

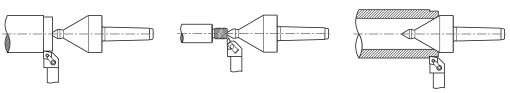
ROYAL VERSA-TURN LIVE CENTERS

Two precision radial ball bearings give the Versa-Turn high RPM ratings.

Both sections of rotating point are guaranteed to ±0.00005* TIR and are ground to an included angle of 60° %.

Close-fitting head eliminates contact seal, resulting in an extremely free turning center. Great for thin parts that could bend under high thrust loads when using a stiffer center.

Rear bull-head section of point is great for tubes and parts with large center holes.



- An excellent multi-purpose live center designed to handle most common turning jobs.
- □ The Royal Versa-Turn™ is extremely free turning, making it an ideal choice for thin parts that could bend when subjected to high thrust loads.
- □ The unique design is really two centers in one, providing great value for cost-conscious manufacturers.



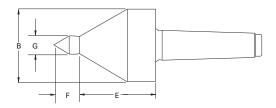
load ratings for long operating life.



ROYAL VERSA-TURN LIVE CENTERS







Extremely Free Turning — Great for Thin Parts

Royal Versa-Turn Live Centers

TAPER	В	E	F	G	MAX. Suggested RPM*	WEIGHT OF Workpiece (lbs.)	THRUST Load (lbs.)	PART Number	PRICE
2 MT	2.13	2.22	0.74	0.50	5,000	330	2,160	10831	\$404
3 MT	2.13	2.22	0.74	0.50	5,000	330	2,160	10832	399
3 MT HD	2.50	2.60	0.93	0.63	4,000	685	5,000	10833	450
4 MT	2.50	2.60	0.93	0.63	4,000	685	5,000	10834	464
4 MT HD	3.38	3.15	1.12	0.75	3,500	1,165	5,700	10835	630
5 MT	3.38	3.15	1.12	0.75	3,500	1,165	5,700	10836	663

^{*} Maximum recommended operating limit. Operating above this speed could result in heat build-up and accelerated bearing wear.

