



Double End

Cobalt High Speed Steel

List 532

TDE, 3 Flute, Regular Length

SPEED FEED P1304	HSS-Co	BR	REG	30°
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Milling Diameter Tolerance	
D < Shk Dia	+0.0011" / -0
D = Shk Dia	-0.0004" / -0.0015"



Units: Inch

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	D	L	Lc	d
5320100	1/8	3-1/16	3/8	3/8
5320200	3/16	3-1/4	1/2	3/8
5320300	1/4	3-3/8	5/8	3/8
5320400	5/16	3-1/2	3/4	3/8
5320500	3/8	3-1/2	3/4	3/8
5329600	7/16	4-1/8	1	1/2

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	D	L	Lc	d
5321100	1/2	4-1/8	1	1/2
5329800	9/16	5	1-3/8	5/8
5322100	5/8	5	1-3/8	5/8
5323100	3/4	5-5/8	1-5/8	3/4
5324100	7/8	6-1/8	1-7/8	7/8
5325100	1	6-3/8	1-7/8	1

Packed: 1 pc.

EDP's listed above are stocked standard, other coatings available upon request. Specify treatment at time of order.



Work Material																			
List No.	P					M			K	N		S	H						
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels					
	Low	Med.	High			300	400	17-4 PH		6061 7075	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
532	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

good best

