

# **ROYAL DEBURRING TOOLS**

## Royal Mini-Scraper Zip/Burr<sup>TM</sup>



Dimensions			
BLADE	<u></u>		
D-50/D-55	3/32"		

- ☐ Fine triangular scraper is ideal for tool and moldmaking work.
- Blade is secured to D-holder with a set screw.
- ☐ Includes D-50 mini blade.
- Can also use D-50 TiN and D-55 carbide blades

DESCRIPTION	PACKAGE OF	PART Number	PRICE
Complete Mini-Scraper Zip/Burr	1	22680	\$18.20
Zip/Burr D-Holder Only	1	22695	6.90
HSS Mini-Scraper Blade Only (D-50)	10	22276	71.15
D-50 TiN Coated Blade Only	10	22778	103.90
D-55 Carbide Blade Only	10	22442	128.30

### **Royal Slim Grip Scraper**



- Special Slim-Grip design for deburring in hard-to-reach locations.
- Knurled locking collar to control blade extension.

Dimensions

BLADE	<u>↑</u>
T-80	5/32"
D-55/D-50	3/32"

- 22410 includes aluminum handle and one double-sided high speed steel T-80 blade.
- 22420 includes aluminum handle and one single-sided solid carbide D-55 blade.

DESCRIPTION	PACKAGE OF	PART Number	PRICE
Slim-Grip Scraper w/T-80 HSS Blade	1	22410	\$19.30
Slim-Grip Scraper w/D-55 Carbide Blade	1	22420	24.45
T-80 HSS Blade Only	10	22432	90.55
D-55 Carbide Blade Only	10	22442	128.30
D-50 TiN Coated Blade Only	10	22778	103.90

# **Royal Scraper Zip/Burr**<sup>™</sup>



Dimensions		
BLADE	<u></u>	
T-40 T-60	5/32 <sup>"</sup> 1/4"	
T-60	1/4"	

- ☐ Replaceable scraper blades thread ☐ Available with either a T-40 or T-60 into the Zip/Burr holder.
- Blades have a #10 NF thread and are interchangeable with other brand blades.
- blade. These blades are similar in size to the T-80 and T-120 but they are only half as long.

DESCRIPTION	PACKAGE OF	PART Number	PRICE
Standard Scraper with T-40 Blade	1	22730	\$15.50
Standard Scraper with T-60 Blade	1	22745	20.65
Zip/Burr T-Holder Only	1	22768	5.55
T-40 Blade Only	1	22760	6.45
T-60 Blade Only	1	22764	9.40

# Royal Internal Scraper Zip/Burr™





☐ Includes special blade for deburring ☐ D-66 blade is held in D-holder by a cross holes. set screw.

DESCRIPTION	PACKAGE OF	PART Number	PRICE
Complete Internal Scraper	1	22710	\$16.85
Zip/Burr D-Holder Only	1	22695	6.90
HSS Internal Scraper Blade Only (D-66)	10	22302	61.45

### Royal Countersink Zip/Burr™



- Very useful for chamfering deep holes.
- Includes 3/4" countersink.

DESCRIPTION	PACKAGE OF	PART Number	PRICE
Complete Countersink	1	22650	\$29.30
Zip/Burr C-Holder Only	1	22665	5.35
C-12 ½" Countersink Only	1	22155	16.50
C-20 3/4" Countersink Only	1	22160	20.65
C-20 TiN 3/4" Countersink Onl	y 1	22162	39.65
C-30 11/8" Countersink Only	1	22165	30.05

