooth Cut	Boxed / Smooth

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American Pattern // Half Round Files

Product Information

Features &	. •	Used on concave, convex and flat surfaces.
Benefits	. •	Rounded on 1 side, flat on opposite.

- Backs of all bastard files are double-cut.
- Backs of all second-cut files longer than 6" are double-cut.

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- Backs of all 4 and 6" files are single-cut.
- Backs of all smooth files are single-cut.
- Flat sides of all files are double-cut.

Art. No	Description	Pack. / Type
04695N	4" Half Round Bastard Cut	Boxed / Bastard
04795N	6" Half Round Bastard Cut	Boxed / Bastard
04896N	8" Half Round Bastard Cut	Boxed / Bastard
04995N	10" Half Round Bastard Cut	Boxed / Bastard
05094N	12" Half Round Bastard Cut	Boxed / Bastard
05194N	14" Half Round Bastard Cut	Boxed / Bastard
04729N	4" Half Round Second Cut	Boxed / Second Cut
04828N	6" Half Round Second Cut	Boxed / Second Cut
04927N	8" Half Round Second Cut	Boxed / Second Cut
05026N	10" Half Round Second Cut	Boxed / Second Cut
05125N	12" Half Round Second Cut	Boxed / Second Cut
05225N	14" Half Round Second Cut	Boxed / Second Cut
04762N	4" Half Round Smooth Cut	Boxed / Smooth
04861N	6" Half Round Smooth Cut	Boxed / Smooth

Art. No	Description	Pack. / Type
04960N	8" Half Round Smooth Cut	Boxed / Smooth
05059N	10" Half Round Smooth Cut	Boxed / Smooth
05158N	12" Half Round Smooth Cut	Boxed / Smooth
05258N	14" Half Round Smooth Cut	Boxed / Smooth
04795BC	6" Half Round Bastard Cut	Handled / Bastard
04896BC	HALF ROUND BASTARD FILE 8"	Handled / Bastard
04995BC	8"/200mm Half Round Bastard Cut	Handled / Bastard
21745HN	8" Half Round Bastard Cut, Ergo	E. Handle/Bastard
04828BC	6"/150mm Half Round Second Cut	Handled/Second
04927BC	8"/200mm Half Round Second Cut	Handled/Second
05026BC	10"/250mm H. Round Second Cut	Handled/Second
04861BC	6"/150mm Half Round Smooth Cut	Handled/Smooth
04960BC	8"/200mm Half Round Smooth Cut	Handled/Smooth
05059BC	10"/250mm H. Round Smooth Cut	Handled/Smooth
04960N	8" Half Round Smooth Cut	Boxed / Smooth
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American Pattern // Hand Files

Product Information

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Feature Benefits	 Double-cut 1 safe edge 	eness as flat files of
Art. No	Description	Pack. / Type
05652N	4" Hand Bastard Cut	Boxed / Bastard
05738N	6" Hand Bastard Cut	Boxed / Bastard
05853N	8" Hand Bastard Cut	Boxed / Bastard
05968N	10" Hand Bastard Cut	Boxed / Bastard
06084N	12" Hand Bastard Cut	Boxed / Bastard
06198N	14" Hand Bastard Cut	Boxed / Bastard
05675N	4" Hand Second Cut	Boxed / Second Cut
05771N	6" Hand Second Cut	Boxed / Second Cut
05886N	8" Hand Second Cut	Boxed / Second Cut
06001NN	10" Hand Second Cut	Boxed / Second Cut
06117N	12" Hand Second Cut	Boxed / Second Cut
05698N	4" Hand Smooth Cut	Boxed / Smooth
05804N	6" Hand Smooth Cut	Boxed / Smooth

Art. No	Description	Pack. / Type
05919N	8" Hand Smooth Cut	Boxed / Smooth
06034N	10" Hand Smooth Cut	Boxed / Smooth
06150N	12" Hand Smooth Cut	Boxed / Smooth
05738BC	6" / 150mm Hand Bastard Cut	Handled / Bastard
05853BC	8" / 200mm Hand Bastard Cut	Handled / Bastard
05968BC	10" / 250mm Hand Bastard Cut	Handled / Bastard
05771BC	6" / 150mm Hand Second Cut	Handled/Second
06001BC	10" / 250mm Hand Second Cut	Handled/Second
05804BC	6" / 150mm Hand Smooth Cut	Handled/Smooth
05919BC	8" / 200mm Hand Smooth Cut	Handled/Smooth
06034BC	10" / 250mm Hand Smooth Cut	Handled/Smooth
05886BC	8" / 200mm Hand Second Cut	Handled/Smooth
06034BC	10" / 250mm Hand Smooth Cut	Handled/Smooth

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American Pattern // Knife Files

