



REDUCED SHANK DRILLS

Silver and Deming • 6" Length • 1/2" Reduced Shank

R56

- Features a 1/2" diameter round shank suitable for use with 1/2" chuck portable drills
- Common flute & overall length for minimal adjustment in drill presses
- Ideal for drilling a wide range of materials of low to medium tensile strength

R57

- Features 3-Flats on the 1/2" diameter shank for a more positive non-slip hold

R56CO

- Manufactured from Premium Cobalt Steel for increased hardness, toughness, wear resistance & heat resistance
- Features 118° Self-Centering Split Point - reduces 'wandering' & drilling effort
- Recommended for drilling tough, high tensile strength materials that generate higher cutting temperatures
- Typical materials would include high alloy steels, ferrous castings, stainless & other difficult to drill materials



Sets available for all styles above

Diameter Inch	Diameter Decimal	Flute Length	OAL	Shank Diameter	R56 EDP #	R57 EDP#	R56CO EDP#
17/32	.5312	3"	6"	1/2"	091434	091534	092334
9/16	.5625	3"	6"	1/2"	091436	091536	092336
19/32	.5938	3"	6"	1/2"	091438	091538	092338
5/8	.6250	3"	6"	1/2"	091440	091540	092340
21/32	.6562	3"	6"	1/2"	091442	091542	092342
11/16	.6875	3"	6"	1/2"	091444	091544	092344
23/32	.7188	3"	6"	1/2"	091446	091546	092346
3/4	.7500	3"	6"	1/2"	091448	091548	092348
25/32	.7812	3"	6"	1/2"	091450	091550	092350
13/16	.8125	3"	6"	1/2"	091452	091552	092352
27/32	.8438	3"	6"	1/2"	091454	091554	092354
7/8	.8750	3"	6"	1/2"	091456	091556	092356
29/32	.9062	3"	6"	1/2"	091458	091558	092358
15/16	.9375	3"	6"	1/2"	091460	091560	092360
31/32	.9688	3"	6"	1/2"	091462	091562	092362
1"	1.0000	3"	6"	1/2"	091464	091564	092364