

| EDP Number |  | Mill <br> Diameter | Overall <br> Length | Length <br> of Cut | Shank <br> Diameter |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Bright | TiN | D | L | Lc | d |
| 5200100 | 5200105 | $1 / 8$ | $2-5 / 16$ | $3 / 8$ | $3 / 8$ |
| 5209100 | - | $5 / 32$ | $2-5 / 16$ | $7 / 16$ | $3 / 8$ |
| 5200200 | 5200205 | $3 / 16$ | $2-5 / 16$ | $7 / 16$ | $3 / 8$ |
| 5209200 | - | $7 / 32$ | $2-5 / 16$ | $1 / 2$ | $3 / 8$ |
| 5200300 | 5200305 | $1 / 4$ | $2-5 / 16$ | $1 / 2$ | $3 / 8$ |
| 5209300 | - | $9 / 32$ | $2-5 / 16$ | $9 / 16$ | $3 / 8$ |
| 5200400 | 5200405 | $5 / 16$ | $2-5 / 16$ | $9 / 16$ | $3 / 8$ |
| 5209400 | - | $11 / 32$ | $2-5 / 16$ | $9 / 16$ | $3 / 8$ |
| 5200500 | 5200505 | $3 / 8$ | $2-5 / 16$ | $9 / 16$ | $3 / 8$ |
| 5209500 | - | $13 / 32$ | $2-1 / 2$ | $13 / 16$ | $3 / 8$ |
| 5200600 | 5200605 | $7 / 16$ | $2-1 / 2$ | $13 / 16$ | $3 / 8$ |
| 5209700 | - | $15 / 32$ | $2-1 / 2$ | $13 / 16$ | $3 / 8$ |
| 5200700 | - | $1 / 2$ | $2-1 / 2$ | $13 / 16$ | $3 / 8$ |
| 5201100 | 5201105 | $1 / 2$ | 3 | 1 | $1 / 2$ |
| 5201600 | - | $7 / 32$ | $3-1 / 8$ | $1-1 / 8$ | $1 / 2$ |
| 5201200 | - | $9 / 16$ | $3-1 / 8$ | $1-1 / 8$ | $1 / 2$ |
| 5201700 | - | $19 / 32$ | $3-1 / 8$ | $1-1 / 8$ | $1 / 2$ |
| 5201300 | 5201305 | $5 / 8$ | $3-1 / 8$ | $1-1 / 8$ | $1 / 2$ |
| 5202100 | 5202105 | $5 / 8$ | $3-7 / 16$ | $1-5 / 16$ | $5 / 8$ |
| 5201800 | - | $21 / 32$ | $3-5 / 16$ | $1-5 / 16$ | $1 / 2$ |
| 5201400 | - | $11 / 16$ | $3-5 / 16$ | $1-5 / 16$ | $1 / 2$ |
| 5202200 | - | $11 / 16$ | $3-7 / 16$ | $1-5 / 16$ | $5 / 8$ |
| 5201900 | - | $23 / 32$ | $3-5 / 16$ | $1-5 / 16$ | $1 / 2$ |
| 5201500 | 5201505 | $3 / 4$ | $3-5 / 16$ | $1-5 / 16$ | $1 / 2$ |
| 5202300 | - | $3 / 4$ | $3-7 / 16$ | $1-5 / 16$ | $5 / 8$ |