Product Information

Features & Benefits	 Used Primarily By Tool and Die Makers with Work Having Acute Angles Triangular Shape Double-Cut on Sides, Single-Cut on Sharp Edge Knife Files Are Supplied with Safe Backs 		
Art. No	Description	Pack. / Type	
06711N	4" Knife Bastard Cut	Boxed / Bastard	
06804N	6" Knife Bastard Cut	Boxed / Bastard	
06898N	8" Knife Bastard Cut	Boxed / Bastard	
06992N	10" Knife Bastard Cut	Boxed / Bastard	
06742N	4" Knife Second Cut	Boxed / Second	
06836N	6" Knife Second Cut	Boxed / Second	
06930N	8" Knife Second Cut	Boxed / Second	
07023N	10" Knife Second Cut	Boxed / Second	
06773N	4" Knife Smooth Cut	Boxed / Smooth	
06867N	6" Knife Smooth Cut	Boxed / Smooth	
06961N	8" Knife Smooth Cut	Boxed / Smooth	
07054N	10" Knife Smooth Cut	Boxed / Smooth	



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American Pattern // Mill Blunt Files

Product Information

Features &		Used for sharpening mill or circular saws
Benefits	. •	Also for Draw-Filing and Finishing Metals
		Rectangular shape
		Single-cut on sides and edges.

• 1 or 2 round edges and parallel edges.

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Art. No	Description	Pack. / Type
10165	8" / 200 mm Mill Blunt	Boxed/Second – 1 Round
10095N	6" / 150 mm Mill Blunt	Boxed/Second – 1 Round
10225N	10" / 250 mm Mill Blunt	Boxed/Second – 1 Round
10260N	12" / 300 mm Mill Blunt	Boxed/Second – 1 Round
09834N	8" / 200 mm Mill Blunt	Boxed/Second – 2 Square
10380N	8" / 200mm Mill Blunt	Boxed/Second – 2 Rect.
08354N	6" Mill Bastard Cut	Boxed/Bastard
08497N	8" Mill Bastard Cut	Boxed/Bastard

Art. Description Pack. / Type No	
08642N 10" Mill Bastard Cut Boxed/Bastard	
08832N 14" Mill Bastard Cut Boxed/Bastard	
08416N 6" Mill Smooth Cut Boxed/Smooth	
21701HN 10" Mill Bastard Cut E. Handle/Bastard	
21687HN 6" Mill Bastard Cut, E. Handle/Bastard	
21694HN 8" Mill Bastard Cut, E. Handle/Bastard	
10165BC 8" / 200mm Mill Blunt Handled/Second-1 F	Round
10225BC 10" / 250mm Mill Blunt Handled/Second-1 F	Round



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American Pattern // Round Files

Product Information

Features &	•	Primarily used to file circular openings or
Benefits		concave surfaces.
		Pound chang

- Round shape
- All 4, 5, 6, 8, 10, 12" files are single-cut
- 14" bastard file is double-cut
- Tapered slightly towards point

Art. No	Description	Pack. / Type	Art. No	Description	Pack. / Type
11716	6" Round Bastard Cut	Boxed/Bastard	11969	8" Round Smooth Cut	Boxed / Smooth Cut
11904	8" Round Bastard Cut	Boxed/Bastard	12084	10" Round Smooth Cut	Boxed / Smooth Cut
12019	10" Round Bastard Cut	Boxed/Bastard	12199	12" Round Smooth Cut	Boxed / Smooth Cut
12134	12" Round Bastard Cut	Boxed/Bastard	11592NN	4" Round Smooth Cut	Boxed / Smooth Cut
12248	14" Round Bastard Cut	Boxed/Bastard	12019BC	10" / 250mm Round Bastard Cut	Handled / Bastard
11526N	4" Round Bastard Cut	Boxed/Bastard	11904BC	8" / 200mm Round Bastard Cut	Handled / Bastard
11637N	5" Round Bastard Cut	Boxed/Bastard	11748BC	6" / 150mm Round Second Cut	Handled / Second C.
11936	8" Round Second Cut	Boxed / Second Cut	11936BC	8" / 200mm Round Second Cut	Handled / Second C.
12051	10" Round Second Cut	Boxed / Second Cut	12051BC	10" / 250mm Round Second Cut	Handled / Second C.
12166	12" Round Second Cut	Boxed / Second Cut	11969BC	8" / 200mm Round Smooth Cut	Handled / Smooth C.
11559NN	4" Round Second Cut	Boxed / Second Cut	12084BC	10" / 250mm Round Smooth Cut	Handled / Smooth C.
11781	6" Round Smooth Cut	Boxed / Smooth Cut			

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American Pattern // Special Files

Product Information

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- Features & I Handy File: One side with single cut for producing a smooth surface or for sharpening knives, scissors and saws. Other side with crosscut for faster material removal;
 - Home and Garden File: Ideal Utility File for Home Owner. For Sharpening, Woodworking Tools (Chisels, Scrapers) Also for Garden Tools (Hoes, Shovels, Rotary Mower Blades). Rectangular Shape
 - Tungsten Point File: Used for sharpening mill or circular saws. Also for draw-filing and finishing metals.. Rectangular shape. Single-cut on sides and edges.. 1 or 2 round edges and parallel edges.

