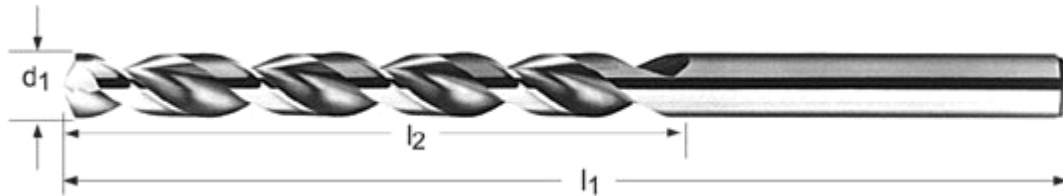




QC91P

Taper Length Drill



Parabolic Flute



d ₁ R "/Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code	USD
1/16	0.0625	1.3/4	3"	QC91P1/16	13.10
52	0.0635	2"	3.3/4	QC91PN52	18.25
51	0.0670	2"	3.3/4	QC91PN51	18.25
50	0.0700	2"	3.3/4	QC91PN50	18.25
49	0.0730	2"	3.3/4	QC91PN49	18.25
48	0.0760	2"	3.3/4	QC91PN48	18.25
5/64	0.0781	2"	3.3/4	QC91P5/64	13.10
47	0.0785	2.1/4	4.1/4	QC91PN47	18.25
46	0.0810	2.1/4	4.1/4	QC91PN46	18.25
45	0.0820	2.1/4	4.1/4	QC91PN45	18.25
44	0.0860	2.1/4	4.1/4	QC91PN44	18.25
43	0.0890	2.1/4	4.1/4	QC91PN43	18.25
42	0.0935	2.1/4	4.1/4	QC91PN42	18.25
3/32	0.0938	2.1/4	4.1/4	QC91P3/32	15.65
41	0.0960	2.1/2	4.5/8	QC91PN41	18.25
40	0.0980	2.1/2	4.5/8	QC91PN40	18.25
39	0.0995	2.1/2	4.5/8	QC91PN39	18.25
38	0.1015	2.1/2	4.5/8	QC91PN38	19.20
37	0.1040	2.1/2	4.5/8	QC91PN37	20.90
36	0.1065	2.1/2	4.5/8	QC91PN36	20.90
7/64	0.1094	2.1/2	4.5/8	QC91P7/64	19.35
35	0.1100	2.3/4	5.1/8	QC91PN35	21.05
34	0.1110	2.3/4	5.1/8	QC91PN34	21.05
33	0.1130	2.3/4	5.1/8	QC91PN33	21.05
32	0.1160	2.3/4	5.1/8	QC91PN32	21.05
31	0.1200	2.3/4	5.1/8	QC91PN31	23.05

