## List 482, 484

2 or 4 Flute, Extra Long Length

| SPEED |
| :---: |
| FEED |
| P1261- |
| 1267 |


| Milling Diameter Tolerance |  |  |  |
| :---: | :---: | :---: | :---: |
| $3 \leq \mathrm{D} \leq 25$ |  |  | $+0 /-0.05 \mathrm{~mm}$ |



| EDP Number |  | Mill Diameter | Overall Length | Length of Cut | Shank Diameter |
| :---: | :---: | :---: | :---: | :---: | :---: |
| List 482 (2 Flute) | List 484 (4 Flute) |  |  |  |  |
| Bright | Bright | D | L | Lc | d |
| 482-1181 | 484-1181 | 3 | 76 | 25 | 3 |
| 482-1575 | 484-1575 | 4 | 76 | 28 | 4 |
| 482-1968 | 484-1968 | 5 | 76 | 32 | 5 |
| 482-2362 | 484-2362 | 6 | 102 | 38 | 6 |
| 482-3150 | 484-3150 | 8 | 102 | 42 | 8 |
| 482-3937 | 484-3937 | 10 | 102 | 45 | 10 |
| 482-4724 | 484-4724 | 12 | 153 | 76 | 12 |
| 482-5512 | 484-5512 | 14 | 153 | 76 | 14 |
| 482-6299 | 484-6299 | 16 | 153 | 76 | 16 |
| 482-7087 | 484-7087 | 18 | 153 | 76 | 18 |
| 482-7874 | 484-7874 | 20 | 153 | 76 | 20 |
| 482-9843 | 484-9843 | 25 | 153 | 76 | 25 |

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request. Specify treatment at time of order.

| Work Material |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | P |  |  |  |  | M |  |  | K | N |  | 5 |  | H |  |  |  |
|  | Carbon Steels |  |  | $\begin{aligned} & \text { Alloy } \\ & \text { Steels } \end{aligned}$ | Die Steels | Stainless Steels |  |  | Cast Iron | Aluminum |  | $\begin{aligned} & \hline \text { Nickel } \\ & \text { Alloy } \end{aligned}$ | Titanium | Hardened Steels |  |  |  |
| List No. | Low | Med. | High |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| ListNo. | $\begin{array}{r} 1010 \\ 1018 \\ \hline \end{array}$ | $\begin{array}{r} 1035 \\ 1045 \\ \hline \end{array}$ | 1065 | $\begin{aligned} & 4140 \\ & 4340 \end{aligned}$ |  | 300 | 400 | 17-4 PH |  | $\begin{aligned} & \hline 6061 \\ & 7075 \\ & \hline \end{aligned}$ | Casting | Inconel | $\begin{array}{\|c\|} \hline 6 \mathrm{Al4V} \\ (30 \mathrm{HRC}) \end{array}$ | $\begin{aligned} & \sim 35 \\ & \text { HRC } \end{aligned}$ | $\begin{aligned} & 35-45 \\ & \text { HRC } \end{aligned}$ | $\begin{aligned} & \hline 45-50 \\ & \text { HRC } \\ & \hline \end{aligned}$ | $\begin{aligned} & \hline 50-70 \\ & \text { HRC } \\ & \hline \end{aligned}$ |
| 482 | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  |  |  |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  | $\bigcirc$ |  |  |  |
| 484 | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  | $\bigcirc$ | $\bigcirc$ | $\bigcirc$ |  |  | $\bigcirc$ | $\bigcirc$ |  |  |

$\bigcirc$ good
best

Carbide Square \& Corner Radius

