

HSS-Co


| EDP Number |  | Mill <br> Diameter | Overall <br> Length | Length <br> of Cut | Shank <br> Diameter |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Bright | TiCN | D | L | Lc | d |
| 5483100 | - | $5 / 8$ | $4-1 / 8$ | 2 | $5 / 8$ |
| 5484100 | 5484108 | $3 / 4$ | $4-1 / 2$ | $2-1 / 4$ | $3 / 4$ |
| 5485100 | 5485108 | 1 | $5-1 / 2$ | 3 | 1 |
| - | 5485208 | 1 | $5-1 / 2$ | 3 | 1 |
| 5486100 | 5486108 | $1-1 / 4$ | $1-1 / 2$ | $5-1 / 2$ | 3 |

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request. Specify treatment at time of order.


| EDP Number |  | Mill Diameter | Overall Length | Length of Cut | Shank <br> Diameter |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Bright | TiCN | D | L | Lc | d |
| 5460300 | 5460308 | 1/4 | 3-1/16 | 1-1/4 | 3/8 |
| 5460400 | 5460408 | 5/16 | 3-1/8 | 1-3/8 | 3/8 |
| 5460500 | 5460508 | 3/8 | 3-1/4 | 1-1/2 | 3/8 |
| 5461100 | 5461108 | 1/2 | 4 | 2 | 1/2 |
| 5461500 | - | 1/2 | 4 | 2 | 1/2 |
| 5462100 | 5462108 | 5/8 | 4-5/8 | 2-1/2 | 5/8 |
| 5462500 |  | 5/8 | 4-5/8 | 2-1/2 | 5/8 |
| 5463100 | 5463108 | 3/4 | 5-1/4 | 3 | 3/4 |
| 5463500 | - | 3/4 | 5-1/4 | 3 | 3/4 |
| 5464100 | 5464108 | 7/8 | 5-3/4 | 3-1/2 | 7/8 |
| 5464500 |  | 7/8 | 5-3/4 | 3-1/2 | 7/8 |
| 5465100 | 5465108 | 1 | 6-1/2 | 4 | 1 |
| 5465500 | - | 1 | 6-1/2 | 4 | 1 |
| 5466100 | - | 1-1/4 | 6-1/2 | 4 | 1-1/4 |
| 5466500 | - | 1-1/4 | 6-1/2 | 4 | 1-1/4 |
| 5466600 | - | 1-1/2 | 6-1/2 | 4 | 1-1/4 |
| 5466400 | - | 2 | 6-1/2 | 4 | 1-1/4 |
| 5468400 | - | 2 | 7-3/4 | 4 | 2 |
| 5469400 | - | 2 | 9-3/4 | 6 | 2 |

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| Work Material |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | P |  |  |  |  | M |  |  | K | N |  | 5 |  |  |
| Chart applies to all list numbers above | Carbon Steels |  |  | AlloySteels | Die Steels | Stainless Steels |  |  | Cast Iron | Aluminum |  | Nickel Alloy | Titanium |  |
|  | Low | Med. | High |  |  |  |  |  |  |  |  |  |  |  |
|  | $\begin{aligned} & 1010 \\ & 1018 \end{aligned}$ | $\begin{aligned} & 1035 \\ & 1045 \\ & \hline \end{aligned}$ | 1065 | $\begin{array}{r} 4140 \\ 4340 \\ \hline \end{array}$ |  | 300 | 400 | 17-4 PH |  | $\begin{aligned} & 6061 \\ & 7075 \\ & \hline \end{aligned}$ | Casting | Inconel | $\begin{array}{\|c\|} \hline 6 \mathrm{Al4V} \\ (30 \mathrm{HRC}) \end{array}$ | $\begin{aligned} & \sim 35 \\ & \text { HRC } \end{aligned}$ |



