



Characteristics:	
Flutes	3
Thread direction	right
Spiral angle	45
Type of lead	C
Standard	DIN 2184-1

Qty.	Description	Det.	Dwg. No.	Material	
Proprietary Information DIN ISO 16016:2002-5				Scale: 2:1	
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				Material: HSS-E-PM	
				Surface: THL	
		Date	Name	Description: Paradur Eco Plus 1/4 - 28 UNF-2B	
		Drawn	08.05.12		PROTOTYP
		Checked			
		Drawing-No.:		EP2351302-6245688 D10	
Rev.	Revision	Date	Name	Cust. No.:	Ord.-Code: EP2351302-UNF1/4