Art. No	Description	Pack.
06596BC	8" Handy File Tanged	Handled
11488N	10" Home and Garden Files	Carded
02373N	5 1/4" Tungsten Point File	Boxed

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American Pattern // Square Files

Product Information

Features &		Used on slots, keyways and general
Benefits		surface filing.
	. •	Square shape
	. •	Double-cut
	. •	Tapered slightly towards point
	. •	Larger sizes frequently preferred to
		corresponding flat files because of heavier
		section and 4 filing surfaces.

Art. No	Description	Pack. / Type	Art. No	Description	Pack. / Type
12890	5" / 125mm Square Bastard Cut	Boxed/Bastard	13147	8" Square Smooth Cut	Boxed / Smooth
12967	6" Square Bastard Cut	Boxed/Bastard	13262	10" Square Smooth Cut	Boxed / Smooth
13081	8" Square Bastard Cut	Boxed/Bastard	13376	12" Square Smooth Cut	Boxed / Smooth
13310	12" Square Bastard Cut	Boxed/Bastard	12967BC	6" / 150mm Round Smooth Cut	Handled / Bastard
13425	14" Square Bastard Cut	Boxed/Bastard	13081BC	8" / 200mm Square Bastard Cut	Handled / Bastard
13196N	10" Square Bastard Cut	Boxed/Bastard	13196BC	10" / 250mm Square Bastard Cut	Handled / Bastard
12824	4" / 100 mm Square Second.Cut	Boxed/Second Cut	13000BC	6" / 150mm Square Second Cut	Handled / Second C.
13114	8" Square Second Cut	Boxed/Second Cut	13114BC	8" / 200mm Square Second Cut	Handled / Second C.
13229	10" / 250mm Square Second Cu	t Boxed/Second Cut	13147BC	8" / 200mm Square Smooth Cut	Handled / Smooth C.
13343	12" Square Second Cut	Boxed/Second Cut	13262BC	10" / 250mm Square Smooth Cut	Handled / Smooth C.
13000N	6" Square Second Cut	Boxed/Second Cut			•
12857	4" Square Smooth Cut	Boxed / Smooth			
13033	6" Square Smooth Cut	Boxed / Smooth			NICHOLSON

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American Pattern // Taper Files – Heavy and Regular

Product Information

Features &	Triangular shape
Benefits	 Edges set and cut for filing gullets between
	saw teeth.
	 Tapers slightly towards the point.

Art. No	Description	Pack. / Type
14032M	6" / 150 mm Heavy Taper	Boxed/Heavy Taper
14048M	7" Heavy Taper File	Boxed/Heavy Taper
14060M	8" / 200 mm Heavy Taper	Boxed/Heavy Taper
13710M	3 1/2" Regular Taper File	Boxed/Regular Taper
13727M	4" Regular Taper File	Boxed/Regular Taper
13750M	4-1/2" / 115 mm Regular Taper	Boxed/Regular Taper
13772M	5" Regular Taper File	Boxed/Regular Taper
13807M	File 6" / 150mm Regular Taper	Boxed/Regular Taper
13841M	7" Regular Taper File	Boxed/Regular Taper
13875M	8" Regular Taper File	Boxed/Regular Taper

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American Pattern // Taper Files – Slim, Extra Slim, Double Extra Slim

Product Information

Features &		Triangular shape
Benefits	. •	Edges set and cut for filing gullets between
		saw teeth.
		Tapers slightly towards the point.

Art. No	Description	Pack. / Type
14942M	4" Double Extra Slim Taper File	Boxed/D. Extra Slim
14992M	5" Double Extra Slim Taper File	Boxed/D. Extra Slim
15024N	6" Double Extra Slim Taper File	Boxed/D. Extra Slim
21743N	6" Double Extra Slim Taper File	Handled/D. Extra Slim
14547M	4" Extra Slim Taper File	Boxed/Extra Slim
14599M	5" Extra Slim Taper File	Boxed/Extra Slim
14665M	6" Extra Slim Taper File	Boxed/Extra Slim
14698N	7" Extra Slim Taper File	Boxed/Extra Slim
21729HN	6" Slim Taper File, Erg. Handle	E. Handle/Slim
21729N	FILE,6",SLIM TAPER,W/HDL	Handled/Slim
14106M	4" Slim Taper File	Boxed/ Slim
14139M	4 1/2" Slim Taper File	Boxed/ Slim
14162M	5" Slim Taper File	Boxed/ Slim
14224M	6" Slim Taper File	Boxed/ Slim
14255M	7" Slim Taper File	Boxed/ Slim
14290M	8" Slim Taper File	Boxed/ Slim



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American Pattern // Taper Files – Bandsaw Heavy & Regular

Product Information

Features Benefits	 Triangular shape 	For filing and sharpening bandsaws. Triangular shape Edges set and cut for filing gullets between saw teeth.	
Art. No	Description	Pack. / Type	
14065	8" Bandsaw Heavy Taper	Boxed/Heavy Bandsaw	
00648BC	7" Bandsaw R. Taper	Handled/Regular Bandsaw	

