

# Double End

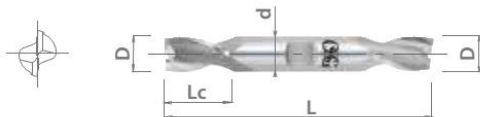
Cobalt High Speed Steel

## List 522

2 Flute, Regular Length

SPEED FEED P1297-1298	HSS-Co	TiN	BR	REG	30°
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Milling Diameter Tolerance	
1/8 ≤ D ≤ 1	+0 / -0.0011"



Units: Inch

EDP Number		Mill Dia.	Overall Length	Length of Cut	Shank Dia.
Bright	TiN	D	L	Lc	d
5220100	5220105	1/8	3-1/16	3/8	3/8
5226000	-	9/64	3-1/8	7/16	3/8
5229100	-	5/32	3-1/8	7/16	3/8
5226100	-	11/64	3-1/8	7/16	3/8
5220200	5220205	3/16	3-1/8	7/16	3/8
5226200	-	13/64	3-1/8	1/2	3/8
5229200	-	7/32	3-1/8	1/2	3/8
5226300	-	15/64	3-1/8	1/2	3/8
5220300	5220305	1/4	3-1/8	1/2	3/8
5226400	-	17/64	3-1/8	9/16	3/8
5229300	-	9/32	3-1/8	9/16	3/8
5226500	-	19/64	3-1/8	9/16	3/8
5220400	5220405	5/16	3-1/8	9/16	3/8
5226600	-	21/64	3-1/8	9/16	3/8
5229400	-	11/32	3-1/8	9/16	3/8
5226700	-	23/64	3-1/8	9/16	3/8
5220500	5220505	3/8	3-1/8	9/16	3/8
5226800	-	25/64	3-3/4	13/16	1/2
5229500	-	13/32	3-3/4	13/16	1/2
5226900	-	27/64	3-3/4	13/16	1/2
5229600	5229605	7/16	3-3/4	13/16	1/2

EDP Number		Mill Dia.	Overall Length	Length of Cut	Shank Dia.
Bright	TiN	D	L	Lc	d
5227000	-	29/64	3-3/4	13/16	1/2
5229700	-	15/32	3-3/4	13/16	1/2
5227100	-	31/64	3-3/4	13/16	1/2
5221100	5221105	1/2	3-3/4	13/16	1/2
5227200	-	17/32	4-1/2	1-1/8	5/8
5229800	-	9/16	4-1/2	1-1/8	5/8
5227300	-	19/32	4-1/2	1-1/8	5/8
5222100	5222105	5/8	4-1/2	1-1/8	5/8
5227400	-	21/32	5	1-5/16	3/4
5229900	-	11/16	5	1-5/16	3/4
5227500	-	23/32	5	1-5/16	3/4
5223100	5223105	3/4	5	1-5/16	3/4
5227600	-	25/32	5-1/2	1-9/16	7/8
5227700	-	13/16	5-1/2	1-9/16	7/8
5227800	-	27/32	5-1/2	1-9/16	7/8
5224100	5224105	7/8	5-1/2	1-9/16	7/8
5228000	-	29/32	5-7/8	1-5/8	1
5228100	-	15/16	5-7/8	1-5/8	1
5228200	-	31/32	5-7/8	1-5/8	1
5225100	5225105	1	5-7/8	1-5/8	1

Packed: 1 pc.  
EDP's listed above are stocked standard, other coatings available upon request.  
Specify treatment at time of order.



Work Material																	
List No.	P					M			K	N		S	H				
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low	Med.	High	4140 4340	300	400	17-4 PH	6061 7075		Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
522	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

good  best

