

Double End

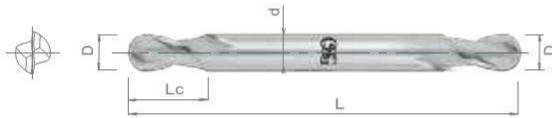
Cobalt High Speed Steel

List 570

M-DDEB, 2 Flute, Stub Length, Ball End, Miniature



Milling Diameter Tolerance	
D < Shk Dia	+0 / -0.0011"
D = Shk Dia	-0.0004" / -0.0015"



EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	D	L	Lc	d
5707200	1/16	2	3/32	3/16
5707400	3/32	2	9/64	3/16
5707600	1/8	2	3/16	3/16

Units: Inch

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	D	L	Lc	d
5707800	5/32	2	15/64	3/16
5708000	3/16	2	9/32	3/16

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.

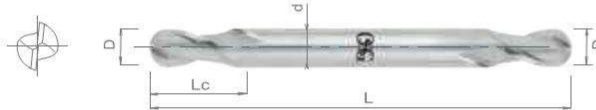


List 571

M-DDEB, 2 Flute, Regular Length, Ball End, Miniature



Milling Diameter Tolerance	
D < Shk Dia	+0 / -0.0011"
D = Shk Dia	-0.0004" / -0.0015"



EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	D	L	Lc	d
5717200	1/16	2-1/4	3/16	3/16
5717400	3/32	2-1/4	9/32	3/16
5717600	1/8	2-1/4	3/8	3/16

Units: Inch

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
Bright	D	L	Lc	d
5717800	5/32	2-1/4	7/16	3/16
5718000	3/16	2-1/4	1/2	3/16

Packed: 1 pc.
EDP's listed above are stocked standard, other coatings available upon request.
Specify treatment at time of order.



Chart applies to all list numbers above	Work Material																
	P					M			K	N		S		H			
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low	Med.	High	4140 4340		300	400	17-4 PH		6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
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good best

