



# EXOMINI VC-10

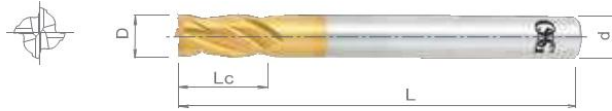
Powdered Metal High Speed Steel

## List 676

TIN-CPM-M-EMS, 4 Flute, Stub Length, Non-Center Cutting (Smaller than 1/8)

SPEED FEED P1299-1300 VC10 TiN 30°

Milling Diameter Tolerance	
1/16 ≤ D ≤ 5/32	+0.0011" / -0
D = 3/16	-0.0004" / -0.0015"



EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
	D	L	Lc	d
6767205	1/16	1-3/4	3/32	3/16
6767405	3/32	1-3/4	9/64	3/16
6767605	1/8	1-3/4	3/16	3/16

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
	D	L	Lc	d
6767805	5/32	1-3/4	15/64	3/16
6768005	3/16	1-3/4	9/32	3/16

Units: Inch

Packed: 1 pc.  
Available TiN coating only.

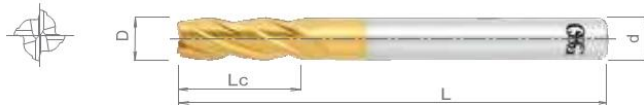


## List 677

TIN-CPM-M-EML, 4 Flute, Regular Length, Non-Center Cutting (Smaller than 1/8)

SPEED FEED P1299-1300 VC10 TiN 30°

Milling Diameter Tolerance	
1/16 ≤ D ≤ 5/32	+0.0011" / -0
D = 3/16	-0.0004" / -0.0015"



EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
	D	L	Lc	d
6777205	1/16	1-7/8	3/16	3/16
6777405	3/32	1-7/8	9/32	3/16
6777605	1/8	1-7/8	3/8	3/16

EDP Number	Mill Diameter	Overall Length	Length of Cut	Shank Diameter
	D	L	Lc	d
6777805	5/32	1-7/8	7/16	3/16
6778005	3/16	1-7/8	1/2	3/16

Units: Inch

Packed: 1 pc.  
Available TiN coating only.



### Work Material

Chart applies to all list numbers above	P						M			K	N		S	H				
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels				
	Low	Med.	High			300	400	17-4 PH		6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC	
	1010 1018	1035 1045	1065	4140 4340														
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good  best

