

REG

Milling Diameter Tolerance 1/8≤D≤2 +0.003" / -0



30°

List 520 2 Flute, Regular Length



EDP Number			Mill Diameter	Overall Length	Length of Cut	Shank Diameter		EDP N	umber	
I	Bright	TiN	D	L	Lc	d		Bright	TiN	
5	200100	5200105	1/8	2-5/16	3/8	3/8		5203100	5203105	
5	209100	-	5/32	2-5/16	7/16	3/8		5202800	-	
5	200200	5200205	3/16	2-5/16	7/16	3/8		5202400	-	
5	209200	-	7/32	2-5/16	1/2	3/8		5202900	-	
5	200300	5200305	1/4	2-5/16	1/2	3/8		5202500	-	
5	209300	-	9/32	2-5/16	9/16	3/8		5203200	5203205	
5	200400	5200405	5/16	2-5/16	9/16	3/8		5204100	5204105	
5	209400	-	11/32	2-5/16	9/16	3/8		5203400	-	
5	200500	5200505	3/8	2-5/16	9/16	3/8		5202600	-	
5	209500	-	13/32	2-1/2	13/16	3/8		5203500	17.1	
5	200600	5200605	7/16	2-1/2	13/16	3/8		5202700	-	
5	209700	-	15/32	2-1/2	13/16	3/8		5203300	5203305	
5	200700	127	1/2	2-1/2	13/16	3/8		5204200	-	
5	201100	5201105	1/2	3	1	1/2		5205100	5205105	
5	201600	-	7/32	3-1/8	1-1/8	1/2		5204300	-	
5	201200	-	9/16	3-1/8	1-1/8	1/2		5205200		
5	201700	-	19/32	3-1/8	1-1/8	1/2		5204400	-	
5	201300	5201305	5/8	3-1/8	1-1/8	1/2		5205300	-	
5	202100	5202105	5/8	3-7/16	1-5/16	5/8		5206100	-	
5	201800	-	21/32	3-5/16	1-5/16	1/2		5205400		
5	201400	-	11/16	3-5/16	1-5/16	1/2		5205500	-	
5	202200	-	11/16	3-7/16	1-5/16	5/8		5206200		
5	201900		23/32	3-5/16	1-5/16	1/2		5206300	-	
5	201500	5201505	3/4	3-5/16	1-5/16	1/2		5206400	-	
5	5202300 -		3/4	3-7/16	1-5/16	5/8		5207400	-	

				а.	Units: Inch	
EDP N	umber	Mill Diameter	Overall Length	Length of Cut	Shank Diameter	
Bright	TiN	D	L	Lc	d	
5203100	5203105	3/4	3-9/16	1-5/16	3/4	
5202800	-	25/32	3-5/8	1-1/2	5/8	
5202400	-	13/16	3-5/8	1-1/2	5/8	
5202900	-	27/32	3-5/8	1-1/2	5/8	
5202500	-	7/8	3-5/8	1-1/2	5/8	
5203200	5203205	7/8	3-3/4	1-1/2	3/4	
5204100	5204105	7/8	3-3/4	1-1/2	7/8	
5203400	-	29/32	3-3/4	1-1/2	3/4	
5202600	-	15/16	3-5/8	1-1/2	5/8	
5203500		31/32	3-3/4	1-1/2	3/4	
5202700	-	1	3-5/8	1-1/2	5/8	
5203300	5203305	1	3-3/4	1-1/2	3/4	
5204200	-	1	3-3/4	1-1/2	7/8	
5205100	5205105	1	4-1/8	1-5/8	1	
5204300	-	1-1/8	3-7/8	1-5/8	7/8	
5205200		1-1/8	4-1/8	1-5/8	1	
5204400	-	1-1/4	3-7/8	1-5/8	7/8	
5205300	-	1-1/4	4-1/8	1-5/8	1	
5206100	-	1-1/4	4-1/8	1-5/8	1-1/4	
5205400	-	1-3/8	4-1/8	1-5/8	1	
5205500		1-1/2	4-1/8	1-5/8	1	
5206200	-	1-1/2	4-1/8	1-5/8	1-1/4	
5206300	127	1-3/4	4-1/8	1-5/8	1-1/4	
5206400	-	2	4-1/8	1-5/8	1-1/4	
5207400	-	2	5-3/4	2	2	

SPEED FEED P1297-1298

HSS-Co

TiN

BR

Packed: 1pc. EDP's listed above are stocked standard, other coatings available upon request. Specify treatment at time of order. 2" diameter shanks have combination drive.

Work Material																	
	Р						M K N S					H					
	Carbon Steels Alloy			Alloy		(t-)	inless Steels			Alum	inum	Nickel	Titanium	n Hardened Steels		d Stoole	
List No.	Low	Med.	High	Steels	Die	Die			Cast	Aluminum		Alloy	and the second second second	naruelleu steels			
LIST NO.	1010 1018	1035 1045	1065	4140 4340	Steels	300	400	17-4 PH	Iron	6061 7075	Casting	Inconel	6AI4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
520			$\bigcirc$		$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$	$\bigcirc$		$\bigcirc$	$\bigcirc$	$\bigcirc$		
🔘 good 🔘 best																	

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**Single End Mills** 

STE

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