



Characteristics:	
Flutes	4
Thread direction	right
Spiral angle	40
Type of lead	C
Standard	DIN 2184-1

Qty.	Description	Det.	Dwg. No.	Material	
Proprietary Information DIN ISO 16016:2002-5				Scale: 1:1	
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				Material: HSS-E	
				Surface: vap	
		Date	Name	Description: Paradur Xpert M 1/2 - 13 UNC-2B	
		Drawn	12.03.12		PROTOTYP
		Checked			
				Drawing-No.:	
				M22563-6149950	D10
Rev.	Revision	Date	Name	Cust. No.:	
				Ord.-Code: M22563-UNC1/2	