## Carbide <br> Micrograin Carbide End Mills



EDP's listed above are stocked standard, other coatings available upon request
Specify treatment at time of order.

| Work Material |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | P |  |  |  |  | M |  |  | K | N |  | S |  | H |  |  |  |
|  | Carbon Steels |  |  | Alloy Steels | Die Steels | Stainless Steels |  |  | Cast Iron | Aluminum |  | Nickel Alloy | Titanium | Hardened Steels |  |  |  |
| List No. | Low | Med. | High |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | $\begin{aligned} & 1010 \\ & 1018 \\ & \hline \end{aligned}$ | $\begin{aligned} & 1035 \\ & 1045 \\ & \hline \end{aligned}$ | 1065 | $\begin{aligned} & 4140 \\ & 4340 \\ & \hline \end{aligned}$ |  | 300 | 400 | 17-4 PH |  | $\begin{aligned} & \hline 6061 \\ & 7075 \\ & \hline \end{aligned}$ | Casting | Inconel | $\begin{gathered} \text { 6AI4V } \\ \text { (30 HRC) } \end{gathered}$ | $\begin{aligned} & \sim 35 \\ & \text { HRC } \end{aligned}$ | $\begin{gathered} 35-45 \\ \text { HRC } \end{gathered}$ | $\begin{aligned} & \hline \text { 45-50 } \\ & \text { HRC } \\ & \hline \end{aligned}$ | $\begin{aligned} & \mathbf{5 0 - 7 0} \\ & \text { HRC } \\ & \hline \end{aligned}$ |
| 402 | (0) | $\square$ | $\square$ | $\bigcirc$ | $\square$ | $\bigcirc$ | $\bigcirc$ |  | $\square$ | $\bigcirc$ | $\bigcirc$ |  |  | $\bigcirc$ | $\bigcirc$ |  |  |
| 403 | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\square$ | $\square$ | $\square$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | 0 |  |  | $\square$ | $\square$ | $\square$ |  |
| 404 | $\bigcirc$ | $\square$ | $\bigcirc$ | $\square$ | $\bigcirc$ | $\square$ | $\square$ |  | $\square$ | $\bigcirc$ | $\square$ |  |  | $\square$ | $\square$ | $\square$ |  |

$\bigcirc$ good
best

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