



List 422BN, 423BN, 424BN

2, 3, or 4 Flute, Stub Length, Ball End

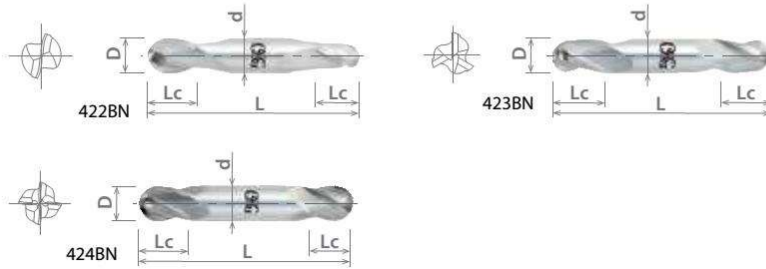
SPEED FEED P1269-1271

CARBIDE

TiAlN BR STUB

30°

Milling Diameter Tolerance	
1/32 ≤ D ≤ 1/2	+0 / -0.002"



Units: Inch

EDP Number					Mill Dia.	Overall Length	Length of Cut	Shank Dia.
List 422BN (2 Flute)		List 423BN (3 Flute)	List 424BN (4 Flute)					
Bright	TiAlN	Bright	Bright	TiAlN	D	L	Lc	d
422-0312-BN	422-0312-BN11	423-0312-BN	424-0312-BN	424-0312-BN11	1/32	1-1/2	5/64	1/8
422-0469-BN	422-0469-BN11	423-0469-BN	424-0469-BN	424-0469-BN11	3/64	1-1/2	3/32	1/8
422-0625-BN	422-0625-BN11	423-0625-BN	424-0625-BN	424-0625-BN11	1/16	1-1/2	1/8	1/8
422-0781-BN	-	-	424-0781-BN	-	5/64	1-1/2	5/32	1/8
422-0938-BN	-	423-0938-BN	424-0938-BN	424-0938-BN11	3/32	1-1/2	3/16	1/8
422-1094-BN	-	-	424-1094-BN	-	7/64	1-1/2	7/32	1/8
422-1250-BN	422-1250-BN11	423-1250-BN	424-1250-BN	424-1250-BN11	1/8	1-1/2	1/4	1/8
422-1406-BN	-	-	424-1406-BN	-	9/64	2	9/32	3/16
422-1562-BN	-	423-1562-BN	424-1562-BN	-	5/32	2	5/16	3/16
422-1875-BN	-	423-1875-BN	424-1875-BN	424-1875-BN11	3/16	2	3/8	3/16
422-2188-BN	-	423-2188-BN	424-2188-BN	-	7/32	2-1/2	1/2	1/4
422-2500-BN	-	423-2500-BN	424-2500-BN	424-2500-BN11	1/4	2-1/2	1/2	1/4
422-3125-BN	-	423-3125-BN	424-3125-BN	-	5/16	2-1/2	1/2	5/16
422-3750-BN	-	423-3750-BN	424-3750-BN	424-3750-BN11	3/8	2-1/2	1/2	3/8
422-4375-BN	-	423-4375-BN	424-4375-BN	-	7/16	2-3/4	9/16	7/16
422-5000-BN	-	423-5000-BN	424-5000-BN	424-5000-BN11	1/2	3	5/8	1/2

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.



Chart applies to all list numbers above	Work Material																	
	P					M			K	N		S		H				
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels				
	Low	Med.	High	300		400	17-4 PH	6061		Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC		
-	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>	<input type="radio"/>

good best

