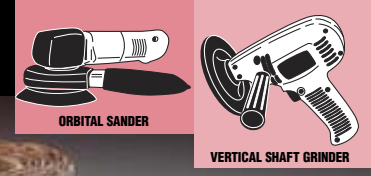


# PAPER DISCS AND ACCESSORIES



ORBITAL SANDER

VERTICAL SHAFT GRINDER

For use on random orbital and rotary sanders. The industry's highest performing and broadest selection of paper discs in Stick and Sand disc rolls, NorGrip (hook and loop) discs, PSA (pressure sensitive adhesive) discs and standard discs.

## Typical Applications

- Preparing primed and painted surfaces for finishing
- Stripping primer and paint
- Sanding of plastic and fiberglass
- Light weld blending and deburring
- Bare wood sanding
- Finishing metal of all types



## Light Weight Paper Discs

### **BEST** No-Fil Drylce Norton SG A975 – For the most demanding DA sanding applications

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Patented Norton SG ceramic aluminum oxide abrasive, P-graded</li> </ul>	<ul style="list-style-type: none"> <li>• Fastest cut rate; longest life</li> <li>• Consistent finish</li> <li>• Designed for the most demanding DA sanding applications on primed and painted parts including composites, marine gel coat, furniture and nonferrous metals</li> </ul>
<ul style="list-style-type: none"> <li>• Unique fiber-reinforced, B-wt latex-saturated backing</li> </ul>	<ul style="list-style-type: none"> <li>• 50-60% improvement in tear strength</li> <li>• Flexible; can be used wet</li> </ul>
<ul style="list-style-type: none"> <li>• Water-based stearate, non-pigmented, No-Fil coating</li> </ul>	<ul style="list-style-type: none"> <li>• Provides maximum load resistance and extended life; no color transfer to work</li> </ul>
<ul style="list-style-type: none"> <li>• New, increased backing weight for P80, P100 and P120 grits from B-wt to C-wt fiber-reinforced latex</li> </ul>	<ul style="list-style-type: none"> <li>• Increased tear and tensile strength while maintaining flexibility</li> <li>• More durable; longer life in more demanding applications</li> </ul>



**DRYLCE**

### **BETTER** No-Fil Adalox A275 Discs – The performance leader in dry finishing

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Premium P-graded, heat-treated aluminum oxide abrasive</li> </ul>	<ul style="list-style-type: none"> <li>• Superior life, fast cut rate, consistent finish</li> </ul>
<ul style="list-style-type: none"> <li>• Unique fiber-reinforced, B-wt latex-saturated backing</li> </ul>	<ul style="list-style-type: none"> <li>• 50-60% improvement in tear strength</li> <li>• Flexible; can be used wet</li> </ul>
<ul style="list-style-type: none"> <li>• Water-based stearate, non-pigmented, No-Fil coating</li> </ul>	<ul style="list-style-type: none"> <li>• Provides maximum load resistance and extended life; no color transfer to work</li> </ul>
<ul style="list-style-type: none"> <li>• 5" and 6" individual PSA discs in fine grits have a tabbed, white translucent liner</li> </ul>	<ul style="list-style-type: none"> <li>• The PSA adhesive is protected from air-borne contaminants</li> <li>• The tab allows easier removal of the paper liner</li> </ul>



### **BETTER** Adalox A270 Discs – Non-stearated / non-contaminating

FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Premium P-graded, heat-treated aluminum oxide abrasive</li> </ul>	<ul style="list-style-type: none"> <li>• Fast, aggressive cutting action, consistent finish</li> </ul>
<ul style="list-style-type: none"> <li>• High-strength B-wt latex backing</li> </ul>	<ul style="list-style-type: none"> <li>• Superior strength and tear resistance, flexible</li> <li>• Eliminates delamination to back-up pad</li> <li>• Can be used wet</li> </ul>
<ul style="list-style-type: none"> <li>• Non-stearated (no anti-loading agents)</li> </ul>	<ul style="list-style-type: none"> <li>• Non-contaminating (often required for prime auto and aerospace paint applications)</li> </ul>





ORBITAL SANDER



VERTICAL SHAFT GRINDER

## Light Weight Paper Discs (CONTINUED)

### GOOD No-Fil Adalox A290 Discs – unrivaled durability and value for dry finishing

FEATURES	BENEFITS
• P-graded aluminum oxide abrasive	• Increased life, fast cut rate, consistent finish
• Heavy-duty C-wt backing	• Edge-tear resistance, durable
• Stearated (No-Fil), open coat	• Reduced loading



### GOOD No-Fil Durite A413 Discs – General purpose versatility

FEATURES	BENEFITS
• Sharp silicon carbide abrasive	• Excellent for finishing; ideal between sealer coats
• B-wt backing	• Flexible
• Stearated (No-Fil), open coat	• Reduced loading



