

List 9575

PHX-DFR, 3 Flute, Deep Feed, Corner Radius



SPEED FEED P1128-1130	CARBIDE	WXS	55°	SHANK h6
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Milling Diameter Tolerance	
6 ≤ D ≤ 20	+0.01mm / -0.01mm

Radius Tolerance	
1.5 ≤ R ≤ 3	+0.03mm / -0.03mm

Units: mm

EDP Number	Mill Diameter	Corner Radius	Overall Length	Length of Cut	Shank Diameter
	D	R	L	Lc	d
3090512	6	1.5	80	12	6
3090516	8	2.0	90	16	8
3090520	10	2.0	100	20	10
3090522	12	2.0	120	24	12
3090526	16	3.0	130	32	16
3090530	20	3.0	150	40	20

Packed: 1 pc.
Available WXS[®] coating only.



OSG's Performance & Savings

Not machining steel over 54 HRC? Try EXOCARB[®] WXL[®] - List 3771 (p. 880)
Don't require ultra-high performance? Try EXOCARB[®] WXS[®] - List 4571 (p. 889)

List No.	Work Material																
	P					M			K	N		S		H			
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low 1010 1018	Med. 1035 1045	High 1065	4140 4340		300	400	17-4 PH		6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
9575	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>

good best