00668N 8" Bandsaw R. Taper Boxed/Heavy Taper

American Pattern // Taper Files – Machete Taper

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Art. NoDescriptionPack. / Type13811M6" Machete Taper FileBoxed/Machete Taper13814M6" Blunt Machete FileBoxed/Blunt Machete	Features & Benefits	Single Cut withTriangular in Sh	0
	Art. No De	scription	Pack. / Type
13814M 6" Blunt Machete File Boxed/Blunt Machete	13811M 6" M	lachete Taper File	Boxed/Machete Taper
	13814M 6" B	lunt Machete File	Boxed/Blunt Machete

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American Pattern // Three Square Files

Product Information

Features &	For general use by machinists for filing
Benefits	internal angles more acute than right
	angles, clearing out square corners and filing
	taps and gutters.
	Triangular shape

- Double-cut
- Sharp corners are slightly set and cut.
- Cut to the point

Art. No Description

Pack. / Type

15925NNFILE,6",THREE SQUARE BASTARDBoxed/Bastard16036NNFILE,8",THREE SQUARE BASTARDBoxed/Bastard1629112" Three Square Second CutBoxed/Second C.15958NNFILE,6",THREE SQUARE,2ND CUTBoxed/Second C.16069NNFILE,8",THREE SQUARE,2ND CUTBoxed/Second C.16180N10" Three Square second CutBoxed/Second C.15991NNFILE,6",THREE SQUARE,SMOOTHBoxed/Second C.16213NNFILE,10",THREE SQUARE,SMOOTHBoxed/Smooth



CRESCENT NICHOLSON

CRESCENT CRESCENT CRESCENT CRESCENT CRESCENT CRESCENT WISS Lufkin NICHOLSON H.K. PORTER



American Pattern // Warding Files

Product Information

ly by locksmiths in I filing ward notches in ular shape n sides, single-cut on or use in narrow spaces iiles will not fit.
Pack. / Type
Boxed/Bastard
Boxed/Bastard
Boxed/Bastard
Boxed/Second C.
Boxed/Second C.
Boxed/Second C.
Boxed/Smooth
Boxed/Smooth



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American Pattern // Farmer's Own Files

Product Information

Features & Benefits	 General Purpose File Suited for Agricult Use Rectangular Shape, Single Cut, Safe Ec Length Measured Exclusive of Handle Convenient Hang Up Hole 	
Art. No	Description Pa	ck.
06649N	8" Farmer's Own Bo	xed



Product Information

(T CR

Features Benefits		Triangular shape Sides and edges are sin center giving full use of All files supplied with ha Single-cut	file
Art. No	Desc	ription	Pack.
	Dese	iiption	Fack.
02884N		",DOUBLE ENDER	Boxed
	1M FILE,6	-	







American Pattern // Hand Long Angle Lathe Files

Product Information

Features &	Specially Designed for Finishing Rapid
Benefits	Stock Removal on Lathe Work
	Rectangular Shape
	Safe Edges
	Cut Faster Than Regular Mill Files and
	Leave Smoother Finish

Art. No	Description	Pack. / Type
07835N	8" / 200mm Hand Lathe File Fine	Boxed / Fine
07851N	12" Hand Long Angle Lathe Fine	Boxed / Fine
07863N	14" Hand Long Angle Lathe Fine	Boxed / Fine





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American Pattern // Magicut® - Flat Files

Product Information

Features Benefits Art. No	 File to Remove Leaves A Smoot Rectangular Sh Width File Features A Breakers Created By Ste 	
07894N 8	" Flat Magicut	Boxed
07917N 1	0" Flat Magicut	Boxed
07941N 1	2" Flat Magicut	Boxed



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American Pattern // Magicut® - Hand Files

Product Information

Features & Benefits	 Used by machinists to remove stock rap smooth finish. Rectangular shape Parallel edges full le File features a patter breakers created by serrations for rapid smoother finish. 	ength ern of narrow chip y steep and angled
Art. De No	scription	Pack.
08180N 10"	/ 250mm Hand Magicut	Boyod

08189N 10" / 250mm Hand Magicut	Boxed
08173BC 8" / 200mm Hand Magicut	Handled
08189BC 10" / 250mm Hand Magicut	Handled



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Curved // Flat Rigid File

Product Information

 Features & For Smooth, Rapid Work on Cast Iron, Bror Babbitt, Aluminum Any Steel Up to the Hardness of Annealed Also for Zinc, Plastics Rectangular Shape Curved Cut, Rigid Type Pitch and Rake Designed to Avoid Pinning Provide Smoothest Finish 	Tool Steel. with Tang
--	--------------------------

Art. No	Description	Pack.
20342N	12" Flat Rigid File	Boxed

Curved // Milled Tooth Bodifile

Product Information

		escent (Crescent (Crescent UFKID NICHOLSON H.K. PORTE	R	
20189N	1/1" Floy Filo	, Standard, No. 50-908	Boxed	
Art. No	Description	n	Pack.	
Features & Benefits	:	For Smooth, Rapid Work on Cas Babbitt, Aluminum Any Steel Up to the Hardness of Also for Zinc, Plastics Rectangular Shape / Curved Cut Pitch and Rake Designed to Avo Provide Smoothest Finish	Annealed Tool Steel.	





