



Characteristics Tap:	
Flutes	4
Thread direction	right
Spiral angle	40
Type of lead	E
Standard	DIN-ANSI
Coolant supply	External

Qty.	Description	Det.	Dwg. No.	Material
Proprietary Information DIN ISO 16016:2002-5 <small>We reserve all Rights to this drawing including for the purpose of issuing patents and registration of petty patents. Without our written consent this drawing may not be copied, whole or partially, and may not be misused by the recipient as well as third parties. Any infraction will result in compensation for occurred damages and could lead to legal action by the author.</small>				Scale: 1:1 Format: A3
				Grade: WY80FC
		Date	Name	Description: Advance TC117 1 - 8 UNC-2B/3B
		Drawn	24.08.18 PROTOTYP	
		Checked		
				Drawing-No.: TC117-7557070
Rev.	Revision	Date	Name	D10 Ord.-Code: TC117.UNC1.0-RE-WY80FC