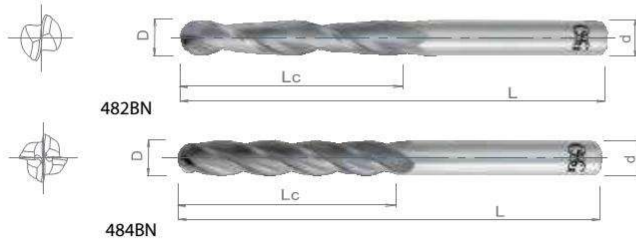


# List 482BN, 484BN

2 or 4 Flute, Extra Long Length, Ball End

<b>SPEED FEED</b> P1269-1271	<b>CARBIDE</b>	<b>BR</b>	<b>EXTRA LONG</b>		<b>30°</b>
<b>Milling Diameter Tolerance</b>					
3 ≤ D ≤ 25			+0 / -0.05mm		



Units: mm

EDP Number		Mill Diameter	Overall Length	Length of Cut	Shank Diameter
List 482BN (2 Flute)	List 484BN (4 Flute)				
Bright	Bright	D	L	Lc	d
482-1181-BN	484-1181-BN	3	76	25	3
482-1575-BN	484-1575-BN	4	76	28	4
482-1968-BN	484-1968-BN	5	76	32	5
482-2362-BN	484-2362-BN	6	102	38	6
482-3150-BN	484-3150-BN	8	102	42	8
482-3937-BN	484-3937-BN	10	102	45	10
482-4724-BN	484-4724-BN	12	153	76	12
482-5512-BN	484-5512-BN	14	153	76	14
482-6299-BN	484-6299-BN	16	153	76	16
482-7087-BN	484-7087-BN	18	153	76	18
482-7874-BN	484-7874-BN	20	153	76	20
482-9843-BN	484-9843-BN	25	153	76	25

Packed: 1 pc.  
EDP's listed above are stocked standard, other coatings available upon request.  
Specify treatment at time of order.



List No.	Work Material															
	P					M			K	N		S		H		
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels		
	Low	Med.	High	4140 4340		300	400	17-4 PH		6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC
482BN	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>		<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	