

List 540

Multiple Flute, Regular Length, Non-Center Cutting

SPEED FEED P1299-1300	HSS-Co	TiN	BR		REG	30°
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Milling Diameter Tolerance	
1/8 ≤ D ≤ 2	+0.003" / -0



Units: Inch

EDP Number		Mill Dia.	Overall Length	Length of Cut	Shank Dia.	No. of Flutes	EDP Number		Mill Dia.	Overall Length	Length of Cut	Shank Dia.	No. of Flutes
Bright	TiN	D	L	Lc	d		Bright	TiN	D	L	Lc	d	
5400100	5400105	1/8	2-5/16	3/8	3/8	4	5402800	-	25/32	4	1-7/8	5/8	4
5409100	-	5/32	2-3/8	7/16	3/8	4	5402400	-	13/16	4	1-7/8	5/8	6
5400200	5400205	3/16	2-3/8	1/2	3/8	4	5402900	-	27/32	4	1-7/8	5/8	6
5409200	-	7/32	2-7/16	9/16	3/8	4	5402500	-	7/8	4	1-7/8	5/8	6
5400300	5400305	1/4	2-7/16	5/8	3/8	4	5403200	5403205	7/8	4-1/8	1-7/8	3/4	4
5409300	-	9/32	2-1/2	11/16	3/8	4	5404100	-	7/8	4-1/8	1-7/8	7/8	4
5400400	5400405	5/16	2-1/2	3/4	3/8	4	5403400	-	29/32	4-1/8	1-7/8	3/4	4
5409400	-	11/32	2-1/2	3/4	3/8	4	5402600	-	15/16	4	1-7/8	5/8	6
5400500	5400505	3/8	2-1/2	3/4	3/8	4	5403500	-	31/32	4-1/8	1-7/8	3/4	4
5409500	-	13/32	2-11/16	1	3/8	4	5402700	-	1	4	1-7/8	5/8	6
5400600	5400605	7/16	2-11/16	1	3/8	4	5403300	5403305	1	4-1/8	1-7/8	3/4	4
5409700	-	15/32	3-1/4	1-1/4	1/2	4	5404200	-	1	4-1/8	1-7/8	7/8	4
5400700	-	1/2	2-11/16	1	3/8	4	5405100	5405105	1	4-1/2	2	1	4
5401100	5401105	1/2	3-1/4	1-1/4	1/2	4	5404300	-	1-1/8	4-1/4	2	7/8	6
5401600	-	17/32	3-3/8	1-3/8	1/2	4	5405200	-	1-1/8	4-1/2	2	1	6
5401200	-	9/16	3-3/8	1-3/8	1/2	4	5404400	-	1-1/4	4-1/4	2	7/8	6
5401700	-	19/32	3-3/8	1-3/8	1/2	4	5405300	-	1-1/4	4-1/2	2	1	6
5401300	5401305	5/8	3-3/8	1-3/8	1/2	4	5406100	-	1-1/4	4-1/2	2	1-1/4	6
5402100	-	5/8	3-3/4	1-5/8	5/8	4	5405400	-	1-3/8	4-1/2	2	1	6
5401800	-	21/32	3-5/8	1-5/8	1/2	4	5405500	-	1-1/2	4-1/2	2	1	6
5401400	-	11/16	3-5/8	1-5/8	1/2	4	5406200	-	1-1/2	4-1/2	2	1-1/4	6
5402200	-	11/16	3-3/4	1-5/8	5/8	4	5406300	-	1-3/4	4-1/2	2	1-1/4	6
5401900	-	23/32	3-5/8	1-5/8	1/2	4	5406400	-	2	4-1/2	2	1-1/4	8
5401500	5401505	3/4	3-5/8	1-5/8	1/2	4	5407400	-	2	5-3/4	2	2	4
5402300	-	3/4	3-3/4	1-5/8	5/8	4	5408400	-	2	5-3/4	2	2	6
5403100	5403105	3/4	3-7/8	1-5/8	3/4	4							

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.
Note: 2" diameter shanks have combination drive.



List No.	Work Material																
	P					M			K	N		S		H			
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low 1010 1018	Med. 1035 1045	High 1065	4140 4340		300	400	17-4 PH		6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
540	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

good best

