



List 9576

PHX-LN-DFR, 3 Flute, Long Neck, Deep Feed, Corner Radius

SPEED FEED P1128-1130	CARBIDE	WXS	55°	SHANK h6
--------------------------	---------	-----	-----	-------------

Milling Diameter Tolerance	
4 ≤ D ≤ 16	+0.01mm / -0.01mm
Radius Tolerance	
1 ≤ R ≤ 3	+0.03mm / -0.03mm



Units: mm

EDP Number	Mill Diameter	Corner Radius	Overall Length	Length of Cut	Neck Length	Neck Diameter	Shank Diameter
	D	R	L	Lc	L1	d1	d
3092041	4	1.0	70	6	20	3.8	4
3092042	4	1.0	70	6	28	3.8	4
3092061	6	1.5	80	9	30	5.8	6
3092062	6	1.5	90	9	42	5.8	6
3092063	6	1.5	100	9	54	5.8	6
3092081	8	2.0	85	12	40	7.7	8
3092082	8	2.0	100	12	56	7.7	8
3092083	8	2.0	120	12	72	7.7	8
3092101	10	2.0	100	15	50	9.7	10
3092102	10	2.0	120	15	70	9.7	10
3092103	10	2.0	140	15	90	9.7	10
3092121	12	2.0	110	18	60	11.7	12
3092122	12	2.0	135	18	84	11.7	12
3092123	12	2.0	160	18	108	11.7	12
3092161	16	3.0	140	24	80	15.5	16
3092162	16	3.0	175	24	120	15.5	16

Packed: 1 pc.
Available WXS® coating only.



List No.	Work Material																
	P					M			K	N		S		H			
	Carbon Steels			Alloy Steels	Die Steels	Stainless Steels			Cast Iron	Aluminum		Nickel Alloy	Titanium	Hardened Steels			
	Low 1010 1018	Med. 1035 1045	High 1065	4140 4340		300	400	17-4 PH		6061 7075	Casting	Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC	45-50 HRC	50-70 HRC
9576	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>					<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

good best

