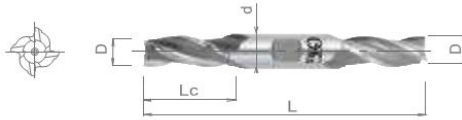


## List 542

4 Flute, Regular Length, Non-Center Cutting

SPEED FEED P1299-1300	HSS-Co	TiN	BR	REG	30°
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Milling Diameter Tolerance	
D<Shk Dia	+0.0011" / -0
D=Shk Dia	-0.0004" / -0.0015"



Units: Inch

EDP Number		Mill Diameter	Overall Length	Length of Cut	Shank Diameter	EDP Number		Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	TiN	D	L	Lc	d	Bright	TiN	D	L	Lc	d
5420100	5420105	1/8	3-1/16	3/8	3/8	5429600	5429605	7/16	4-1/8	1	1/2
5426000	-	9/64	3-1/8	7/16	3/8	5427000	-	29/64	4-1/8	1	1/2
5429100	-	5/32	3-1/8	7/16	3/8	5429700	-	15/32	4-1/8	1	1/2
5426100	-	11/64	3-1/4	1/2	3/8	5427100	-	31/64	4-1/8	1	1/2
5420200	5420205	3/16	3-1/4	1/2	3/8	5421100	5421105	1/2	4-1/8	1	1/2
5426200	-	13/64	3-1/4	9/16	3/8	5427200	-	17/32	5	1-3/8	5/8
5429200	-	7/32	3-1/4	9/16	3/8	5429800	-	9/16	5	1-3/8	5/8
5426300	-	15/64	3-3/8	5/8	3/8	5427300	-	19/32	5	1-3/8	5/8
5420300	5420305	1/4	3-3/8	5/8	3/8	5422100	5422105	5/8	5	1-3/8	5/8
5426400	-	17/64	3-3/8	11/16	3/8	5427400	-	21/32	5-5/8	1-5/8	3/4
5429300	-	9/32	3-3/8	11/16	3/8	5429900	-	11/16	5-5/8	1-5/8	3/4
5426500	-	19/64	3-1/2	3/4	3/8	5427500	-	23/32	5-5/8	1-5/8	3/4
5420400	5420405	5/16	3-1/2	3/4	3/8	5423100	5423105	3/4	5-5/8	1-5/8	3/4
5426600	-	21/64	3-1/2	3/4	3/8	5427600	-	25/32	6-1/8	1-7/8	7/8
5429400	-	11/32	3-1/2	3/4	3/8	5428100	-	13/16	6-1/8	1-7/8	7/8
5426700	-	23/64	3-1/2	3/4	3/8	5424100	5424105	7/8	6-1/8	1-7/8	7/8
5420500	5420505	3/8	3-1/2	3/4	3/8	5428000	-	29/32	6-3/8	1-7/8	1
5426800	-	25/64	4-1/8	1	1/2	5428200	-	15/16	6-3/8	1-7/8	1
5429500	-	13/32	4-1/8	1	1/2	5428300	-	31/32	6-3/8	1-7/8	1
5426900	-	27/64	4-1/8	1	1/2	5425100	5425105	1	6-3/8	1-7/8	1

Packed: 1 pc.  
EDP's listed above are stocked standard, other coatings available upon request.  
Specify treatment at time of order.



List No.	Work Material																
	P					M			K	N		S		H			
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low 1010 1018	Med. 1035 1045	High 1065	4140 4340		300	400	17-4 PH		6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
542	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

good  best

