



Characteristics:	
Flutes	4
Thread direction	right
Spiral angle	45
Type of lead	C
Standard	DIN 374

Qty.	Description	Det.	Dwg. No.	Material	
Proprietary Information DIN ISO 16016:2002-5				Scale: 1:1	
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				Material: HSS-E	
				Surface: TIN	
		Date	Name	Description: Paradur Xpert P M 22*1.5-ISO2/6H	
		Drawn	03.04.12		PROTOTYP
		Checked			
				Drawing-No.:	
				P2156905-6244637	D10
Rev.	Revision	Date	Name	Cust. No.:	Ord.-Code: P2156905-M22X1.5