## Heavy Paper Discs

### BEST Norton SG H920 Discs – For more demanding metal finishing applications

FEATURES	BENEFITS
• Patented Norton SG ceramic aluminum oxide abrasive	• Maximum life; fast aggressive cutting action, yet cool cutting
• Strong F-wt paper, synthetically-coated	• Maximum durability and chip resistance, ideal for soldered and welded areas, and body-in-white applications



### BETTER NorZon Plus H822 Discs – For demanding metal finishing applications

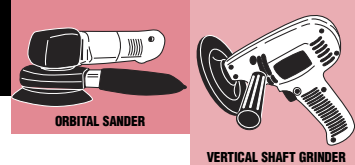
FEATURES	BENEFITS
• Patented NorZon Plus zirconia alumina abrasive	• Extended life over original zirconia alumina products
• Strong F-wt paper, synthetically-coated	• Excellent durability and chip resistance; ideal for soldered and welded areas, and body-in-white applications



### BETTER NorZon Plus H875 Discs – Excellent for soft material applications

FEATURES	BENEFITS
• Patented NorZon Plus zirconia alumina abrasive	• Extended life over original zirconia alumina products
• Strong E-wt paper	• Increased durability and chip resistance, flexible
• Open coat design	• Reduced loading; ideal for body-filler, fiberglass and composites



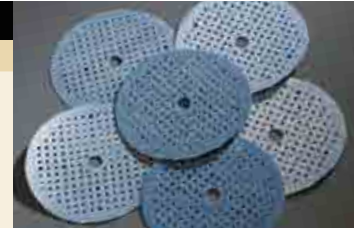


## No-Fil Multi-Air NorGrip Paper Discs – Hook and Loop

Multi-Air NorGrip Discs – Less dust; more productivity	
FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Revolutionary design for maximum vacuum assist</li> <li>• Cutting surface of disc remains clean</li> <li>• Highly-engineered back-up pad</li> </ul>	<ul style="list-style-type: none"> <li>• 30% increase in dust extraction; clogging is virtually eliminated</li> <li>• Cleaner working environment; less dust and contamination</li> <li>• 35% increase in productivity versus traditional vacuum systems</li> <li>• No clogging; consistent cut throughout the life of the disc</li> <li>• Revolutionary style for maximum dust extraction</li> </ul>



BEST No-Fil Multi-Air Plus A975 NorGrip Discs	
FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Patented Norton SG ceramic aluminum oxide abrasive, P-graded</li> </ul>	<ul style="list-style-type: none"> <li>• Fastest cut rate; longest life; consistent finish</li> <li>• Designed for the most demanding DA sanding applications on primed and painted parts including composites, marine gel coat, furniture and nonferrous metals</li> </ul>



BETTER No-Fil Multi-Air A275 NorGrip Discs	
FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Premium P-graded, heat-treated aluminum oxide abrasive</li> </ul>	<ul style="list-style-type: none"> <li>• Superior life, fast cut rate, consistent finish</li> <li>• Substantially longer life and faster cut than conventional abrasives</li> </ul>



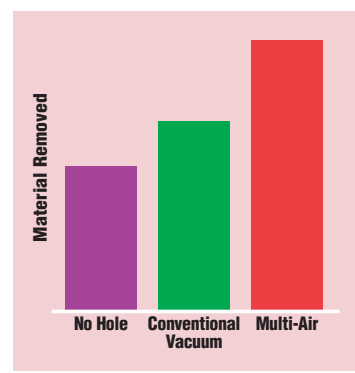
BETTER No-Fil Multi-Air SoftTouch A275 NorGrip Discs	
FEATURES	BENEFITS
<ul style="list-style-type: none"> <li>• Unique SoftTouch discs on a durable foam sponge in fine grits</li> <li>• Premium P-graded, heat-treated aluminum oxide abrasive</li> </ul>	<ul style="list-style-type: none"> <li>• Sand over contours without cutting through</li> <li>• Color-coded by grit size for easy identification</li> <li>• Superior life, fast cut rate, consistent finish</li> <li>• Substantially longer life and faster cut than conventional abrasives</li> </ul>