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Page 30



Curved // Flexible Files

Product Information

Features Benefits	 Lead, Babbitt, Aluminum Also for Zinc, Plastics Any Steel Up to the Hardness Steel 	Also for Zinc, Plastics Any Steel Up to the Hardness of Annealed Tool	
Art. No	Description	Pack.	
20205N	14" Flexible File, Fine	Boxed	
20138N	12" Flexible File, Standard	Boxed	

Curved // Flat Super Shear File

Product Information

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Features & Benefits		 A Double Purpose Milled Curved Tooth File. Rectangular Shape, Curved Cut Wide Industrial Usage on Flat and Convex Such As Aluminum, Brass, Babbitt, Bronze, Copper, Magnesium, Iron, Annealed Steel, Soft Metal Alloys, Plastics, Hard Rubber 				
Art. No	Descrip	otion			Pack.	
21067N	10" Flat S	Super Shear	File		Boxed	
21118N	12" Flat S	Super Shear	File		Boxed	
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Swiss Pattern // Barrette

Product Information

Features & Benefits		
Art. No	Description	Pack.
35031N	4" / 100mm Barrette File Cut	Boxed
T0014320602	T0014320602 6-1/4" 160mm Barette Cut 2	

Swiss Pattern // Half Round File

Product Information

(T CR

	Features & Benefits		Makers a Double C Taper in Half Rou	Used By Tool and Die Makers, Jewelers, Model Makers and Home Craftsman Double Cut on Both Flat and Half-Round Sides Taper in Thickness and Width to Point Half Round Shape Made in Much Finer Cuts, Which Vary			
	Art. No	Desc	ription			Pack.	
	36533N	6" Half	Round File, C	ut No. 2		Boxed	
	36545N	6" Half	Round File, C	ut No. 4		Boxed	
E	SCENT	CRESCENT	Crescent Lufkin	Crescent NICHOLSON	CRESCENT H.K. PORTER		





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Swiss Pattern // Pillar

Product Information

Features & Benefits	 Rectangular in Shape Double Cut on 2 Sides Only Safe Edges Tapered in Thickness Similar in Shape to Hand Files As Wide 	s But Only 2/3
Art. No	Description	Pack.
39935N	8" Pillar File, Cut No. 0	Boxed
39911N	6" Pillar File, Cut No. 2	Boxed
39947N	8" Pillar File, Cut No. 2	Boxed
39923N	6" Pillar File, Cut No. 4	Boxed
40088N	6" Pillar Narrow File, Cut No. 2	Boxed





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Swiss Pattern // Needle Files

Product Information

Features 8	. -	Used primarily by	[,] jewelle	rs, die r	nakers,
Benefits		watchmakers and	fine to	oolmake	ers.
		With round, knurl	ed hanc	lles.	
			Len	gth	
Shape		Code No.	Inch	mm	Cut No.
Pillar	<u></u>	T0014210600	6 ¹ /4	160	0
	-	T0014210602	6 ¹ / ₄	160	2
Hand		T0014220600	6 ¹ / ₄	160	0
	==	T0014220602	6 ¹ /4	160	2
Halfround		T0014230600	6 ¹ /4	160	0
		T0014230602	6 ¹ / ₄	160	2
Threesquare	×.	T0014240600	6 ¹ /4	160	0
		T0014240602	6 ¹ /4	160	2
Square	=	T0014250600	6 ¹ / ₄	160	0
		T0014250602	6 ¹ /4	160	2
Round	JUNIO C	T0014260600	6 ¹ / ₄	160	0
	and the second se	T0014260602	6 ¹ /4	160	2
Knife	and the second s	T0014270600	6 ¹ / ₄	160	0
	ATTACAL CONTRACT	T0014270602	6 ¹ / ₄	160	2
Crossing	, يىتىلىرى	T0014280600	6 ¹ / ₄	160	0
	THIN THE REAL PROPERTY IN	T0014280602	6 ¹ / ₄	160	2





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Swiss Pattern // Needle Files

Product Information

Features &	. •	Used primarily by	[,] jewelle	rs, die r	nakers,	
Benefits		watchmakers and			ers.	
	•	With round, knurl	ed hanc	lles.		
			Len	Length		
Shape		Code No.	Inch	mm	Cut No.	
Pillar		T0014210600	6 ¹ /4	160	0	
		T0014210602	6 ¹ / ₄	160	2	
Hand		T0014220600	6 ¹ / ₄	160	0	
		T0014220602	6 ¹ / ₄	160	2	
Halfround	MH44	T0014230600	6 ¹ /4	160	0	
		T0014230602	6 ¹ /4	160	2	
Threesquare	×.	T0014240600	6 ¹ /4	160	0	
		T0014240602	6 ¹ /4	160	2	
Square		T0014250600	6 ¹ / ₄	160	0	
		T0014250602	6 ¹ / ₄	160	2	
Round	STATISTICS	T0014260600	6 ¹ /4	160	0	
		T0014260602	6 ¹ /4	160	2	
Knife	unun.	T0014270600	6 ¹ / ₄	160	0	
	and a state of the	T0014270602	6 ¹ / ₄	160	2	
Crossing	رييسير	T0014280600	6 ¹ / ₄	160	0	
	THE OWNER OF	T0014280602	6 ¹ / ₄	160	2	





