## List 562

M-DDE, 2 Flute, Stub Length, Miniature


| EDP <br> Number | Mill <br> Diameter | Overall <br> Length | Length <br> of Cut | Shank <br> Diameter |
| :---: | :---: | :---: | :---: | :---: |
| Bright | D | L | Lc | d |
| 5627000 | $1 / 32$ | 2 | $3 / 64$ | $3 / 16$ |
| 5627100 | $3 / 64$ | 2 | $1 / 16$ | $3 / 16$ |
| 5627200 | $1 / 16$ | 2 | $3 / 32$ | $3 / 16$ |
| 5627300 | $5 / 64$ | 2 | $1 / 8$ | $3 / 16$ |
| 5627400 | $3 / 32$ | 2 | $9 / 64$ | $3 / 16$ |
| 5627500 | $7 / 64$ | 2 | $5 / 32$ | $3 / 16$ |


| EDP <br> Number | Mill <br> Diameter | Overall <br> Length | Length <br> of Cut | Shank <br> Diameter |
| :---: | :---: | :---: | :---: | :---: |
| Bright | D | L | Lc | d |
| 5627600 | $1 / 8$ | 2 | $3 / 16$ | $3 / 16$ |
| 5627700 | $9 / 64$ | 2 | $7 / 32$ | $3 / 16$ |
| 5627800 | $5 / 32$ | 2 | $15 / 64$ | $3 / 16$ |
| 5627900 | $11 / 64$ | 2 | $1 / 4$ | $3 / 16$ |
| 5628000 | $3 / 16$ | 2 | $9 / 32$ | $3 / 16$ |

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.

## List 563

M-DDE, 2 Flute, Regular Length, Miniature


Units: Inch

| EDP <br> Number | Mill <br> Diameter | Overall <br> Length | Length <br> of Cut | Shank <br> Diameter |
| :---: | :---: | :---: | :---: | :---: |
| Bright | D | L | Lc | d |
| 5637000 | $1 / 32$ | $2-1 / 4$ | $3 / 32$ | $3 / 16$ |
| 5637100 | $3 / 64$ | $2-1 / 4$ | $9 / 64$ | $3 / 16$ |
| 5637200 | $1 / 16$ | $2-1 / 4$ | $3 / 16$ | $3 / 16$ |
| 5637300 | $5 / 64$ | $2-1 / 4$ | $15 / 64$ | $3 / 16$ |
| 5637400 | $3 / 32$ | $2-1 / 4$ | $9 / 32$ | $3 / 16$ |
| 5637500 | $7 / 64$ | $2-1 / 4$ | $21 / 64$ | $3 / 16$ |


| EDP <br> Number | Mill <br> Diameter | Overall <br> Length | Length <br> of Cut | Shank <br> Diameter |
| :---: | :---: | :---: | :---: | :---: |
| Bright | D | L | Lc | d |
| 5637600 | $1 / 8$ | $2-1 / 4$ | $3 / 8$ | $3 / 16$ |
| 5637700 | $9 / 64$ | $2-1 / 4$ | $13 / 32$ | $3 / 16$ |
| 5637800 | $5 / 32$ | $2-1 / 4$ | $7 / 16$ | $3 / 16$ |
| 5637900 | $11 / 64$ | $2-1 / 4$ | $1 / 2$ | $3 / 16$ |
| 5638000 | $3 / 16$ | $2-1 / 4$ | $1 / 2$ | $3 / 16$ |

STE
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.

| Work Material |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | P |  |  |  |  | M |  |  | K | N |  | S |  | H |  |  |  |
| Chart | Carbon Steels |  |  | Alloy Steels | Die Steels | Stainless Steels |  |  | Cast Iron | Aluminum |  | Nickel Alloy | Titanium | Hardened Steels |  |  |  |
| applies to all list | Low | Med. | High |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| numbers above | $\begin{aligned} & 1010 \\ & 1018 \\ & \hline \end{aligned}$ | $\begin{aligned} & 1035 \\ & 1045 \\ & \hline \end{aligned}$ | 1065 | $\begin{array}{r} 4140 \\ 4340 \\ \hline \end{array}$ |  | 300 | 400 | 17-4 PH |  | $\begin{aligned} & 6061 \\ & 7075 \\ & \hline \end{aligned}$ | Casting | Inconel | $\begin{array}{\|c\|} \hline \text { 6AI4V } \\ \text { (30 HRC) } \end{array}$ | $\begin{aligned} & \sim 35 \\ & \text { HRC } \end{aligned}$ | $\begin{aligned} & 35-45 \\ & \text { HRC } \\ & \hline \end{aligned}$ | $\begin{aligned} & \text { 45-50 } \\ & \text { HRC } \end{aligned}$ | $\begin{gathered} 50-70 \\ \text { HRC } \\ \hline \end{gathered}$ |
| - | (■) | (1) | $\square$ | $\square$ | $\square$ | $\square$ | $\square$ | $\square$ | $\bigcirc$ | $\bigcirc$ | $\square$ |  | $\square$ | $\bigcirc$ | $\square$ |  |  |

good
(D) best

Double End Mills

