



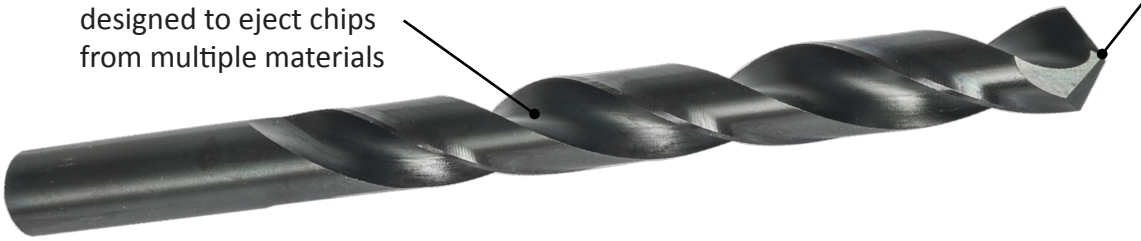
# TRAILER BITS

## 239TBT

The BEST choice when working in the Trailer, Truck and Bus Industry

Flute structure specifically designed to eject chips from multiple materials

Special engineered point for efficiently cutting through layers of materials



Using the correct tool for the job can not only save time and money but it can also save a truck load of frustration.

The Precision Twist Drill 239TBT trailer bits are specifically designed to cut through steel, laminated hardwood and aluminum. The point design has been engineered to easily cut through layers of materials while the specialized flute structure will bring all of those chips up and out.

The 239TBT comes in a variety of standard sizes with a steam oxide surface finish for increased wear resistance.

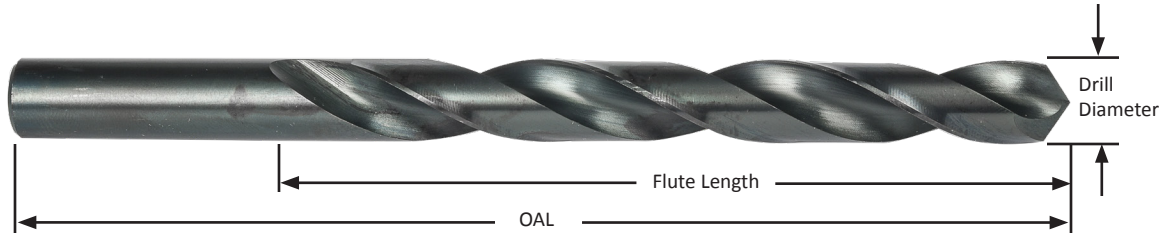


The 9/32 size was created specifically to drill trailer floors



# TRAILER BITS

HSS • Jobber Drill • 135° Split Point • Steam Oxide



Ecode	Drill Diameter	Drill Diameter Decimal	Flute Length	OAL	EDP#
239TBT1/8	1/8	0.1250	1.5/8	2.3/4	041957
239TBT11/64	11/64	0.1719	2.1/8	3.1/4	041960
239TBTN11	#11	0.1910	2.5/16	3.1/2	041926
239TBT7/32	7/32	0.2188	2.1/2	3.3/4	041963
239TBT1/4	1/4	0.2500	2.3/4	4	041965
239TBT F	F	0.2570	2.7/8	4.1/8	041948
239TBT17/64	17/64	0.2656	2.7/8	4.1/8	041966
239TBT9/32	9/32	0.2813	2.15/16	4.1/4	041967
239TBT5/16	5/16	0.3125	3.3/16	4.1/2	041969

## Drill diameter to rivet size cross reference

Rivet Diameter (inch)	Hole Diameter Limits		eCode	Probable Hole Size	EDP#
	Min	Max			
1/8	0.1250"	0.1350"	239TBT1/8	0.1290"	041957
5/32	0.1560"	0.1710"	239TBT5/32	0.1610"	041959
3/16	0.1870"	0.2020"	239TBTN11	0.1958"	041926
7/32	0.2180"	0.2330"	239TBT7/32	0.2234"	041963
			239TBT1/4	0.2559"	041965
1/4	0.2500"	0.2650"	239TBT F	0.2629"	041948
			239TBT9/32	0.2872"	041967
9/32	0.2810"	0.2960"	239TBT L	0.2959"	041954
			239TBT5/16	0.3184"	041969

