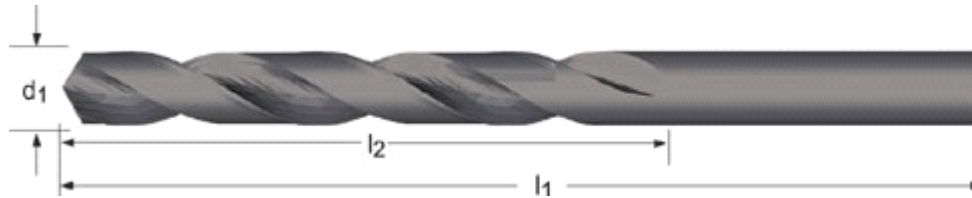


R18

Jobber Drill

NEW
2018.10



General Purpose



d1 R Nr.	d1 decimal Inch	l2 Inch	l1 Inch	e-code	USD
80	0.0135	1/8	3/4	R18N80	4.94
79	0.0145	1/8	3/4	R18N79	4.94
78	0.0160	3/16	7/8	R18N78	4.13
77	0.0180	3/16	7/8	R18N77	4.13
76	0.0200	3/16	7/8	R18N76	4.12
75	0.0210	1/4	1"	R18N75	4.12
74	0.0225	1/4	1"	R18N74	4.12
73	0.0240	5/16	1.1/8	R18N73	4.13
72	0.0250	5/16	1.1/8	R18N72	4.12
71	0.0260	3/8	1.1/4	R18N71	4.13
70	0.0280	3/8	1.1/4	R18N70	3.29
69	0.0292	1/2	1.3/8	R18N69	3.33
68	0.0310	1/2	1.3/8	R18N68	3.02
67	0.0320	1/2	1.3/8	R18N67	3.02
66	0.0330	1/2	1.3/8	R18N66	3.02
65	0.0350	5/8	1.1/2	R18N65	3.01
64	0.0360	5/8	1.1/2	R18N64	3.02
63	0.0370	5/8	1.1/2	R18N63	3.02
62	0.0380	5/8	1.1/2	R18N62	3.01
61	0.0390	11/16	1.5/8	R18N61	3.02
60	0.0400	11/16	1.5/8	R18N60	2.94
59	0.0410	11/16	1.5/8	R18N59	2.95
58	0.0420	11/16	1.5/8	R18N58	2.94
57	0.0430	3/4	1.3/4	R18N57	2.94
56	0.0465	3/4	1.3/4	R18N56	2.94

d ₁ R Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code		USD
55	0.0520	7/8	1.7/8	R18N55		2.94
54	0.0550	7/8	1.7/8	R18N54		2.94
53	0.0595	7/8	1.7/8	R18N53		2.94
52	0.0635	7/8	1.7/8	R18N52		2.75
51	0.0670	1"	2"	R18N51		2.75
50	0.0700	1"	2"	R18N50		2.75
49	0.0730	1"	2"	R18N49		2.76
48	0.0760	1"	2"	R18N48		2.76
47	0.0785	1"	2"	R18N47		2.75
46	0.0810	1.1/8	2.1/8	R18N46		2.75
45	0.0820	1.1/8	2.1/8	R18N45		2.75
44	0.0860	1.1/8	2.1/8	R18N44		2.75
43	0.0890	1.1/4	2.1/4	R18N43		2.75
42	0.0935	1.1/4	2.1/4	R18N42		2.75
41	0.0960	1.3/8	2.3/8	R18N41		2.74
40	0.0980	1.3/8	2.3/8	R18N40		2.73
39	0.0995	1.3/8	2.3/8	R18N39		2.75
38	0.1015	1.7/16	2.1/2	R18N38		2.75
37	0.1040	1.7/16	2.1/2	R18N37		2.75
36	0.1065	1.7/16	2.1/2	R18N36		2.73
35	0.1100	1.1/2	2.5/8	R18N35		2.75
34	0.1110	1.1/2	2.5/8	R18N34		2.75
33	0.1130	1.1/2	2.5/8	R18N33		2.75
32	0.1160	1.5/8	2.3/4	R18N32		2.75
31	0.1200	1.5/8	2.3/4	R18N31		2.75
30	0.1285	1.5/8	2.3/4	R18N30		2.77
29	0.1360	1.3/4	2.7/8	R18N29		2.77
29	0.1360	1.3/4	2.7/8	R18N29-T	1)	8.67
28	0.1405	1.3/4	2.7/8	R18N28		2.84
27	0.1440	1.7/8	3"	R18N27		3.04
26	0.1470	1.7/8	3"	R18N26		3.05
25	0.1495	1.7/8	3"	R18N25		3.04
24	0.1520	2"	3.1/8	R18N24		3.19
23	0.1540	2"	3.1/8	R18N23		3.21
22	0.1570	2"	3.1/8	R18N22		3.19
21	0.1590	2.1/8	3.1/4	R18N21		3.17
20	0.1610	2.1/8	3.1/4	R18N20		3.45
19	0.1660	2.1/8	3.1/4	R18N19		3.45
18	0.1695	2.1/8	3.1/4	R18N18		3.48
17	0.1730	2.3/16	3.3/8	R18N17		4.19
16	0.1770	2.3/16	3.3/8	R18N16		4.19
15	0.1800	2.3/16	3.3/8	R18N15		4.21
14	0.1820	2.3/16	3.3/8	R18N14		4.21
13	0.1850	2.5/16	3.1/2	R18N13		4.19
12	0.1890	2.5/16	3.1/2	R18N12		4.28
11	0.1910	2.5/16	3.1/2	R18N11		4.24

d ₁ R Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code		USD
10	0.1935	2.7/16	3.5/8	R18N10		4.56
9	0.1960	2.7/16	3.5/8	R18N9		4.61
8	0.1990	2.7/16	3.5/8	R18N8		4.61
7	0.2010	2.7/16	3.5/8	R18N7		4.51
7	0.2010	2.7/16	3.5/8	R18N7-T	¹⁾	10.65
6	0.2040	2.1/2	3.3/4	R18N6		5.21
5	0.2055	2.1/2	3.3/4	R18N5		5.21
4	0.2090	2.1/2	3.3/4	R18N4		5.21
3	0.2130	2.1/2	3.3/4	R18N3		5.17
2	0.2210	2.5/8	3.7/8	R18N2		5.74
1	0.2280	2.5/8	3.7/8	R18N1		5.70

¹⁾With tang