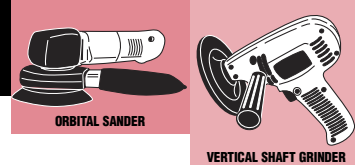
SIZE	GRIT	MIN. PKG./ STD. PKG.	BEST + A975*	BETTER A275*	MIN. PKG./ STD. PKG.	BETTER SOFTTOUCH A275*	
			UPC NO.	UPC NO.		UPC NO.	
5 x 11/16 125mm x 18mm	80	100/400	63642563535				
	120		63642563536				
	150		63642563537				
	180		63642563538				
	220		63642563539				
	240		63642563540				
	320		63642563542				63642563520
	400		63642563543				63642563522
	800						63642563525
6 x 11/16 150mm x 18mm	80	100/400		63642560561	20/80	63642560577	
	120			63642560562			
	150			63642560563			
	180			63642560564			
	220			63642560565			
	240			63642560566			
	280			63642560567			
	320			63642560568			
	400			63642560570			
	500			63642560571			
	600			63642560572			
	800			63642560573			
	1000						63642560578
	1500						63642560579

\* P-GRADED

Area Sanded in One Minute



**Multi-Air NorGrip discs and back-up pads should always be used together – as a system, with the holes properly aligned. Multi-Air Discs should be used only with Multi-Air back-up pads, shown on page 70.**



ORBITAL SANDER

VERTICAL SHAFT GRINDER

## NorGrip Paper Discs – Hook and Loop

Reusable discs that reduce waste.

SIZE	GRIT	MIN./ STD. PKG.	LIGHT WEIGHT PAPER				HEAVY PAPER	
			BEST A975*	BETTER A275*	BETTER A270	GOOD A290*	BEST H920	BETTER H875
3	80	50/200		66261131532				
	100		66261144926					
	120		66261128688					
	150		66261140385					
	180		66261131528					
	220		66261131527					
	240		66261131526					
	320		66261131524					
	400		66261136995					
	500		66261131521					
	600		66261136996					
	800		66261131519					
1000	66261135900							
1500	66261147434							
3 x 7/8	320	200/200			66261127425			
	500				66261127268			
	600				66261128695			
	800				66261128791			
5	40	25/100				66261130224	66261149864*	66261125684
	60						66261149865*	66261125444•
	80	100/400	66261140522‡	66261131549		66261149907	66261149866*	
	100		66261140521‡	66261131548		66261149906	66261149905	
	120		66261140520‡	66261131547		66261149905	66261149867*	
	150		66261140519‡	66261131546		66261149904		
	180		66261140518‡	66261131545		66261149903		
	220		66261149541‡	66261131544	66261127477	66261149902		
	240			66261131543				
	280			66261131542				
	320		66261149538‡	66261131541	66261127478	66261149900		
	400		66261149537‡	66261131539	66261127479	66261149899		
	500			66261131538				
	600			66261131537				
	800			66261131536				
	1000			66261131535				
1200		66261131534						
1500		66261131533						
6	36	25/100						66261123590
	40							66261123589
	80	100/400	66261140532‡	66261131566		66261149916		66261123588•
	100		66261140531‡	66261131565		66261149915		
	120		66261140530‡	66261131564		66261149914		
	150		66261140529‡	66261131563		66261149913		
	180		66261140528‡	66261131562		66261149912		
	220		66261149546‡	66261131561		66261149911		
	240			66261131560				
	280			66261131559		66261149910		
	320		66261149543‡	66261131558		66261149909		
	400		66261149542‡	66261131556		66261149908		
	500			66261131555				
	600			66261131554				
	800			66261131553				
	1000			66261131552				
1200		66261131551						
1500		66261131550						
8	36	25/100						66261123593
	40							66261123592
	60	50/250 100/400					66261149894	
	80			66261131658				66261123591
	100						66261149896	
	120			66261131662				
180		66261131661						

PACKAGING STANDARDS:

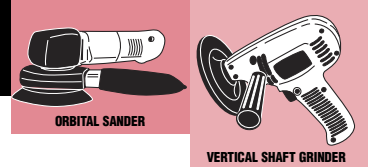
MIN. / STD. PKG.

