

No Compound Paint Finish Small Area Process		
1		<p>Initial Defect Removal</p> <p>DA sand the repair area with a 3 in. P1500/P2000 3M™ Purple Finishing Film Hookit™ Disc or P1500 3M™ Trizact™ Clearcoat Sanding Disc used damp. Wipe panel clean. When using Trizact™ Abrasives, use a light mist of water while sanding to avoid clogging of the disc.</p>
2		<p>Scratch Refinement 3000</p> <p>Refine the P1500/P2000 scratches with a DA and a 3 in. 3000 3M™ Trizact™ Hookit™ Foam Disc used damp with a soft interface pad. Wipe panel clean.</p>
3		<p>DA Polishing 5000</p> <p>Eliminate compounding by refining the 3000 scratches with a DA and a 5000 grit 3M™ Trizact™ Hookit™ Foam Disc used damp with a soft interface pad. To thoroughly remove previous scratches go over each area five times. Wipe panel clean.</p>
4		<p>Finishing Material</p> <p>Finish the entire repair area with a high speed polisher set at 1200–2000 RPM. For fastest results use a 6 in. foam finishing pad and 3M™ Perfect-It™ 1 Finishing Material to remove the 5000 scratch and bring up the gloss. To ensure all sand scratches have been removed, inspect the repair area by spraying it with 3M™ Inspection Spray and wipe clean with a yellow microfiber cloth.</p>
5		<p>Ultrafine Machine Polish (Optional)</p> <p>Ultrafine polish the repair area using a high speed rotary polisher. Use a 6 in. blue foam polishing pad and ultrafine machine polish. Leave a light film of polish on the surface and wipe the panel clean with a blue microfiber cloth.</p>
6		<p>Final Detail</p> <p>Clean sling from adjacent panels and door jamb areas. Doing this immediately after the repair will greatly improve the ease of this step. Inspect the surface using the 3M™ SUN GUN™ II.</p>

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Product List	
<p>3M™ Purple Finishing Film Hookit™ Disc, 3 in., P1500, PN 30367; P2000, PN 30366</p>	
<p>3M™ Trizact™ Hookit™ Clear Coat Sanding Disc, 3 in., P1500, PN 02094</p>	
<p>3M™ Trizact™ Hookit™ Foam Disc, 3 in., 3000, PN 02087 5000, PN 30362</p>	
<p>3M™ Hookit™ Soft Interface Pad, 3 in., PN 05771</p>	
<p>3M™ Perfect-It™ 1 Finishing Material, 1 qt. (946mL), PN 36064</p>	
<p>3M™ Perfect-It™ 1 Finishing Pad, Double Sided, Quick Connect, 6 in., PN 33292</p>	
<p>3M™ Inspection Spray, 1 gallon, PN 06082</p>	
<p>3M™ Perfect-It™ EX Ultrafine Machine Polish, 1 qt. (946mL), PN 06068</p>	
<p>3M™ Perfect-It™ Ultrafine Foam Polishing Pad, 6 in., Double Sided, Quick Connect, PN 33286</p>	
<p>3M™ Quick Connect Adaptor, 14mm Thread, PN 33271</p>	
<p>3M™ Perfect-It™ Detail Cloth, PN 06016</p>	
<p>3M™ SUN GUN™ II Light Kit, PN 16550</p>	
<p>3M™ Perfect-It™ Clean and Shine, 16 fl. oz. bottle, PN 06084</p>	

Think About Your Health	
<p>3M™ E-A-R™ Skull Screws™ Ear Plug, PN P1300</p>	
<p>3M™ Particulate Respirator N95, PN 07185</p>	
<p>3M™ Lexa™ Protective Eyewear, PN 15200</p>	