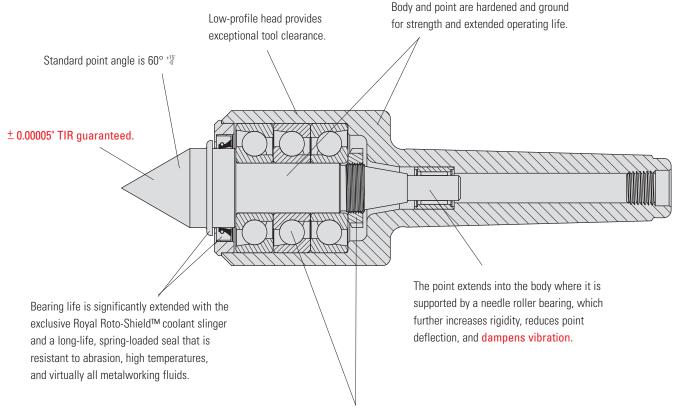


ROYAL HIGH-PRECISION QUAD-BEARING LIVE CENTERS



Three precision angular-contact bearings are secured to the point with a locknut to form a rigid, preloaded assembly. This design is similar to a machine tool spindle cartridge and provides outstanding accuracy and rigidity.



- An excellent choice for precision turning, grinding, and hard-turning.
- Precision, preloaded bearing assembly provides exceptional rigidity and accuracy.
- Low-profile head offers superior tool clearance.
- Exclusive Roto-ShieldTM coolant slinger and upgraded seal provide outstanding bearing protection for extended operating life.
- Body and point are hardened and ground for strength and long life.



Check out the Royal Live Center Video at www.livecenters.com

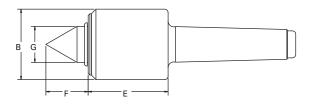


ROYAL HIGH-PRECISION QUAD-BEARING LIVE CENTERSTOOLS











Royal High-Precision Quad-Bearing Live Centers - Standard Point

	PART NUMBER	THRUST Load (lbs.)	WEIGHT OF Workpiece (lbs.)	MAX. Suggested RPM*	G	F	E	В	TAPER
\$588	10412	1,270	885	6,000	0.88	1.07	2.12	1.70	2 MT
607	10413	1,270	885	6,000	0.88	1.07	2.12	1.70	3 MT
4 756	10414	2,150	2,240	5,000	1.25	1.47	2.78	2.45	4 MT
15 797	10415	2,150	2,240	5,000	1.25	1.47	2.78	2.45	5 MT
1, 599	10445	5,300	5,240	3,000	2.00	2.31	3.89	3.82	5 MT HE
l6 1,966	10446	5,300	5,240	3,000	2.00	2.31	3.89	3.82	6 MT HE

^{*} Maximum recommended operating limit. Operating above this speed could result in heat build-up and accelerated bearing wear.

Insist on Roto-Shield™ Technology — Only Available on Royal Live Centers