\* H920 = 50/250

• H875 = 25/100

‡ A975, A975 VACUUM, A290 VACUUM = 50/200

\* P-GRADED

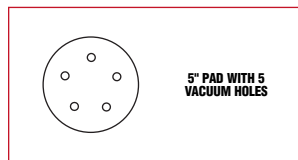


## NorGrip Paper Discs – Hook and Loop Vacuum

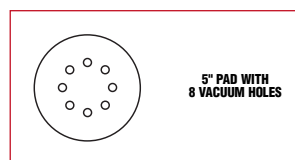
		LIGHT WEIGHT PAPER – VAC				HEAVY PAPER – VAC		
		BEST A975* VAC	BEST A975(3X)* VAC	BETTER A275* VAC	GOOD A290*VAC	GOOD A290* VAC	BETTER H875 VAC	
SIZE	GRIT	MIN./ STD. PKG.	DIE # 3328 / 3371	DIE # 3408-2	DIE # 3328 / 3371 / 3370	DIE # 3328 / 3371	DIE # 3392	DIE # 3370
5	60	100/400				66261130236‡	66261130245‡	
	80		66261140517‡		66261131583	66261130235‡	66261130244‡	
	100				66261131582	66261130234‡	66261130243‡	
	120		66261140515‡		66261131581	66261130233‡	66261130242‡	
	150				66261131580	66261130232‡	66261130241‡	
	180				66261131579	66261130231‡	66261130240‡	
	220				66261131578	66261130230‡	66261130239‡	
	240				66261131577			
	280				66261131576			
	320				66261131575	66261130227‡	66261130238‡	
	400				66261131573	66261130226‡		
600			66261131571					
800			66261131570					
1000				66261131569				
6	80	100/400	66261140527‡	07660705489‡	66261131600	66261130255‡		
	100		66261140526‡	07660705488‡	66261131599			
	120			07660705487‡	66261131598	66261130253‡		
	150			07660705486‡	66261131597			
	180			07660705485‡	66261131596			
	220			07660705484‡	66261131595	66261130250‡		
	280				66261131593			
	320		66261149553‡	07660705483‡	66261131592			
	400				66261131590			
	600				66261131588			
800			66261131587					
8	36	25/100					66261123598	
	80						66261123596	

PACKAGING STANDARDS: ‡ A975, A975 VACUUM, A290 VACUUM = 50/200

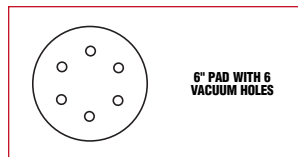
**Die 3328 – NorGrip**



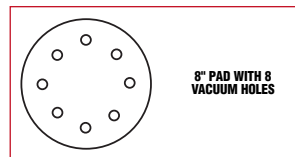
**Die 3392 – NorGrip**



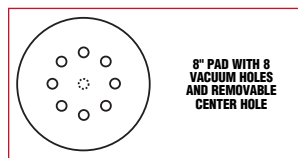
**Die 3371 – NorGrip**



**Die 3370 – NorGrip**

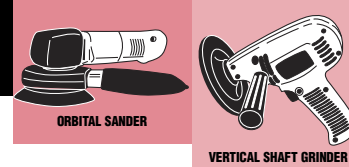


**Die 3408-2 – NorGrip**





# STICK AND SAND PAPER DISC ROLLS



ORBITAL SANDER

VERTICAL SHAFT GRINDER

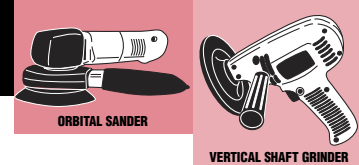
## Stick and Sand Paper Disc Rolls

Pressure Sensitive Adhesive makes for easy application and removal.

			LIGHT WEIGHT PAPER				
			BEST A975*	BETTER A275*	BETTER A270*	GOOD A290*	GOOD A413
SIZE	GRIT	ROLLS/ STD. PKG./ DISCS/ ROLL					
3-1/2	80	4/100		66261136376			
	120		66261136375				
	180		66261136373				
	220		66261136372				
	320		66261136369				
	400		66261136368				
5	60	4/100		66261131464*		66261149831	66261131318
	80		66261140502	66261131463*	66261149830	66261131317	
	100		66261140501	66261131462*	66261149829	66261131316	
	120		66261140500	66261131461*	66261149828	66261131315	
	150		66261140499	66261131460*	66261149827	66261131314	
	180		66261140498	66261131459*	66261149826	66261131307	
	220		66261142474	66261131458*	66261149825	66261131307	
	240		66261155380	66261131457*	66261149824	66261131313	
	280		66261155379	66261131456*	66261149823		
	320		66261155378	66261131455*	66261149822	66261131311	
	400		66261155377	66261131454*	66261149821		
	500			66261131453*			
	600			66261131452*			
	800			66261131451*			
6	60	4/100		66261131481*		66261149847	
	80		66261140512	66261131480*	66261149842	66261131366	
	100		66261140511	66261131479*	66261149841		
	120		66261140510	66261131478*	66261149840	66261131364	
	150		66261140509	66261131477*	66261149839		
	180		66261140508	66261131476*	66261149838	66261131362	
	220		66261148340	66261131475*	66261149837	66261131361	
	240		66261155376	66261131474*	66261149836		
	280		66261155375	66261131473*	66261149835		
	320		66261155374	66261141198*	66261149834	66261131358	
	360			66261131471*			
	400		66261155373	66261131470*		66261149833	
	500			66261131469*			
	600			66261131468*			
800							
8	80	4/100		66261131617			
	120		66261131615				
	150		66261131614				
	180		66261131613				
	220		66261131612				
	320		66261131609				