d ₁ R "/Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code	USD
1/8	0.1250	2.3/4	5.1/8	QC91P1/8	19.55
30	0.1285	3"	5.3/8	QC91PN30	23.05
29	0.1360	3"	5.3/8	QC91PN29	23.05
28	0.1405	3"	5.3/8	QC91PN28	28.10
9/64	0.1406	3"	5.3/8	QC91P9/64	26.40
27	0.1440	3"	5.3/8	QC91PN27	28.40
26	0.1470	3"	5.3/8	QC91PN26	28.40
25	0.1495	3"	5.3/8	QC91PN25	28.40
24	0.1520	3"	5.3/8	QC91PN24	28.40
23	0.1540	3"	5.3/8	QC91PN23	28.40
5/32	0.1563	3"	5.3/8	QC91P5/32	24.25
22	0.1570	3.3/8	5.3/4	QC91PN22	28.40
21	0.1590	3.3/8	5.3/4	QC91PN21	28.40
20	0.1610	3.3/8	5.3/4	QC91PN20	28.40
19	0.1660	3.3/8	5.3/4	QC91PN19	28.40
18	0.1695	3.3/8	5.3/4	QC91PN18	28.40
11/64	0.1719	3.3/8	5.3/4	QC91P11/64	29.60
17	0.1730	3.3/8	5.3/4	QC91PN17	28.40
16	0.1770	3.3/8	5.3/4	QC91PN16	28.40
15	0.1800	3.3/8	5.3/4	QC91PN15	28.40
14	0.1820	3.3/8	5.3/4	QC91PN14	28.40
13	0.1850	3.3/8	5.3/4	QC91PN13	28.40
3/16	0.1875	3.3/8	5.3/4	QC91P3/16	24.25
12	0.1890	3.5/8	6"	QC91PN12	31.35
11	0.1910	3.5/8	6"	QC91PN11	31.35
10	0.1935	3.5/8	6"	QC91PN10	31.35
9	0.1960	3.5/8	6"	QC91PN9	31.35
8	0.1990	3.5/8	6"	QC91PN8	31.35
7	0.2010	3.5/8	6"	QC91PN7	31.35
13/64	0.2031	3.5/8	6"	QC91P13/64	33.80
6	0.2040	3.5/8	6"	QC91PN6	31.35
5	0.2055	3.5/8	6"	QC91PN5	31.35
4	0.2090	3.5/8	6"	QC91PN4	31.35
3	0.2130	3.5/8	6"	QC91PN3	31.35
7/32	0.2188	3.5/8	6"	QC91P7/32	34.40
2	0.2210	3.3/4	6.1/8	QC91PN2	32.35
1	0.2280	3.3/4	6.1/8	QC91PN1	32.35
15/64	0.2344	3.3/4	6.1/8	QC91P15/64	36.20
1/4	0.2500	3.3/4	6.1/8	QC91P1/4	27.95
17/64	0.2656	3.7/8	6.1/4	QC91P17/64	38.00
9/32	0.2813	3.7/8	6.1/4	QC91P9/32	34.40
19/64	0.2969	4"	6.3/8	QC91P19/64	41.40
5/16	0.3125	4"	6.3/8	QC91P5/16	34.40
21/64	0.3281	4.1/8	6.1/2	QC91P21/64	42.50
11/32	0.3438	4.1/8	6.1/2	QC91P11/32	40.00
23/64	0.3594	4.1/4	6.3/4	QC91P23/64	48.95

d ₁ R "/Nr.	d ₁ decimal Inch	l ₂ Inch	l ₁ Inch	e-code	USD
3/8	0.3750	4.1/4	6.3/4	QC91P3/8	47.15
25/64	0.3906	4.3/8	7"	QC91P25/64	51.00
13/32	0.4063	4.3/8	7"	QC91P13/32	49.20
27/64	0.4219	4.5/8	7.1/4	QC91P27/64	55.20
7/16	0.4375	4.5/8	7.1/4	QC91P7/16	54.10
29/64	0.4531	4.3/4	7.1/2	QC91P29/64	62.20
15/32	0.4688	4.3/4	7.1/2	QC91P15/32	63.80
31/64	0.4844	4.3/4	7.3/4	QC91P31/64	72.30
1/2	0.5000	4.3/4	7.3/4	QC91P1/2	66.60
33/64	0.5156	4.3/4	8"	QC91P33/64	172.00
17/32	0.5313	4.3/4	8"	QC91P17/32	166.00
35/64	0.5469	4.7/8	8.1/4	QC91P35/64	178.00
9/16	0.5625	4.7/8	8.1/4	QC91P9/16	171.00
37/64	0.5781	4.7/8	8.3/4	QC91P37/64	193.00
19/32	0.5938	4.7/8	8.3/4	QC91P19/32	186.00
5/8	0.6250	4.7/8	8.3/4	QC91P5/8	199.00
21/32	0.6563	5.1/8	9"	QC91P21/32	215.00
11/16	0.6875	5.3/8	9.1/4	QC91P11/16	246.00