



Characteristics:	
Flutes	3
Thread direction	right
Spiral angle	10
Type of lead	C
Standard	ANSI B94.9

Qty.	Description	Det.	Dwg. No.	Material	
Proprietary Information DIN ISO 16016:2002-5				Scale: 2:1	
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				Material: HSS-E-PM	
				Surface: TiCN	
		Date	Name	Description: PARADUR STAR 1/4 - 20 UNC-3B/GH3	
		Drawn	05.01.12		PROTOTYP
		Checked			
				Drawing-No.:	
				1A2240876-5348376	D10
Rev.	Revision	Date	Name	Cust. No.:	
				Ord.-Code: A2240876-UNC1/4	