\* P-GRADED  
PACKAGING STANDARDS \* A275 = 6/100





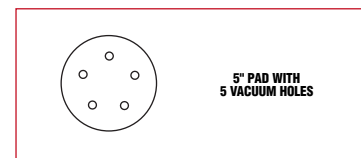
## Stick and Sand Paper Disc Rolls (CONTINUED)

			HEAVY PAPER		
			BEST H920	BETTER H822	BETTER H875
SIZE	GRIT	ROLLS/ STD. PKG./ DISCS/ ROLL			
5	60	4/100	66261149873	66261137310	
	80		66261149872	66261137309	66261124977
	100		66261149871	66261137308	66261125597
	120		66261149870	66261137307	
	150			66261137306	
6	60	4/100	66261149877	66261137323	
	80		66261149876	66261137322	66261125573
	120		66261149874		
8	100	4/50	66261149879		
	120		4/100	66261137333	

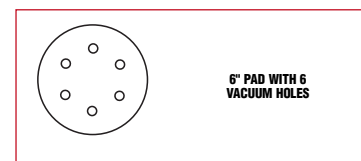
## Stick and Sand Paper Disc Rolls – Vacuum

			LIGHT WEIGHT PAPER – VAC		
			BEST A975* VAC	BETTER A275* VAC	GOOD A290* VAC
SIZE	GRIT	ROLLS/ STD. PKG./ DISCS/ ROLL	DIE # 3333	DIE # 3329/3333	DIE # 3329/3333
5	60	4/100			66261130266
	80			66261131498*	66261130265
	100			66261131497*	66261130264
	120			66261131496*	66261130263
	150			66261131495*	66261130262
	180			66261131494*	66261130261
	220			66261131493*	66261130260
	240			66261131492*	66261130259
	320			66261131490*	66261130258
	400			66261131488*	
	500			66261131487*	
	800			66261131485*	
	6		80	4/100	
100			66261131514*		66261130275
120			66261131513*		66261130274
150			66261131512*		66261130273
180			66261131511*		66261130272
220			66261131510*		66261130271
240			66261131509*		
280			66261131508*		
320			66261131507*		66261130268
400			66261131505*		
600			66261131503*		
			66261149536		

Die 3329 – Vacuum Disc Rolls

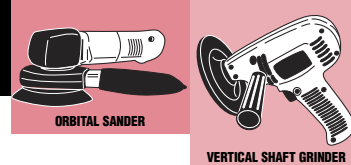


Die 3333 – Vacuum Disc Rolls



See Pages 69-71 for back-up pads and other accessories.

\* P-GRADED PACKAGING STANDARDS \* A275 = 6/100

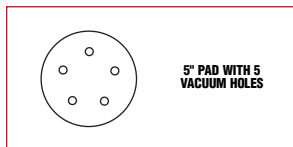


## Individual Paper Discs – PSA (Pressure Sensitive Adhesive) and Non-PSA

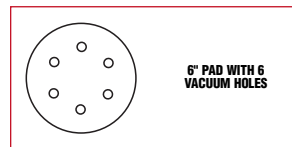
SIZE	GRIT	MIN./ STD. PKG.	PSA			PSA VAC	NON-PSA	
			BETTER A275*	BETTER H875	GOOD H290*	BETTER H875 VAC	BETTER H875	GOOD H290*
			PSA TABBED	PSA	PSA	PSA VACUUM #3328/3371/3370	NON PSA	NON PSA
5	36	50/200		66261125436				
	40			66261125307		66261124919		
	80			66261125244				
	1000	100/400	66261131450					
	1200		66261131449					
6	36	50/200		66261123575	66261130834‡		66261123604	
	40			66261123574	66261130833‡	66261123580	66261123603	
	80			66261123573	66261130832‡		66261123602	
	1000	100/400	66261131467					
	1200		66261131466					
1500	66261131465							
8	36	25/100		66261123578	66261130827•	66261123584		
	40			66261123577	66261130826•	66261123583		66261130830‡
	80			66261123576		66261123582	66261123605	

\* P-GRADED  
PACKAGING STANDARDS:  
MIN. / STD. PKG.  
‡ H920 = 100/400  
• H290 = 50/200

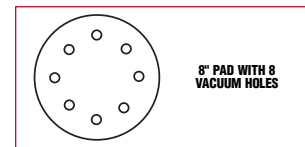
Die 3328



Die 3371



Die 3370



**SPECcheck**



### Starting Recommendations by Application

MATERIAL	BEST PERFORMANCE	GENERAL DUTY
Unfinished Metal	H920	H822, H875
Primed and Painted Surfaces	A975, A275	A290
Fiberglass, Composites	A975, A275, H875	A290, H290
Bare Wood	A975, A275	A290
Sealer Sanding	A975, A275	A413
Paint Stripping	A975, A275, H875	A290, H290

