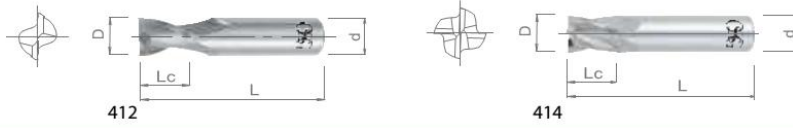


List 412, 414

2 or 4 Flute, Stub Length

SPEED FEED P1261-1267	CARBIDE	TiAlN	TiCN	BR		30°
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Milling Diameter Tolerance	
1 ≤ D ≤ 12	+0 / -0.05mm



Units: mm

EDP Number			Mill Diameter	Overall Length	Length of Cut	Shank Diameter
List 412 (2 Flute)	List 414 (4 Flute)					
Bright	Bright	TiAlN	D	L	Lc	d
412-0394	414-0394	414-039411	1.0	39	2	3
412-0591	414-0591	-	1.5	39	3	3
412-0787	414-0787	-	2.0	39	4	3
412-0984	414-0984	-	2.5	39	5	3
412-1181	414-1181	-	3.0	39	6	3
412-1378	414-1378	-	3.5	51	7	4
412-1575	414-1575	-	4.0	51	8	4
412-1772	414-1772	-	4.5	51	9	5
412-1968	414-1968	414-196811	5.0	51	10	5
412-2362	414-2362	-	6.0	51	12	6
412-2756	414-2756	-	7.0	51	12	8
412-3150	414-3150	-	8.0	51	12	8
412-3543	414-3543	-	9.0	51	14	10
412-3937	414-3937	-	10.0	51	14	10
412-4331	414-4331	-	11.0	64	16	11
412-4724	414-4724	-	12.0	64	16	12

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.



Work Material																		
Chart applies to all list numbers above	P					M			K	N		S	H					
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels				
	Low	Med.	High	300		400	17-4 PH	6061 7075		Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC		
-	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

good best

