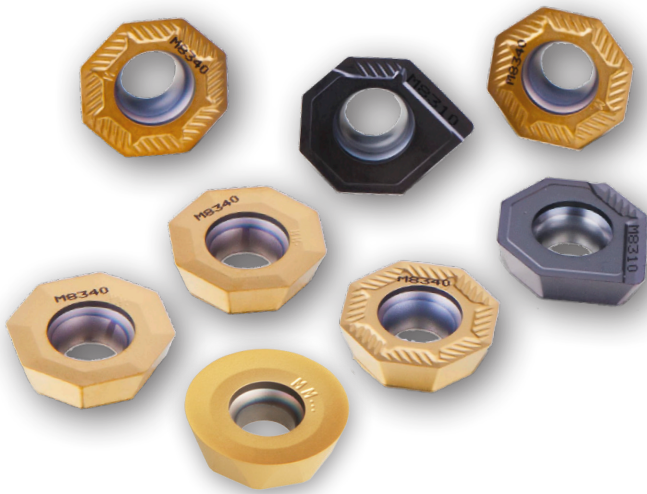


Face Milling Cutters and inserts for Stainless Steel and More



Features

- Octagonal inserts, OEHT, feature 8 cutting edges
- Round inserts, REHT, for face and copy milling
- XEHT inserts feature wiper geometry
- Suitable for machining stainless steels, high temperature alloys general steels and non ferrous metals
- 43° Approach angle
- OEHT insert DOC up to 0.130"
- REHT insert DOC up to 0.158"
- Axially and Radially Positive

Benefits

- Versatile tool: A wide range of inserts can be clamped into the same milling cutter – octagonal, round and wiper inserts.
- Versatile applications: For a wide range of materials
- Suitable for unstable conditions and machining fragile components



For more information on S45 Milling Cutters or any other Pramet indexable tooling **please contact your local sales person.**

S45OE06 cutters

Dia	No. of teeth	Pramet Cutter code	EDP#
2"	4	200A04R-IS45OE06Z-C	7216301
2"	5	200A05R-IS45OE06Z-C	7216302
2.5"	4	250A04R-IS45OE06Z-C	7270034
2.5"	6	250A06R-IS45OE06Z-C	7270035
3"	5	300A05R-IS45OE06Z-C	7274857
3"	6	300A06R-IS45OE06Z-C	7274858
4"	6	400A06R-IS45OE06Z-C	7274859

Dia	No. of teeth	Pramet Cutter code	EDP#
4"	8	400A08R-IS45OE06Z-C	7275030
5"	7	500A07R-IS45OE06Z-C	7275031
5"	9	500A09R-IS45OE06Z-C	7275032
6"	9	600A09R-IS45OE06Z-C	7275033
6"	12	600A12R-IS45OE06Z-C	7275034
8"	11	800C11R-IS45OE06Z-C	7275035
8"	14	800C14R-IS45OE06Z-C	7275036

S45OE06 inserts

Pramet Insert Code	EDP#	Application Area
OEHT 0604AEER-MF:M8310	6931579	Steel, Cast Iron
OEHT 0604AEER-MF:M8340	6931650	Job shop application
OEHT 0604AEER-MF:8230	6931651	Steel, Stainless, Cast
OEHT 0604AEER-MM:M9325	6931652	Steel
OEHT 0604AEER-MM:M8310	6931653	Steel, Cast Iron
OEHT 0604AEER-MM:M8340	6931654	Job shop application
OEHT 0604AEER-MM:8230	6931655	Steel, Stainless, Cast
OEHT 0604AESR-M:M9325	6931656	Steel
OEHT 0604AESR-M:M8310	6931657	Steel, Cast Iron
OEHT 0604AESR-M:M6330	7056846	Stainless
OEHT 0604AESR-M:M8340	6931658	Job shop application
OEHT 0604AESR-M:8230	6931659	Steel, Stainless, Cast

Pramet Insert Code	EDP#	Application Area
REHT 1604MOEN-MM:M9325	6931660	Steel
REHT 1604MOEN-MM:M8310	6931661	Steel, Cast Iron
REHT 1604MOEN-MM:M8340	6931662	Job shop application
REHT 1604MOEN-MM:8230	6931663	Steel, Stainless, Cast
REHT 1604M0SN-M:M9325	6931664	Steel
REHT 1604M0SN-M:M8310	6931665	Steel, Cast Iron
REHT 1604M0SN-M:M8340	6931666	Job shop application
REHT 1604M0SN-M:8230	6931667	Steel, Stainless, Cast
OEHT 0604AEFR-FA:M0315	6931669	Super Alloy
OEHT 0604AEFR-FA:HF7	6931668	Aluminum
XEHT 0604AESR:M8310	6931670	Steel, Cast Iron

S45OE09 cutters

Dia	No. of teeth	Pramet Cutter code	EDP#
3"	5	300A05R-IS45OE09Z-C	7275038
4"	6	400A06R-IS45OE09Z-C	7275039
5"	5	500A05R-IS45OE09Z-C	7275070
5"	7	500A07R-IS45OE09Z-C	7275071
6"	6	600A06R-IS45OE09Z-C	7275072

Dia	No. of teeth	Pramet Cutter code	EDP#
6"	8	600A08R-IS45OE09Z-C	7216309
8"	8	800C08R-IS45OE09Z-C	7275073
8"	10	800C10R-IS45OE09Z-C	7275074
10"	12	1000C12R-IS45OE09Z-C	7275075
12"	14	1200C14R-IS45OE09Z-C	7275076

S45OE09 inserts

Pramet Insert Code	EDP#	Application Area
OEHT 0906AEER-MM:M9325	7056790	Steel
OEHT 0906AEER-MM:M8310	7056758	Steel, Cast Iron
OEHT 0906AEER-MM:M8340	7056759	Job shop application
OEHT 0906AEER-MM:8230	7056757	Steel, Stainless, Cast
OEHT 0906AESR-M:M9325	7056794	Steel
OEHT 0906AESR-M:M8310	7056792	Steel, Cast Iron
OEHT 0906AESR-M:M8340	7056793	Job shop application
OEHT 0906AESR-M:8230	7056791	Steel, Stainless, Cast
REHT 2406MOEN-MM:M9325	7056798	Steel

Pramet Insert Code	EDP#	Application Area
REHT 2406MOEN-MM:M8310	7056796	Steel, Cast Iron
REHT 2406MOEN-MM:M8340	7056797	Job shop application
REHT 2406MOEN-MM:8230	7056795	Steel, Stainless, Cast
REHT 2406M0SN-M:M9325	7056802	Steel
REHT 2406M0SN-M:M8310	7056800	Steel, Cast Iron
REHT 2406M0SN-M:M8340	7056801	Job shop application
REHT 2406M0SN-M:8230	7056799	Steel, Stainless, Cast
XEHT 0906AESR:M8310	7056803	Steel, Cast Iron
XEHT 0906AESR:8230	7056804	Steel, Stainless, Cast