### Recommended Grit Selection

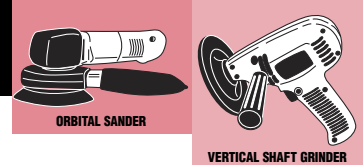
ROUGHING TO INTERMEDIATE	INTERMEDIATE TO FINISHING	FINE FINISHING	ULTRA FINE FINISHING
36-80	80-240	240-600	600-1500



### Paper Disc Competitive Cross Reference

NORTON	3M	HERMES	KLINGSPOR	MIRKA	VSM
A270	210U, 268L, 360L	—	—	Silver	—
A275	216U, 255L, 260L, 334U	HC133, HCAB	PS33	Q-Silver, Royal	—
A290	236U, 316U	HCAB	PS33, PL36	Bulldog Gold	KP911
A413	414N, 415N	PSF-LL, SA167	PL35	Carat (B)	CP131A
A975	734U, 735U, 765U, 334U	—	—	—	—
H822	363I	—	—	—	—
H875	750U, 751U, 740I, 745I	—	—	Royal Coarse Cut	KP510E, KP709
H920	763U, 751I	—	—	—	—





## Accessories

### Low-Profile Pads for Dual Action/Random Orbital Sanders

Soft density low-profile pads utilize 1/2" thick foam for fine finish sanding and offer moderate conformability. Medium low-profile pads have 1/2" thick urethane foam for intermediate and finish sanding. Firm density low-profile pads utilize 1/4" thick urethane foam for flash and seam removal. Available with PSA or NorGrip faces. Both designs are shock resistant and have a fiberglass backing plate with a riveted 5/16"-24 threaded shank for added strength and increased heat resistance. Also available with a standard 5-hole pattern for vacuum-assist sanding.



DESCRIPTION	MAX. RPM	STD. PKG.	UPC NO.
3" Foam Polishing Pad	12,000	10	63642504295
3" PSA Soft Low-Profile		10*	63642506125
3" NorGrip Soft Low-Profile	12,000	10*	63642506128
3" x 7/8" NorGrip Pad		10	63642541947
5" PSA Soft Low-Profile	12,000	5	63642503087
5" PSA Soft Low-Profile	12,000	5*	63642506126
5" NorGrip Soft Low-Profile	12,000	5	63642503088
5" NorGrip Soft Low-Profile	12,000	5*	63642506129
5" NorGrip Soft Low-Profile with 5 vacuum holes	12,000	5	63642503090
5" PSA Medium Low-Profile	15,000	5*	63642506131
5" PSA Medium Low-Profile with 5 vacuum holes	15,000	5*	63642506132
5" NorGrip Medium Low-Profile	15,000	5*	63642506135
5" NorGrip Medium Low-Profile with 5 vacuum holes	15,000	5*	63642506136
5" PSA Firm Low-Profile	12,000	5	63642503605
5" PSA Firm Low-Profile with 5 vacuum holes	12,000	5	63642503606
5" NorGrip Firm Low-Profile	12,000	5	63642503607
5" NorGrip Firm Low-Profile with 5 vacuum holes	12,000	5	63642503608
6" PSA Soft Low-Profile	12,000	5*	63642506127
6" NorGrip Soft Low-Profile	12,000	5*	63642506130
6" PSA Medium Low-Profile	15,000	5*	63642506133
6" PSA Medium Low-Profile with 6 vacuum holes	15,000	5*	63642506134
6" NorGrip Medium Low-Profile	15,000	5*	63642506137
6" NorGrip Medium Low-Profile with 6 vacuum holes	15,000	5*	63642506138

\* PACKED IN INDIVIDUAL CLAM SHELLS

### Tapered Pads for Dual Action/Random Orbital Sanders

Designed with medium density polyurethane foam and a tapered edge for conformability, these pads are firm enough for flat surfaces, yet soft enough for severe curves and contours. Available with either PSA (vinyl) or NorGrip (hook and loop) faces in vacuum or non-vacuum. The 5" and 6" pads are shock resistant and have a fiberglass backing plate with a riveted 5/16"-24 threaded shank for use on random orbital or dual action sanders. The 8" pad has a 5/8"-11 threaded female hub.



