

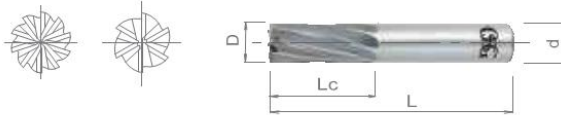


Carbide

Micrograin Carbide End Mills

List 408

Multiple Flute, Slow Spiral



SPEED FEED P1265-1267	CARBIDE	BR	15°
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Milling Diameter Tolerance	
1/8 ≤ D ≤ 1	+0 / -0.002"

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter	No. of Flutes
Bright	D	L	Lc	d	
408-1250	1/8	1-1/2	1/2	1/8	5
408-1562	5/32	2	9/16	3/16	6
408-1875	3/16	2	5/8	3/16	6
408-2500	1/4	2-1/2	3/4	1/4	6
408-2812	9/32	2-1/2	3/4	5/16	6
408-3125	5/16	2-1/2	13/16	5/16	6
408-3750	3/8	2-1/2	1	3/8	8

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter	No. of Flutes
Bright	D	L	Lc	d	
408-4375	7/16	2-3/4	1	7/16	8
408-5000	1/2	3	1	1/2	8
408-5625	9/16	3-1/2	1-1/8	9/16	8
408-6250	5/8	3-1/2	1-1/4	5/8	10
408-6875	11/16	4	1-3/8	3/4	10
408-7500	3/4	4	1-1/2	3/4	10
408-1000	1	4	1-1/2	1	14

Units: Inch

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.



List 409

4 Flute, Slow Spiral



SPEED FEED P1265-1267	CARBIDE	TiAlN	BR	15°
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Milling Diameter Tolerance	
1/16 ≤ D ≤ 1	+0 / -0.002"

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter	
Bright	TiAlN	D	L	Lc	d
409-0625	-	1/16	1-1/2	3/16	1/8
409-0781	-	5/64	1-1/2	1/4	1/8
409-0938	-	3/32	1-1/2	3/8	1/8
409-1094	-	7/64	1-1/2	7/16	1/8
409-1250	-	1/8	1-1/2	1/2	1/8
409-1562	-	5/32	2	9/16	3/16
409-1875	-	3/16	2	5/8	3/16
409-2188	-	7/32	2-1/2	5/8	1/4
409-2500	-	1/4	2-1/2	3/4	1/4
409-2812	-	9/32	2-1/2	3/4	5/16

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter	
Bright	TiAlN	D	L	Lc	d
409-3125	-	5/16	2-1/2	13/16	5/16
409-3750	409-375011	3/8	2-1/2	1	3/8
409-4375	-	7/16	2-3/4	1	7/16
409-5000	-	1/2	3	1	1/2
409-5625	-	9/16	3-1/2	1-1/8	9/16
409-6250	-	5/8	3-1/2	1-1/4	5/8
409-6875	-	11/16	4	1-3/8	3/4
409-7500	-	3/4	4	1-1/2	3/4
409-8750	-	7/8	4	1-1/2	7/8
409-1000	-	1	4	1-1/2	1

Units: Inch

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.



Work Material

Chart applies to all list numbers above	P					M			K	N		S	H				
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low	Med.	High	300		400	17-4 PH	6061 7075		Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
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good best