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| :---: | :---: | :---: | :---: | :---: | :---: |
| Bright | TiN | D | L | Lc | d |
| 5203100 | 5203105 | $3 / 4$ | $3-9 / 16$ | $1-5 / 16$ | $3 / 4$ |
| 5202800 | - | $25 / 32$ | $3-5 / 8$ | $1-1 / 2$ | $5 / 8$ |
| 5202400 | - | $13 / 16$ | $3-5 / 8$ | $1-1 / 2$ | $5 / 8$ |
| 5202900 | - | $27 / 32$ | $3-5 / 8$ | $1-1 / 2$ | $5 / 8$ |
| 5202500 | - | $7 / 8$ | $3-5 / 8$ | $1-1 / 2$ | $5 / 8$ |
| 5203200 | 5203205 | $7 / 8$ | $3-3 / 4$ | $1-1 / 2$ | $3 / 4$ |
| 5204100 | 5204105 | $7 / 8$ | $3-3 / 4$ | $1-1 / 2$ | $7 / 8$ |
| 5203400 | - | $29 / 32$ | $3-3 / 4$ | $1-1 / 2$ | $3 / 4$ |
| 5202600 | - | $15 / 16$ | $3-5 / 8$ | $1-1 / 2$ | $5 / 8$ |
| 5203500 | - | $31 / 32$ | $3-3 / 4$ | $1-1 / 2$ | $3 / 4$ |
| 5202700 | - | 1 | $3-5 / 8$ | $1-1 / 2$ | $5 / 8$ |
| 5203300 | 5203305 | 1 | $3-3 / 4$ | $1-1 / 2$ | $3 / 4$ |
| 5204200 | - | 1 | $3-3 / 4$ | $1-1 / 2$ | $7 / 8$ |
| 5205100 | 5205105 | 1 | $4-1 / 8$ | $1-5 / 8$ | 1 |
| 5204300 | - | $1-1 / 8$ | $3-7 / 8$ | $1-5 / 8$ | $7 / 8$ |
| 5205200 | - | $1-1 / 8$ | $4-1 / 8$ | $1-5 / 8$ | 1 |
| 5204400 | - | $1-1 / 4$ | $3-7 / 8$ | $1-5 / 8$ | $7 / 8$ |
| 5205300 | - | $1-1 / 4$ | $4-1 / 8$ | $1-5 / 8$ | 1 |
| 5206100 | - | $1-1 / 4$ | $4-1 / 8$ | $1-5 / 8$ | $1-1 / 4$ |
| 5205400 | - | $1-3 / 8$ | $4-1 / 8$ | $1-5 / 8$ | 1 |
| 5205500 | - | $1-1 / 2$ | $4-1 / 8$ | $1-5 / 8$ | 1 |
| 5206200 | - | $1-1 / 2$ | $4-1 / 8$ | $1-5 / 8$ | $1-1 / 4$ |
| 5206300 | - | $1-3 / 4$ | $4-1 / 8$ | $1-5 / 8$ | $1-1 / 4$ |
| 5206400 | - | 2 | $4-1 / 8$ | $1-5 / 8$ | $1-1 / 4$ |
| 5207400 | - | 2 | $5-3 / 4$ | 2 | 2 |

Packed: 1pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.
$2^{\prime \prime}$ diameter shanks have combination drive.

| Work Material |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | P |  |  |  |  | M |  |  | K | N |  | S |  | H |  |  |  |
|  | Carbon Steels |  |  | Alloy <br> Steels | Die Steels | Stainless Steels |  |  | Cast Iron | Aluminum |  | Nickel Alloy | Titanium | Hardened Steels |  |  |  |
| List No. | Low | Med. | High |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|  | $\begin{array}{r} 1010 \\ 1018 \\ \hline \end{array}$ | $\begin{aligned} & 1035 \\ & 1045 \\ & \hline \end{aligned}$ | 1065 | $\begin{array}{r} 4140 \\ 4340 \\ \hline \end{array}$ |  | 300 | 400 | 17-4 PH |  | $\begin{aligned} & 6061 \\ & 7075 \\ & \hline \end{aligned}$ | Casting | Inconel | $\begin{array}{c\|} \hline 6 \mathrm{AI} 4 \mathrm{~V} \\ \text { (30 HRC) } \\ \hline \end{array}$ | $\begin{aligned} & \sim 35 \\ & \text { HRC } \end{aligned}$ | $\begin{gathered} 35-45 \\ \text { HRC } \\ \hline \end{gathered}$ | $\begin{aligned} & \mathbf{4 5 - 5 0} \\ & \text { HRC } \end{aligned}$ | $50-70$ <br> HRC |
| 520 | (1) | (0) | $\square$ | $\square$ | $\square$ | $\bigcirc$ | $\bigcirc$ | $\square$ | $\square$ | $\square$ | $\bigcirc$ |  | $\square$ | $\bigcirc$ | $\bigcirc$ |  |  |

good bes

1057