DESCRIPTION	MAX. RPM	STD. PKG.	UPC NO.
5" PSA Medium Tapered	12,000	5	63642503112
5" PSA Medium Tapered	15,000	5*	63642506139
5" PSA Medium Tapered with 5 vacuum holes	12,000	5	63642503113
5" PSA Medium Tapered with 5 vacuum holes	15,000	5*	63642506140
5" NorGrip Medium Tapered	12,000	5	63642503119
5" NorGrip Medium Tapered	15,000	5*	63642506143
5" NorGrip Medium Tapered with 5 vacuum holes	12,000	5	63642503120
5" NorGrip Medium Tapered with 5 vacuum holes	15,000	5*	63642506144
6" PSA Medium Tapered	10,000	5	63642543852
6" PSA Medium Tapered	15,000	5*	63642506141
6" PSA Medium Tapered with 6 vacuum holes	10,000	5	63642543853
6" PSA Medium Tapered with 6 vacuum holes	15,000	5*	63642506142
6" NorGrip Medium Tapered	10,000	5	63642543856
6" NorGrip Medium Tapered	15,000	5*	63642506145
6" NorGrip Medium Tapered with 6 vacuum holes	10,000	5	63642543857
6" NorGrip Medium Tapered with 6 vacuum holes	15,000	5*	63642506146
8" PSA Medium Tapered	6,000	5*	63642543112
8" NorGrip Medium Tapered	3,200	5*	63642543704

\* PACKED IN INDIVIDUAL CLAM SHELLS

### Foam NorGrip Interface Pads

Designed for use with our fine grit NorGrip sanding discs. Improves both surface finish and cut rate. Use with NorGrip Back-up Pads.

DESCRIPTION	STD. PKG.	UPC NO.
3" Diameter, 1/2" Thick Interface	10	63642505457
6" Diameter, 1/2" Thick Interface	5	63642542089
5" Diameter, 3/4" Thick Interface	2	63642502161
6" Diameter, 3/4" Thick Interface	2	63642502162



## Accessories

### Multi-Air NorGrip Back-up Pads with Vacuum Holes

Innovative design draws dust into a collecting chamber allowing optimal air flow and powerful dust extraction. These medium pads are recommended for all applications. Packed in individual boxes supplied with Festo adapter, 2 x M8 and 5/16"-24 bolts and 3 fiber ring spacers, or with fixed 5/16"-24 threaded shank.



DESCRIPTION	STD. PKG.	UPC NO.
5" (125mm) with 5-1/16"-24 and 8mm Shank with Festo Adapter		63642563533
5" (125mm) with Fixed 5/16"-24 Threaded Shank		63642582249
6" (150mm) with 5-1/16"-24 and 8mm Shank with Festo Adapter		63642560580
6" (150mm) with Fixed 5/16"-24 Threaded Shank		63642582245

### Alignment Tool for 5" Multi-Air Discs

This handy, plastic tool holds up to 20 Multi-Air discs. Discs are inserted (and stored) face-down onto the two prongs on the tool. To place a disc on the Multi-Air back-up pad, simply flip the template over the pad, inserting the prongs into the corresponding vacuum holes on the pad. The disc is then perfectly aligned to get the full benefits of the dust collecting system.



DESCRIPTION	STD. PKG.	UPC NO.
Alignment Tool for 5" Multi-Air Discs	1	63642576744

### Polishing Adapter Pad

Converts your standard NorGrip pad into a soft polishing pad. The foam adapter is 3/8" thick and is excellent for fine grits where minimal removal is required. It is ideal for either flat or contour surfaces.



DESCRIPTION	MAX. RPM	STD. PKG.	UPC NO.
5" NorGrip	3,786	10	63642503121

### PSA Disc Roll Dispenser

Norton disc roll dispensers feature heavy-duty construction and a rubberized finish to protect your product, as well as the finish on your workpiece. These versatile dispensers are designed to accommodate any 5" or 6" disc roll or sheet roll. They can be attached to a wall or stacked for multi-grit or multi-diameter operations. Discs are individually dispensed and removed from the roll by a cutter bar.



DESCRIPTION	STD. PKG.	UPC NO.
Single Disc Roll Dispenser	1	63642542772
Double Disc Roll Dispenser	1	63642502981

### Non-PSA Glue-on Back-up Pads

These pads require the use of manually applied disc adhesive, such as Norton No. 10 Disc Adhesive, to adhere paper discs to the pad. A specially designed fabric surface permits even distribution of the adhesive, excellent holding power, and easy disc removal. The pads are precision balanced, with tapered edges, and are ideal for flat and contoured surfaces.



5" and 6" pads are constructed of epoxy-glass and molded urethane with a 5/16"-24 threaded shank to fit all popular sanders including random orbital and dual action. 8" pads are made of thick molded polyurethane anchored to a plastic hub with a 5/8"-11 female threaded aluminum insert.

DESCRIPTION	MAX. RPM	STD. PKG.	UPC NO.
5" Pad	10,000	10	63642543400
6" Pad	10,000	10	63642543401
8" Pad, Medium	3,800	5	63642543166
8" Pad, Soft	3,800	5	63642543165

### Adhesive for Non-PSA Discs

Available in tube form, this adhesive is specially formulated for holding paper discs to any back-up pad. Waterproof and heat-resistant, No. 10 adhesive is ideal for use on feather-edging operations. For a more permanent bond, apply to both surfaces.