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Rasps // Cabinet

Product Information

Features 8 Benefits	 Used by cabinetmakers and woo Half-round Single-cut on edges Curved side of rasps similar to ha rasps but has larger radius. 		
Art. No	Description	Pack.	
17615N	8" Cabinet Rasp, Regular (Second Cut)	Boxed	
17615BC	8" Cabinet Rasp, Regular (Second Cut)	Handled	
17683BC	17683BC 10" Cabinet Rasp, Regular (Second Cut)		
17683N	10" Cabinet Rasp, Regular (Second Cut)	Boxed	
17751N	12" Cabinet Rasp, Regular (Second Cut)	Boxed	



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Files & Rasps

Rasps // Horse Rasps – Plater's Magicut

Product Information

Art. No	Description Pack.
	have 5 teeth per row).
	 Rasp cut is 6 teeth per row (other horse rasps
	 Faster than conventional horse rasps.
	Nicholson's® unique Magicut® file
	 Single-cut on edges . Opposite side has
	removal and smoother finish.
Benefits	 Maximum cutting surface design gives rapid
Features &	 Used by cabinetmakers and woodworkers.

18130N 14" Plater's Magicut Rasp File

Boxed

Rasps // Horse Rasps - Tanged

Product Information

Features Benefits		Tanged Rasp teet	h on 1 side, fi	ngle-cut on eo le teeth on op pecial – ideal	posite.
Art. No	Des	cription			Pack.
18057N	14" Ta	anged Horse F	Rasp and File		Boxed
SCENT	() CRESCENT	CRESCENT Lufkin	CRESCENT NICHOLSON	Crescent H.K. PORTER	





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Files & Rasps

Rasps // Wood Rasps - Half Round

Product Information

Features & Benefits		Used by woodworkers, hobby Half-round shape Single-cut file teeth on edge.	ists and plumbers.
Art. No	Descr	iption	Pack.
19394BC	8" H. Ro	ound Wood Rasp Bastard Cut	Handled

Rasps // Wood Rasps - Round

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Product Information

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Features & Benefits	 Used for same purpose as regul in places for which their shapes particularly effective. Round shape Bastard-cut Made from same size steel as regulation 	make them			
Art. No	Description	Pack.			
19136N	10" Flat Wood Rasp Bastard Cut	Boxed			
19575	8" Rasp Wood Second Cut	Boxed			
19846BC	8" Round Rasp Bastard with Handle Handled				
19875	10" Round Wood Rasp Bastard Cut	Boxed			

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Handles // Screw-On Design

Product Information

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Features &	 Screw-On Design Fits Most Popular Files
Benefits	 For Professional or Home Handymen Handle Made of Strong High-Impact Material Contoured to Fit Hand for Straight, Lathe and
	Draw Filing
	 Non-Slip Textured Finish for Easier Grip
	 Carded
Art. No	Description
21/03	Scrow-on Plastic File Handle, No. PH2



SELECTION CHART		TION CHART Screw-on Handle - Plastic					:										
					Size									Size			
File Type	4"	5"	6"	8"	10"	12"	14"	16"	File Type	4"	5"	6"	8"	10"	12"	14"	16"
Mill	PH3	-	PH4	PH5	PH5	PH6	PH7	PH8	Square	PH1	PH2	PH3	PH4	PH4	PH5	PH6	-
Flat	PH3	-	PH4	PH5	PH5	PH6	PH7	PH8	Triangular	PH1	PH2	PH3	PH4	PH5	PH6	PH7	-
Hand	PH3	-	PH4	PH5	PH6	PH7	PH8		Cantsaw	-	-	PH4	PH5	PH6	-	-	-
Half Round	PH3	-	PH4	PH5	PH6	PH7	PH8	PH8	Tanged Horse						PH8	PH8	
Warding	PH3	-	PH4	PH4	PH5	-	-	-	Platers							PH8	
Knife	PH3	-	PH4	PH5	PH5	PH6	-	-	Special		-		- ⁶			rno	-
Round	PH1	PH2	PH3	PH4	PH4	PH5	PH7	PH7									





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Handles // Metal Ferruled Wooden Handle

Product Information

Features &	•	Made From Close Grain Hardwood with Wax
Benefits	_	Finish
		Handles Have Strong Nickel-Plated Metal Ferrules
	•	Size 000 is suitable for 14" Half Round, Tanged Horse, Platers Special
		-



Art. No	Description
21470N	Size 000 Metal Ferruled Wooden Handle

Handles // Standard Green Handle with inserts

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Product Information

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Feature Benefit		desigr	changeable cushion inserts are led to fit most popular files. Handle d
Art.	No	Descriptio	n
2147	'4N H	ANDLE,#5	GREEN W/INSERTS,CDD

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Handles // Ergonomic File Handle with inserts

