

Double End

Cobalt High Speed Steel

List 564

M-DDEL, 2 Flute, Long Length, Miniature

HSS-Co BR LONG 30°

Milling Diameter Tolerance	
D<Shk Dia	+0.0011"/-0
D=Shk Dia	-0.0004"/-0.0015"



Units: Inch

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	D	L	Lc	d
5647200	1/16	2-1/2	7/32	3/16
5647400	3/32	2-5/8	9/32	3/16
5647600	1/8	3-1/8	3/4	3/16

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	D	L	Lc	d
5647800	5/32	3-1/4	7/8	3/16
5648000	3/16	3-3/8	1	3/16

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.



List 566

M-FDE, 4 Flute, Stub Length, Miniature

HSS-Co BR STUB 30°

Milling Diameter Tolerance	
D<Shk Dia	+0.0011"/-0
D=Shk Dia	-0.0004"/-0.0015"



Units: Inch

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	D	L	Lc	d
5667200	1/16	2	3/32	3/16
5667400	3/32	2	9/64	3/16
5667600	1/8	2	3/16	3/16

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	D	L	Lc	d
5667800	5/32	2	15/64	3/16
5668000	3/16	2	9/32	3/16

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.



Work Material

List No.	P					M			K	N		S		H			
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low 1010 1018	Med. 1035 1045	High 1065	4140 4340		300	400	17-4 PH		6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
564	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	
566	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	

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