DESCRIPTION	STD. PKG.	UPC NO.
No. 10 Disc Adhesive - 5 oz. Tube	12	07660782720

## TECHtip

For best results, allow adhesive to set until tacky before applying disc.



It is the user's responsibility to refer to and comply with ANSI B7.7

### Universal Adhesive Solvent & Cleaner

Designed as a general purpose solvent, adhesive cleaner is ideal for removal of old or excess adhesive spill-over, grease, tar, oil and residual dirt. Transparent and colorless, it is excellent for cleaning applicator guns, aerosol nozzles, brushes and tools, as well as thinning adhesive and sealer products as needed.



DESCRIPTION	STD. PKG.	UPC NO.
Quart Can	12	07660782780



ORBITAL SANDER

HAND SANDING

VERTICAL SHAFT GRINDER

## Accessories

### Disc Hand Pads

Hand pads eliminate finger sanding. The 1" thick pad is composed of two layers, neoprene and polyester foam, for excellent conformability and softness, resulting in fine finishes. The ultra-thin 3/16" thick pad is composed of a single layer of neoprene foam and is designed for maximum flexibility – producing excellent finishes. Each pad has an elastic hand strap to hold it firmly in place. Available with either PSA (vinyl) faces or NorGrip (hook and loop) face.



DESCRIPTION	STD. PKG.	UPC NO.
5" x 3/16" Thick Soft Foam PSA	10	63642503111
5" x 1" Thick Soft Foam PSA	10	63642502842
5" x 1" Thick Soft Foam NorGrip	10	63642503117

### Black Lambswool Polishing Pads

Designed to repair clear coat finishes, these pads are 100% natural lambs wool which has the densest pile of any material. They are well-balanced and more durable than conventional pads. Fibers can be compressed and still recover their natural shape. Because of the denser pile surface, these pads distribute and apply material evenly and consistently. Available in 3" – 5" diameters with a 3/4" or 1" nap to attach to a NorGrip back-up pad.



DESCRIPTION	STD. PKG.	UPC NO.
3" Pad with Loop – 3/4" nap	500	63642503670
4" Pad with Loop – 3/4" nap	250	63642503671
5" Pad with Loop – 1" nap	150	63642503678

### Half Moon Hand Pad

The unique half moon pad uses a standard 5" NorGrip disc folded in half, which adheres to the hooks on the pad face. The straight edge of the pad allows the operator to sand corners, contours, narrow crevices and minute imperfections without over-sanding.



DESCRIPTION	STD. PKG.	UPC NO.
5" x 0 NorGrip	10	63642502768

### Ergonomic Palm Sander

The ergonomic palm sander is uniquely designed to be user-friendly, with finger indentations for the operator. It quickly converts standard 5" and 6" NorGrip (hook and loop) discs and 6" PSA discs into a palm sander for finishing flat surfaces.



DESCRIPTION	STD. PKG.	UPC NO.
5" NorGrip	5	63642503147
6" PSA	5	63642503727
6" NorGrip	5	63642503726

### Micro-fiber Cloths

Micro-fiber is a single fiber with a thickness less than a human hair that has been split 16 times and woven into various products. The surface area of the micro-fiber product is increased over 15 times, creating millions of spaces between the fibers which trap dirt, grime or liquids, making this product one of the most absorbent materials.



Use the micro-fiber products dry for general cleaning.

To remove spills, stains or grime, lightly dampen the product for best results. All micro-fiber products can be used with or without chemicals. Micro-fiber products can be washed up to 300+ times without losing cleaning and trapping abilities. Clean often for best results. They save you labor time and additional costs of multiple cleaning products and chemicals.

DESCRIPTION	COLOR	STD. PKG.	UPC NO.
<b>Micro-fiber Cleaning Cloth (Blue)</b>			
Used for general wet or dry applications. Works best when sprayed with a light water mist to deep clean.			
16" x 16" Cleaning Cloth	Blue	20	07660705300
<b>Micro-fiber Dry Tack Cloth (Red)</b>			
The woven terry cloth has a low profile to resist snagging and help pick up embedded debris. This cloth is used in dry tack applications.			
16" x 16" Dry Tack Cloth	Red	20	07660704025
<b>Micro-fiber Polishing Cloth (Yellow)</b>			
Streak-free cleaning of mirrors, optical lens and highly-polished items.			
16" x 16" Polishing Cloth	Yellow	20	07660705301

## TECHtip

Micro-fiber is virtually scratch resistant but may pick up debris that can scratch. Clean micro-fiber products often for best results.



It is the user's responsibility to refer to and comply with ANSI B7.7