Product Information

Features & Benefits	 5 Interchangeable cushion inserts are designed to fit most popular files. Rubber-coated ergonomic shape for better comfort and control. Rear taper, wide middle and flared neck increases push force.
Art. No	Description

T0010000150 Ergonomic Handle, + 5 Inserts (Packed)

Handles // Universal Handle

Product Information

I are quick adjusting knob otters tast tool
 Features & For holding files, reamers, hacksaw blades and other tools Adjustable, steel jaws clamp to all tool tang Large, quick adjusting knob offers fast tool





* Please click on the link to watch Youtube video

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File Cleaners

Product Information

Features &	 5 Interchangeable cushion inserts are
Benefits	 File Card for General Cleaning of File Teeth
	 File Card is for General Cleaning of File Teeth
	 File Card/Brush is for use on Finer Cut Files
Art. No	Description
21458	FILE CLEANER,10",254mm,NICH
21467	FILE CLEANER,10",CARD & BRUSH,254mm.NICH



Adjustable Flexible File Holder

Product Information

Features & Benefits	:	Can Be Used with Either 12" or 14" Files Easily Adjusted for Curving File Outward or Inward Adjustable Length

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Art. NoDescription21272NADJUSTABLE FLEXIBLE FILE HOLDER



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Assorted File Sets

Product Information

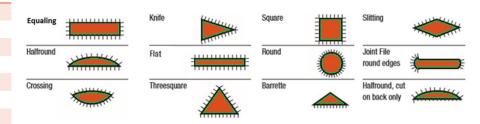
Features & Benefits	 Made to More Exacting Measurements Than American Pattern Files Used Primarily By Jewelers, Die Makers, Watchmakers and Fine Toolmakers Knurled Handles Assortments of 12 File Shapes, Based on Length and Cut Assortments also Include Joint and Marking Files In Red Pouch 3 Different Coarness
Art. No	Description
37029	FILE,NEEDLE,SET,0,4" RHN/102MM
37392	FILE,NEEDLE,SET,0,5-1/2"/140MM
T37755	FILE,NEEDLE,SET,0,6-1/4"/159MM
T37035	FILE.NEEDLE.SET.2.4"/102MM

 T37035
 FILE,NEEDLE,SET,2,4"/102MM

 T37761
 FILE,NEEDLE,SET,2,6-1/4"/159MM

 37404
 FILE,NEEDLE,SET,4,5-1/2"/140MM

 37767
 FILE,NEEDLE,SET,4,6-1/4"/159MM



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File Assortment with Wooden Handle

Product Information

Features & Benefits	ł	With wooden handle Six files in metal box or in plastic pouch. Consist of: Hand, Warding, Half Round, Square, Round and Slim Taper All sizes are 4"/100 mm
		All sizes are 4"/100 mm

Art. No Description

T0012991410 ASSORTMENT BASTARD 100mm/4" IN METAL B. T0012991422 ASSORTMENT 2ND CUT 100mm/4" IN PL. POUCH T0012991420 ASSORTMENT 2ND CUT 100mm/4" IN METAL B. T0012991430 ASSORTMENT SMOOTH 100mm/4" IN METAL B. T0012991433 ASSORTMENT SMOOTH 100mm/4" IN PL. POUCH





Pouch



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File Sets in Pouch

Art. No	Description	
22015HNN	FILE SET, 3PC, W/ERGONOMIC HNDL, POUCHED	
22040NN	FILE SET,5PC,GENERAL PURPOSE,POUCHED	
22040HNN	FILE SET,5PC,W/ERGONOMIC HNDL,POUCHED	
22062NN	FILE SET,4",6 FILE ASSORTMENT,BASTARD	
22024NN	FILE SET, 7PC, MACHINIST KIT, POUCHED	
22030NN	FILE SET,9PC,MAINTENANCE,POUCHED	
22030HNN	FILE SET,9PC,W/ERGONOMIC HNDL,POUCHED	





22040NN

10" Half Round Bastard Cut
10" Mill Bastard Cut
8" Mill Smooth Cut
8" Mill Bastard Cut
6" Slim Taper File



22024NN 10" Half Round Bastard Cut 10" Mill Bastard Cut 10" Round Bastard Cut 10" Square Bastard Cut 7" Slim Taper File 10" Flat Smooth Cut 10" Flat Bastard Cut



22030HNN

10" Half Round Bastard Cut 8" Half Round Bastard Cut 12" Mill Bastard Cut 10" Mill Bastard Cut 6" Slim Taper File 10" Flat Bastard Cut 8" Flat Bastard Cut 10" Round Bastard Cut 6" XX Slim Taper File



22062NN

4" Round Bastard Cut
4" Half Round Bastard Cut
4" Hand Bastard Cut
4" Slim Taper File
4" Warding Bastard Cut
4" Square Bastard Cut



220330NN 8" 4-in-Hand® Rasp and File 10" Half Round Bastard Cut 8" Half Round Bastard Cut 10" Mill Bastard Cut 10" Round Bastard Cut 6" Slim Taper File 10" Filat Smooth Cut 8" Flat Smooth Cut

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File Sets in Zipper Case

Product Information

Features & Benefits	 Files are made of high grade steel for longevity Precision cut teeth ensure fast material removal and highest performance Special hardening process to ensure that teeth remain sharper for longer Rear taper on file handles allows your hand to lock securely around the handle Hard wearing zippered carry case NFS58 contains flat bastard, half round 2nd cut, round bastard, mill saw bastard, square 2nd cut NFS38 contains flat bastard, half round 2nd cut, round bastard
Art. No	Description
NFS38	3pcs file set in storage case (8')

NFS38	3pcs file set in storage case (8')
NFS58	5pcs file set in storage case (8')

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Handsaws // No. 20 Curved Pruner

Product Information

Features & Benefits	 General-purpose pruner for fast cutting of small limbs A favorite in citrus groves and vineyards Silver Steel® constructed blade with polished finish Easy-to-grip knife-type wood handle trimmed with aluminum screws
Art. No	Description
80263	No. 20 Curved Pruner
80412N	12" / 300mm Pruner Curved Handsaw

Handsaws // Professional Handsaw

Product Information

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Features & Benefits	-	18" / 460mm Professional Handsaw Wood handle trimmed with aluminum screws Resharpenable teeth for long life

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Art. No	Description
80018N	18" / 460mm Professional Handsaw

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Handsaws // Compass/Keyhole Saw

Product Information

Features & Benefits	 Ergonomic handle with rubber-coated grip for comfort and control Razor sharp diamond ground teeth for easier cuts Induction hardened Hard Point (H.P.) teeth never need resharpening Blade tapered to a point for starting holes and cutting curves
Art. No	Description



Art. No	Description
NSP9	12" x 8 Point Predator® Compass/Keyhole Saw

Handsaws // Jab Saw

Product Information

Псре	Art. N 8096 SCENT			CRESCENT		
	Features Benefits	those na Work with Can repla	rrow, hard-to- n any standard ace worn blad	eded for the difficul reach areas. d size h. blade. e easily: Untighten a de and replace with	adjusting	•



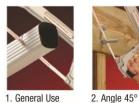


Hacksaw Frames // 4 in 1 Hacksaw Pro Series

Product Information

Features & Benefits	 4-in-1Hacksaw Frame comes complete with Bi-Metaloy® 18-tooth 12-inch hacksaw blade with High Speed Steel edge and 8" x 3/4" x 0.035" High Speed Steel Bi-Metal reciprocal saw blade. Visible blade storage holds either standard hacksaw blade or reciprocal saw blade. Cast aluminum construction for durability and light weight. Co-molded cushion grips at both ends of the saw add comfort and reduce slippage for better control.
Art. No	Description
80975EU	4 in 1 Hacksaw Pro Series









1. General Use

3. Low Profile

4. Jab Saw



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Hacksaw Frames // General Purpose Hacksaw Frames

Product Information

	Features &	 Instantly adjustable for 10"/250 mm to 12"/300
	Benefits	mm blades.Adjusts 90° for vertical or horizontal cuts.
ļ		
	Art. No	Description
	80951	10" General Purpose Hacksaw Frame
	80950	10" Economy Hacksaw Frame
	00000	

Hacksaw Frames // Utility Hacksaw

Product Information

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Features & Benefits	 Ergonomic cushioned handle. Gets into small places, makes difficult cutting jobs easy. Overall length 10"/ 254 mm, will fit into any tool box. Uses any standard size hacksaw blade.
Art. No	Description
80968	10" Little Nic® Utility Hacksaw

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Lufkin









Forward Nicholson[®] × Bi-Metaloy[®]

Made in 18T x 12"

Hacksaw Blades // Bi-Metaloy®

Product Information

Features & Benefits	 Molybdenum alloy tool steel edge. Tough flexible high carbon steel backing. Lasts twice as long as high-speed steel. Lasts up to 10 times longer than carbon steel. Operates 20% to 50% faster. High tooth hardness and shock resistance
Art. No	Description
63406N	HACKSAW,NF1218,BIMETAL,100/BX EUROPE
63407N	HACKSAW BI-METAL,24TPI, 100/BOX EUROPE
62776N	HACKSAW,NF1232 BIMETAL 32TPI,100/BX

Hacksaw Blades // Flexible High Speed Steel

Product Information

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R		scent ©crescent ©crescent VISS Lufkin NICHOLSON H.K. PORTER	Page 52	Trusted by the Trades.
	63400 63401	12" X 18T HSS HACKSAW BLADE NM2412 HACKSAW BLADE HSS, 24TPI, 100/BOX	-	NICHOLSON®
	Art. No	Description	-	CRESCENT
	Features & Benefits	 High speed steel Tempered to provide hard edge with flexible back. Specially hardened to induce toughness. Economy blade for sawing light to medium-hard A good balance of wear resistance and mechanical shock absorbing. 	► Nicholson' ****	



Technical Information

CRESCENT NICHOLSON®

THE GUIDE TO FILES AND FILING



* Please click on the picture to see brochure



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